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## 机用和手用丝锥 / 米制粗细牙螺纹

## MACHINE &amp; HAND TAPS

High-Speed Steel-Ground Thread

Carbon Steel-Cut Thread

Metric coarse and fine thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M1×0.2	38.5	5.5	110-1001	111-1001
M1×0.25	38.5	5.5	110-1002	111-1002
M1.1×0.2	38.5	5.5	110-1003	111-1003
M1.1×0.25	38.5	5.5	110-1004	111-1004
M1.2×0.2	38.5	5.5	110-1005	111-1005
M1.2×0.25	38.5	5.5	110-1006	111-1006
M1.4×0.2	40	7	110-1007	111-1007
M1.4×0.3	40	7	110-1008	111-1008
M1.6×0.2	41	8	110-1009	111-1009
M1.6×0.35	41	8	110-1010	111-1010
M1.8×0.2	41	8	110-1011	111-1011
M1.8×0.35	41	8	110-1012	111-1012
M2×0.25	41	8	110-1013	111-1013
M2×0.4	41	8	110-1014	111-1014
M2.2×0.25	44.5	9.5	110-1015	111-1015
M2.2×0.45	44.5	9.5	110-1016	111-1016
M2.5×0.35	44.5	9.5	110-1017	111-1017
M2.5×0.45	44.5	9.5	110-1018	111-1018
M3×0.35	48	11	110-1019	111-1019
M3×0.5	48	11	110-1020	111-1020
M3.5×0.35	50	13	110-1021	111-1021
M3.5×0.6	50	13	110-1022	111-1022
M4×0.5	53	13	110-1023	111-1023
M4×0.7	53	13	110-1024	111-1024
M4.5×0.5	53	13	110-1025	111-1025
M4.5×0.75	53	13	110-1026	111-1026
M5×0.5	58	16	110-1027	111-1027
M5×0.8	58	16	110-1028	111-1028
M5.5×0.5	62	17	110-1029	111-1029
M6×0.5	66	19	110-1030	111-1030
M6×0.75	66	19	110-1031	111-1031
M6×1.0	66	19	110-1032	111-1032
M7×0.5	66	19	110-1033	111-1033
M7×0.75	66	19	110-1034	111-1034
M7×1.0	66	19	110-1035	111-1035
M8×0.5	66	19	110-1036	111-1036
M8×0.75	66	19	110-1037	111-1037
M8×1	72	22	110-1038	111-1038
M8×1.25	72	22	110-1039	111-1039
M9×0.5	66	19	110-1040	111-1040
M9×0.75	66	19	110-1041	111-1041
M9×1	72	22	110-1042	111-1042
M9×1.25	72	22	110-1043	111-1043
M10×0.75	73	20	110-1044	111-1044

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M10×1	80	24	110-1045	111-1045
M10×1.25	80	24	110-1046	111-1046
M10×1.5	80	24	110-1047	111-1047
M3×0.35	48	11	110-1048	111-1048
M3×0.5	48	11	110-1049	111-1049
M3.5×0.35	50	13	110-1050	111-1050
M3.5×0.6	50	13	110-1051	111-1051
M4×0.5	53	13	110-1052	111-1052
M4×0.7	53	13	110-1053	111-1053
M4.5×0.5	53	13	110-1054	111-1054
M4.5×0.75	53	13	110-1055	111-1055
M5×0.5	58	16	110-1056	111-1056
M5×0.8	58	16	110-1057	111-1057
M5.5×0.5	62	17	110-1058	111-1058
M6×0.75	66	19	110-1059	111-1059
M6×1	66	19	110-1060	111-1060
M7×0.75	66	19	110-1061	111-1061
M7×1	66	19	110-1062	111-1062
M8×0.75	66	19	110-1063	111-1063
M8×1	72	22	110-1064	111-1064
M8×1.25	72	22	110-1065	111-1065
M9×0.75	66	19	110-1066	111-1066
M9×1	72	22	110-1067	111-1067
M9×1.25	72	22	110-1068	111-1068
M10×0.75	73	20	110-1069	111-1069
M10×1	80	24	110-1070	111-1070
M10×1.25	80	24	110-1071	111-1071
M10×1.5	80	24	110-1072	111-1072
M11×0.75	80	22	110-1073	111-1073
M11×1	80	22	110-1074	111-1074
M11×1.25	85	25	110-1075	111-1075
M11×1.5	85	25	110-1076	111-1076
M12×1	80	22	110-1077	111-1077
M12×1.25	89	29	110-1078	111-1078
M12×1.5	89	29	110-1079	111-1079
M12×1.75	89	29	110-1080	111-1080
M13×1	80	22	110-1081	111-1081
M13×1.25	89	29	110-1082	111-1082
M13×1.5	89	29	110-1083	111-1083
M14×1	87	22	110-1084	111-1084
M14×1.25	95	30	110-1085	111-1085
M14×1.5	95	30	110-1086	111-1086
M14×2	95	30	110-1087	111-1087
M15×1	87	22	110-1088	111-1088
M15×1.5	95	30	110-1089	111-1089
M15×2	95	30	110-1090	111-1090
M16×1	92	22	110-1091	111-1091
M16×1.5	102	32	110-1092	111-1092
M16×2	102	32	110-1093	111-1093
M17×1	92	22	110-1094	111-1094
M17×1.5	102	32	110-1095	111-1095
M18×1	97	22	110-1096	111-1096
M18×1.5	112	37	110-1097	111-1097
M18×2	112	37	110-1098	111-1098
M18×2.5	112	37	110-1099	111-1099

# ISO 国际标准 (GB 中国标准等效采用 ISO 国际标准)



ISO

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M20×1	102	22	110-1100	111-1100
M20×1.5	112	37	110-1101	111-1101
M20×2	112	37	110-1102	111-1102
M20×2.5	112	37	110-1103	111-1103
M22×1	109	24	110-1104	111-1104
M22×1.5	118	38	110-1105	111-1105
M22×2	118	38	110-1106	111-1106
M22×2.5	118	38	110-1107	111-1107
M24×1	114	24	110-1108	111-1108
M24×1.5	130	45	110-1109	111-1109
M24×2	130	45	110-1110	111-1110
M24×3	130	45	110-1111	111-1111
M25×1.5	130	45	110-1112	111-1112
M25×2	130	45	110-1113	111-1113
M26×1	120	25	110-1114	111-1114
M26×1.5	120	35	110-1115	111-1115
M27×1	120	25	110-1116	111-1116
M27×1.5	127	37	110-1117	111-1117
M27×2	127	37	110-1118	111-1118
M27×3	135	45	110-1119	111-1119
M28×1	120	25	110-1120	111-1120
M28×1.5	127	37	110-1121	111-1121
M28×2	127	37	110-1122	111-1122
M30×1	120	25	110-1123	111-1123
M30×1.5	127	37	110-1124	111-1124
M30×2	127	37	110-1125	111-1125
M30×3	138	48	110-1126	111-1126
M30×3.5	138	48	110-1127	111-1127
M32×1.5	137	37	110-1128	111-1128
M32×2	137	37	110-1129	111-1129
M33×1.5	137	37	110-1130	111-1130
M33×2	137	37	110-1131	111-1131
M33×3	151	51	110-1132	111-1132
M33×3.5	151	51	110-1133	111-1133
M35×1.5	144	39	110-1134	111-1134
M36×1.5	144	39	110-1135	111-1135
M36×2	144	39	110-1136	111-1136
M36×3	162	57	110-1137	111-1137
M36×4	162	57	110-1138	111-1138
M38×1.5	149	39	110-1139	
M39×1.5	149	39	110-1140	
M39×2	149	39	110-1141	
M39×3	170	60	110-1142	
M39×4	170	60	110-1143	
M40×1.5	149	39	110-1144	
M40×2	149	39	110-1145	
M40×3	170	60	110-1146	
M42×1.5	149	39	110-1147	
M42×2	149	39	110-1148	
M42×3	170	60	110-1149	
M42×4	170	60	110-1150	
M42×4.5	170	60	110-1151	
M45×1.5	165	45	110-1152	
M45×2	165	45	110-1153	
M45×3	187	67	110-1154	
M45×4	187	67	110-1155	
M45×4.5	187	67	110-1156	
M48×1.5	165	45	110-1157	

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M48×2	165	45	110-1158
M48×3	187	67	110-1159
M48×4	187	67	110-1160
M48×5	187	67	110-1161
M50×1.5	165	45	110-1162
M50×2	165	45	110-1163
M50×3	187	67	110-1164
M52×1.5	175	45	110-1165
M52×2	175	45	110-1166
M52×3	200	70	110-1167
M52×4	200	70	110-1168
M52×5	200	70	110-1169
M55×1.5	175	45	110-1170
M55×2	175	45	110-1171
M55×3	200	70	110-1172
M55×4	200	70	110-1173
M56×1.5	175	45	110-1174
M56×2	175	45	110-1175
M56×3	200	70	110-1176
M56×4	200	70	110-1177
M56×5.5	200	70	110-1178
M58×1.5	193	76	110-1179
M58×2	193	76	110-1180
M58×3	209	76	110-1181
M58×4	209	76	110-1182
M60×1.5	193	76	110-1183
M60×2	193	76	110-1184
M60×3	209	76	110-1185
M60×4	209	76	110-1186
M60×5.5	221	76	110-1187
M62×1.5	193	76	110-1188
M62×2	193	76	110-1189
M62×3	209	76	110-1190
M62×4	209	76	110-1191
M64×1.5	193	79	110-1192
M64×2	193	79	110-1193
M64×3	209	79	110-1194
M64×4	209	79	110-1195
M64×6	224	79	110-1196
M65×1.5	193	79	110-1197
M65×2	193	79	110-1198
M65×3	209	79	110-1199
M65×4	209	79	110-1200
M68×1.5	203	79	110-1201
M68×2	203	79	110-1202
M68×3	219	79	110-1203
M68×4	219	79	110-1204
M68×6	234	79	110-1205



机用和手用丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

MACHINE & HAND TAPS

High-Speed Steel-Ground Thread

Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
NO.0-80UNF	41	8	112-1001	136-1001
NO.1-64UNC	41	8	112-1002	136-1002
NO.1-72UNF	41	8	112-1003	136-1003
NO.2-56UNC	44.5	9.5	112-1004	136-1004
NO.2-64UNF	44.5	9.5	112-1005	136-1005
NO.3-48UNC	44.5	9.5	112-1006	136-1006
NO.3-56UNF	44.5	9.5	112-1007	136-1007
NO.4-40UNC	48	11	112-1008	136-1008
NO.4-48UNF	48	11	112-1009	136-1009
NO.5-40UNC	48	11	112-1010	136-1010
NO.5-44UNF	48	11	112-1011	136-1011
NO.6-32UNC	50	13	112-1012	136-1012
NO.6-40UNF	50	13	112-1013	136-1013
NO.8-32UNC	53	13	112-1014	136-1014
NO.8-36UNF	53	13	112-1015	136-1015
NO.10-24UNC	58	16	112-1016	136-1016
NO.10-32UNF	58	16	112-1017	136-1017
NO.12-24UNC	62	17	112-1018	136-1018
NO.12-28UNF	62	17	112-1019	136-1019
1/4-20UNC	66	19	112-1020	136-1020
1/4-28UNF	66	19	112-1021	136-1021
5/16-18UNC	72	22	112-1022	136-1022
5/16-24UNF	72	22	112-1023	136-1023
3/8-16UNC	80	24	112-1024	136-1024
3/8-24UNF	80	24	112-1025	136-1025
NO.5-40UNC	48	11	112-1026	136-1026
NO.5-44UNF	48	11	112-1027	136-1027
NO.6-32UNC	50	13	112-1028	136-1028
NO.6-40UNF	50	13	112-1029	136-1029
NO.8-32UNC	53	13	112-1030	136-1030
NO.8-36UNF	53	13	112-1031	136-1031
NO.10-24UNC	58	16	112-1032	136-1032
NO.10-32UNF	58	16	112-1033	136-1033
NO.12-24UNC	62	17	112-1034	136-1034
NO.12-28UNF	62	17	112-1035	136-1035
1/4-20UNC	66	19	112-1036	136-1036
1/4-28UNF	66	19	112-1037	136-1037
5/16-18UNC	72	22	112-1038	136-1038
5/16-24UNF	72	22	112-1039	136-1039
3/8-16UNC	80	24	112-1040	136-1040
3/8-24UNF	80	24	112-1041	136-1041
7/16-14UNC	85	25	112-1042	136-1042
7/16-20UNF	85	25	112-1043	136-1043
1/2-13UNC	89	29	112-1044	136-1044
1/2-20UNF	89	29	112-1045	136-1045

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
9/16-12UNC	95	30	112-1046	136-1046
9/16-18UNF	95	30	112-1047	136-1047
5/8-11UNC	102	32	112-1048	136-1048
5/8-18UNF	102	32	112-1049	136-1049
3/4-10UNC	112	37	112-1050	136-1050
3/4-16UNF	112	37	112-1051	136-1051
7/8-9UNC	118	38	112-1052	136-1052
7/8-14UNF	118	38	112-1053	136-1053
1-8UNC	130	45	112-1054	136-1054
1-12UNF	130	45	112-1055	136-1055
1-1/8-7UNC	138	48	112-1056	136-1056
1-1/8-12UNF	127	37	112-1057	136-1057
1-1/4-7UNC	151	51	112-1058	136-1058
1-1/4-12UNF	137	37	112-1059	136-1059
1-3/8-6UNC	162	57	112-1060	136-1060
1-3/8-12UNF	144	39	112-1061	136-1061
1-1/2-6UNC	170	60	112-1062	136-1062
1-1/2-12UNF	149	39	112-1063	136-1063
1-3/4-5UNC	187	67	112-1064	136-1064
2-4-1/2UNC	200	70	112-1065	136-1065
2-1/4-4-1/2UNC	221	76	112-1066	136-1066
2-1/2-4UNC	224	79	112-1067	136-1067
2-3/4-4UNC	234	79	112-1068	136-1068
3-4UNC	258	83	112-1069	136-1069
3-1/4-4UNC	261	86	112-1070	136-1070
3-1/2-4UNC	261	86	112-1071	136-1071
3-3/4-4UNC	279	89	112-1072	136-1072
4-4UNC	279	89	112-1073	136-1073



机用和手用丝锥 / 英国标准惠氏螺纹 (BSW/BSF)

MACHINE & HAND TAPS

High-Speed Steel-Ground Thread

Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
1/8-40BSW	48	11	113-1001	137-1001
3/16-24BSW	58	16	113-1002	137-1002
3/16-32BSF	58	16	113-1003	137-1003
7/32-28BSF	62	17	113-1004	137-1004
1/4-20BSW	66	19	113-1005	137-1005
1/4-26BSF	66	19	113-1006	137-1006
9/32-26BSF	66	19	113-1007	137-1007
5/16-18BSW	72	22	113-1008	137-1008
5/16-22BSF	72	22	113-1009	137-1009
3/8-16BSW	80	24	113-1010	137-1010
3/8-20BSF	80	24	113-1011	137-1011
1/8-40BSW	48	11	113-1012	137-1012
3/16-24BSW	58	16	113-1013	137-1013
3/16-32BSF	58	16	113-1014	137-1014
7/32-28BSF	62	17	113-1015	137-1015
1/4-20BSW	66	19	113-1016	137-1016
1/4-26BSF	66	19	113-1017	137-1017
9/32-26BSF	66	19	113-1018	137-1018
5/16-18BSW	72	22	113-1019	137-1019
5/16-22BSF	72	22	113-1020	137-1020
3/8-16BSW	80	24	113-1021	137-1021
3/8-20BSF	80	24	113-1022	137-1022
7/16-14BSW	85	25	113-1023	137-1023
7/16-18BSF	85	25	113-1024	137-1024
1/2-12BSW	89	29	113-1025	137-1025
1/2-16BSF	89	29	113-1026	137-1026
9/16-12BSW	95	30	113-1027	137-1027
9/16-16BSF	95	30	113-1028	137-1028
5/8-11BSW	102	32	113-1029	137-1029
5/8-14BSF	102	32	113-1030	137-1030
11/16-11BSW	112	37	113-1031	137-1031
11/16-14BSF	112	37	113-1032	137-1032
3/4-10BSW	112	37	113-1033	137-1033
3/4-12BSF	112	37	113-1034	137-1034
7/8-9BSW	118	38	113-1035	137-1035
7/8-11BSF	118	38	113-1036	137-1036
1-8BSW	130	45	113-1037	137-1037
1-10BSF	130	45	113-1038	137-1038
1-1/8-7BSW	138	48	113-1039	137-1039
1-1/8-9BSF	138	48	113-1040	137-1040
1-1/4-7BSW	151	51	113-1041	137-1041
1-1/4-9BSF	151	51	113-1042	137-1042
1-3/8-6BSW	162	57	113-1043	137-1043
1-3/8-8BSF	162	57	113-1044	137-1044

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
1-1/2-6BSW	170	60	113-1045	137-1045
1-1/2-8BSF	170	60	113-1046	137-1046
1-5/8-5BSW	170	60	113-1047	137-1047
1-5/8-8BSF	170	60	113-1048	137-1048
1-3/4-5BSW	187	67	113-1049	137-1049
1-3/4-7BSF	187	67	113-1050	137-1050
2-4-1/2BSW	200	70	113-1051	137-1051
2-7BSF	200	70	113-1052	137-1052
2-1/4-4BSW	221	76	113-1053	137-1053
2-1/4-6BSF	221	76	113-1054	137-1054
2-1/2-4BSW	224	79	113-1055	137-1055
2-1/2-6BSF	224	79	113-1056	137-1056
2-3/4-3-1/2BSW	234	79	113-1057	137-1057
2-3/4-6BSF	234	79	113-1058	137-1058
3-3-1/2BSW	258	83	113-1059	137-1059
3-5BSF	258	83	113-1060	137-1060
3-1/4-3-1/4BSW	261	86	113-1061	137-1061
3-1/4-5BSW	261	86	113-1062	137-1062
3-1/2-3-1/4BSW	261	86	113-1063	137-1063
3-1/2-4-1/2BSF	261	86	113-1064	137-1064
3-3/4-3BSW	279	89	113-1065	137-1065
3-3/4-4-1/2BSF	279	89	113-1066	137-1066
4-3BSW	279	89	113-1067	137-1067
4-4-1/2BSF	279	89	113-1068	137-1068

机用和手用丝锥 / 英国协会螺纹 (BA)

MACHINE & HAND TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
BANO.14	38.5	5.5	114-1001
BANO.13	38.5	5.5	114-1002
BANO.12	40	7	114-1003
BANO.11	41	8	114-1004
BANO.10	41	8	114-1005
BANO.9	41	8	114-1006
BANO.8	44.5	9.5	114-1007
BANO.7	44.5	9.5	114-1008
BANO.6	44.5	9.5	114-1009
BANO.5	48	11	114-1010
BANO.4	50	13	114-1011
BANO.3	53	13	114-1012
BANO.2	58	16	114-1013
BANO.1	62	17	114-1014
BANO.0	66	19	114-1015



螺旋槽丝锥 / 米制粗细牙螺纹

SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread  
Metric Coarse and Fine Thread

ISO



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	48	11	115-1001
M3 × 0.5	48	11	115-1002
M3.5 × 0.35	50	13	115-1003
M3.5 × 0.6	50	13	115-1004
M4 × 0.5	53	13	115-1005
M4 × 0.7	53	13	115-1006
M4.5 × 0.5	53	13	115-1007
M4.5 × 0.75	53	13	115-1008
M5 × 0.5	58	16	115-1009
M5 × 0.8	58	16	115-1010
M5.5 × 0.5	62	17	115-1011
M6 × 0.5	66	19	115-1012
M6 × 0.75	66	19	115-1013
M6 × 1	66	19	115-1014
M7 × 0.75	66	19	115-1015
M7 × 1	66	19	115-1016
M8 × 0.5	66	19	115-1017
M8 × 0.75	66	19	115-1018
M8 × 1	69	19	115-1019
M8 × 1.25	72	22	115-1020
M9 × 0.75	66	19	115-1021
M9 × 1	69	19	115-1022
M9 × 1.25	72	22	115-1023
M10 × 0.75	73	20	115-1024
M10 × 1	76	20	115-1025
M10 × 1.25	76	20	115-1026
M10 × 1.5	80	24	115-1027
M11 × 0.75	80	22	115-1028
M11 × 1	80	22	115-1029
M11 × 1.5	85	25	115-1030
M12 × 1	80	22	115-1031
M12 × 1.25	84	24	115-1032
M12 × 1.5	89	29	115-1033
M12 × 1.75	89	29	115-1034
M14 × 1	87	22	115-1035
M14 × 1.25	90	25	115-1036
M14 × 1.5	95	30	115-1037
M14 × 2	95	30	115-1038
M15 × 1.5	95	30	115-1039
M16 × 1	92	22	115-1040
M16 × 1.5	102	32	115-1041
M16 × 2	102	32	115-1042
M17 × 1.5	102	32	115-1043
M18 × 1	97	22	115-1044
M18 × 1.5	104	29	115-1045

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M18 × 2	112	37	115-1046
M18 × 2.5	112	37	115-1047
M20 × 1	102	22	115-1048
M20 × 1.5	104	29	115-1049
M20 × 2	112	37	115-1050
M20 × 2.5	112	37	115-1051
M22 × 1	109	24	115-1052
M22 × 1.5	113	33	115-1053
M22 × 2	118	38	115-1054
M22 × 2.5	118	38	115-1055
M24 × 1	114	24	115-1056
M24 × 1.5	120	35	115-1057
M24 × 2	120	35	115-1058
M24 × 3	130	45	115-1059
M25 × 1.5	120	35	115-1060
M25 × 2	120	35	115-1061
M26 × 1.5	120	35	115-1062
M27 × 1	120	25	115-1063
M27 × 1.5	127	37	115-1064
M27 × 2	127	37	115-1065
M27 × 3	135	45	115-1066
M28 × 1	120	25	115-1067
M28 × 2	127	37	115-1068
M30 × 1	120	25	115-1069
M30 × 1.5	127	37	115-1070
M30 × 2	127	37	115-1071
M30 × 3	138	48	115-1072
M30 × 3.5	138	48	115-1073
M32 × 1.5	137	37	115-1074
M32 × 2	137	37	115-1075
M33 × 1.5	137	37	115-1076
M33 × 2	137	37	115-1077
M33 × 3	151	51	115-1078
M33 × 3.5	151	51	115-1079
M35 × 1.5	144	39	115-1080
M36 × 1.5	144	39	115-1081
M36 × 2	144	39	115-1082
M36 × 3	162	57	115-1083
M36 × 4	162	57	115-1084
M38 × 1.5	149	39	115-1085
M39 × 1.5	149	39	115-1086
M39 × 2	149	39	115-1087
M39 × 3	170	60	115-1088
M39 × 4	170	60	115-1089
M40 × 1.5	149	39	115-1090
M40 × 2	149	39	115-1091
M40 × 3	170	60	115-1092
M42 × 1.5	149	39	115-1093
M42 × 2	149	39	115-1094
M42 × 3	170	60	115-1095
M42 × 4	170	60	115-1096
M42 × 4.5	170	60	115-1097
M45 × 1.5	165	45	115-1098
M45 × 2	165	45	115-1099
M45 × 3	187	67	115-1100
M45 × 4	187	67	115-1101
M45 × 4.5	187	67	115-1102





规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M48 × 1.5	165	45	115-1103
M48 × 2	165	45	115-1104
M48 × 3	187	67	115-1105
M48 × 4	187	67	115-1106
M48 × 5	187	67	115-1107
M50 × 1.5	165	45	115-1108
M50 × 2	165	45	115-1109
M50 × 3	187	67	115-1110
M52 × 1.5	175	45	115-1111
M52 × 2	175	45	115-1112
M52 × 3	200	70	115-1113
M52 × 4	200	70	115-1114
M52 × 5	200	70	115-1115

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
7/16-20UNF	85	25	116-1031
1/2-13UNC	89	29	116-1032
1/2-20UNF	89	29	116-1033
9/16-12UNC	95	30	116-1034
9/16-18UNF	95	30	116-1035
5/8-11UNC	102	32	116-1036
5/8-18UNF	102	32	116-1037
3/4-10UNC	112	37	116-1038
3/4-16UNF	112	37	116-1039
7/8-9UNC	118	38	116-1040
7/8-14UNF	118	38	116-1041
1-8UNC	130	45	116-1042
1-12UNF	130	45	116-1043
1-1/8-7UNC	138	48	116-1044
1-1/8-12UNF	127	37	116-1045
1-1/4-7UNC	151	51	116-1046
1-1/4-12UNF	137	37	116-1047
1-3/8-6UNC	162	57	116-1048
1-3/8-12UNF	144	39	116-1049
1-1/2-6UNC	170	60	116-1050
1-1/2-12UNF	149	39	116-1051
1-3/4-5UNC	187	67	116-1052
2-4-1/2UNC	200	70	116-1053

螺旋槽丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
NO.0-80UNF	41	8	116-1001
NO.1-64UNC	41	8	116-1002
NO.1-72UNF	41	8	116-1003
NO.2-56UNC	44.5	9.5	116-1004
NO.2-64UNF	44.5	9.5	116-1005
NO.3-48UNC	44.5	9.5	116-1006
NO.3-56UNF	44.5	9.5	116-1007
NO.4-40UNC	48	11	116-1008
NO.4-48UNF	48	11	116-1009
NO.5-40UNC	48	11	116-1010
NO.5-44UNF	48	11	116-1011
NO.6-32UNC	50	13	116-1012
NO.6-40UNF	50	13	116-1013
NO.8-32UNC	53	13	116-1014
NO.8-36UNF	53	13	116-1015
NO.10-24UNC	58	16	116-1016
NO.10-32UNF	58	16	116-1017
NO.12-24UNC	62	17	116-1018
NO.12-28UNF	62	17	116-1019
1/4-20UNC	66	19	116-1020
1/4-28UNF	66	19	116-1021
5/16-18UNC	72	22	116-1022
5/16-24UNF	72	22	116-1023
3/8-16UNC	80	24	116-1024
3/8-24UNF	80	24	116-1025
5/16-18UNC	72	22	116-1026
5/16-24UNF	72	22	116-1027
3/8-16UNC	80	24	116-1028
3/8-24UNF	80	24	116-1029
7/16-14UNC	85	25	116-1030



**螺旋槽丝锥 / 英国标准惠氏螺纹 (BSW/BSF)**

**SPIRAL FLUTED TAPS**

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/8-40BSW	48	11	117-1001
3/16-24BSW	58	16	117-1002
3/16-32BSF	58	16	117-1003
1/4-20BSW	66	19	117-1004
1/4-26BSF	66	19	117-1005
5/16-18BSW	72	22	117-1006
5/16-22BSF	72	22	117-1007
3/8-16BSW	80	24	117-1008
3/8-20BSF	80	24	117-1009
5/16-18BSW	72	22	117-1010
5/16-24BSF	72	22	117-1011
3/8-16BSW	80	24	117-1012
3/8-20BSF	80	24	117-1013
7/16-14BSW	85	25	117-1014
7/16-18BSF	85	25	117-1015
1/2-12BSW	89	29	117-1016
1/2-16BSF	89	29	117-1017
9/16-12BSW	95	30	117-1018
9/16-16BSF	95	30	117-1019
5/8-11BSW	102	32	117-1020
5/8-14BSF	102	32	117-1021
3/4-10BSW	112	37	117-1022
3/4-12BSF	112	37	117-1023
7/8-9BSW	118	38	117-1024
7/8-11BSF	118	38	117-1025
1-8BSW	130	45	117-1026
1-10BSF	130	45	117-1027
1-1/8-7BSW	138	48	117-1028
1-1/8-9BSF	138	48	117-1029
1-1/4-7BSW	151	51	117-1030
1-1/4-9BSF	151	51	117-1031
1-3/8-6BSW	162	57	117-1032
1-3/8-8BSF	162	57	117-1033
1-1/2-6BSW	170	60	117-1034
1-1/2-8BSF	170	60	117-1035
1-5/8-5BSW	170	60	117-1036
1-5/8-8BSF	170	60	117-1037
1-3/4-5BSW	187	67	117-1038
1-3/4-7BSF	187	67	117-1039
2-4-1/2BSW	200	70	117-1040
2-7BSF	200	70	117-1041

**螺旋槽丝锥 / 英国协会螺纹 (BA)**

**SPIRAL FLUTED TAPS**

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
BANO.14	38.5	5.5	118-1001
BANO.13	38.5	5.5	118-1002
BANO.12	40	7	118-1003
BANO.11	41	8	118-1004
BANO.10	41	8	118-1005
BANO.9	41	8	118-1006
BANO.8	44.5	9.5	118-1007
BANO.7	44.5	9.5	118-1008
BANO.6	44.5	9.5	118-1009
BANO.5	48	11	118-1010
BANO.4	50	13	118-1011
BANO.3	53	13	118-1012
BANO.2	58	16	118-1013
BANO.1	62	17	118-1014
BANO.0	66	19	118-1015

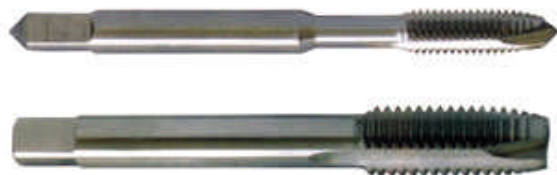




螺尖丝锥 / 米制粗细牙螺纹

SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread  
Metric Coarse and Fine Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2 × 0.25	41	8	119-1001
M2 × 0.4	41	8	119-1002
M2.2 × 0.25	44.5	9.5	119-1003
M2.2 × 0.45	44.5	9.5	119-1004
M2.5 × 0.35	44.5	9.5	119-1005
M2.5 × 0.45	44.5	9.5	119-1006
M3 × 0.35	48	11	119-1007
M3 × 0.5	48	11	119-1008
M3.5 × 0.35	50	13	119-1009
M3.5 × 0.6	50	13	119-1010
M4 × 0.5	53	13	119-1011
M4 × 0.7	53	13	119-1012
M5 × 0.5	58	16	119-1013
M5 × 0.8	58	16	119-1014
M5.5 × 0.5	62	17	119-1015
M6 × 0.75	66	19	119-1016
M6 × 1	66	19	119-1017
M7 × 0.75	66	19	119-1018
M7 × 1	66	19	119-1019
M8 × 0.5	66	19	119-1020
M8 × 0.75	66	19	119-1021
M8 × 1	69	19	119-1022
M8 × 1.25	72	22	119-1023
M9 × 0.75	66	19	119-1024
M9 × 1	69	19	119-1025
M9 × 1.25	72	22	119-1026
M10 × 0.75	73	20	119-1027
M10 × 1	76	20	119-1028
M10 × 1.25	76	20	119-1029
M10 × 1.5	80	24	119-1030
M3 × 0.35	48	11	119-1031
M3 × 0.5	48	11	119-1032
M3.5 × 0.35	50	13	119-1033
M3.5 × 0.6	50	13	119-1034
M4 × 0.5	53	13	119-1035
M4 × 0.7	53	13	119-1036
M4.5 × 0.5	53	13	119-1037
M4.5 × 0.75	53	13	119-1038
M5 × 0.5	58	16	119-1039
M5 × 0.8	58	16	119-1040
M5.5 × 0.5	62	17	119-1041
M6 × 0.75	66	19	119-1042
M6 × 1	66	19	119-1043
M7 × 0.75	66	19	119-1044
M7 × 1	66	19	119-1045

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M8 × 0.75	66	19	119-1046
M8 × 1	69	19	119-1047
M8 × 1.25	72	22	119-1048
M9 × 0.75	66	19	119-1049
M9 × 1	69	19	119-1050
M9 × 1.25	72	22	119-1051
M10 × 0.75	73	20	119-1052
M10 × 1	76	20	119-1053
M10 × 1.25	76	20	119-1054
M10 × 1.5	80	24	119-1055
M11 × 0.75	80	22	119-1056
M11 × 1	80	22	119-1057
M11 × 1.5	85	25	119-1058
M12 × 1	80	22	119-1059
M12 × 1.25	84	24	119-1060
M12 × 1.5	89	29	119-1061
M12 × 1.75	89	29	119-1062
M14 × 1	87	22	119-1063
M14 × 1.25	90	25	119-1064
M14 × 1.5	95	30	119-1065
M14 × 2	95	30	119-1066
M15 × 1.5	95	30	119-1067
M16 × 1	92	22	119-1068
M16 × 1.5	102	32	119-1069
M16 × 2	102	32	119-1070
M17 × 1.5	102	32	119-1071
M18 × 1	97	22	119-1072
M18 × 1.5	104	29	119-1073
M18 × 2	112	37	119-1074
M18 × 2.5	112	37	119-1075
M20 × 1	102	22	119-1076
M20 × 1.5	104	29	119-1077
M20 × 2	112	37	119-1078
M20 × 2.5	112	37	119-1079
M22 × 1	109	24	119-1080
M22 × 1.5	113	33	119-1081
M22 × 2	118	38	119-1082
M22 × 2.5	118	38	119-1083
M24 × 1	114	24	119-1084
M24 × 1.5	120	35	119-1085
M24 × 2	120	35	119-1086
M24 × 3	130	45	119-1087
M25 × 1.5	120	35	119-1088
M25 × 2	120	35	119-1089
M26 × 1.5	120	35	119-1090
M27 × 1	120	25	119-1091
M27 × 1.5	127	37	119-1092
M27 × 2	127	37	119-1093
M27 × 3	135	45	119-1094
M28 × 1	120	25	119-1095
M28 × 1.5	127	37	119-1096
M28 × 2	127	37	119-1097
M30 × 1	120	25	119-1098
M30 × 1.5	127	37	119-1099
M30 × 2	127	37	119-1100
M30 × 3	138	48	119-1101
M30 × 3.5	138	48	119-1102

ISO



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M32 × 1.5	137	37	119-1103
M32 × 2	137	37	119-1104
M33 × 1.5	137	37	119-1105
M33 × 2	137	37	119-1106
M33 × 3	151	51	119-1107
M33 × 3.5	151	51	119-1108
M35 × 1.5	144	39	119-1109
M36 × 1.5	144	39	119-1110
M36 × 2	144	39	119-1111
M36 × 3	162	57	119-1112
M36 × 4	162	57	119-1113
M38 × 1.5	149	39	119-1114
M39 × 1.5	149	39	119-1115
M39 × 2	149	39	119-1116
M39 × 3	170	60	119-1117
M39 × 4	170	60	119-1118
M40 × 1.5	149	39	119-1119
M40 × 2	149	39	119-1120
M40 × 3	170	60	119-1121
M42 × 1.5	149	39	119-1122
M42 × 2	149	39	119-1123
M42 × 3	170	60	119-1124
M42 × 4.5	170	60	119-1125
M45 × 1.5	165	45	119-1126
M45 × 2	165	45	119-1127
M45 × 3	187	67	119-1128
M45 × 4.5	187	67	119-1129
M48 × 1.5	165	45	119-1130
M48 × 2	165	45	119-1131
M48 × 3	187	67	119-1132
M48 × 5	187	67	119-1133
M50 × 1.5	165	45	119-1134
M50 × 2	165	45	119-1135
M50 × 3	187	67	119-1136
M52 × 1.5	175	45	119-1137
M52 × 2	175	45	119-1138
M52 × 3	200	70	119-1139
M52 × 5	200	70	119-1140

螺尖丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
NO.0-80UNF	41	8	120-1001
NO.1-64UNC	41	8	120-1002
NO.1-72UNF	41	8	120-1003
NO.2-56UNC	44.5	9.5	120-1004
NO.2-64UNF	44.5	9.5	120-1005

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
NO.3-48UNC	44.5	9.5	120-1006
NO.3-56UNF	44.5	9.5	120-1007
NO.4-40UNC	48	11	120-1008
NO.4-48UNF	48	11	120-1009
NO.5-40UNC	48	11	120-1010
NO.5-44UNF	48	11	120-1011
NO.6-32UNC	50	13	120-1012
NO.6-40UNF	50	13	120-1013
NO.8-32UNC	53	13	120-1014
NO.8-36UNF	53	13	120-1015
NO.10-24UNC	58	16	120-1016
NO.10-32UNF	58	16	120-1017
NO.12-24UNC	62	17	120-1018
NO.12-28UNF	62	17	120-1019
1/4-20UNC	66	19	120-1020
1/4-28UNF	66	19	120-1021
5/16-18UNC	72	22	120-1022
5/16-24UNF	72	22	120-1023
3/8-16UNC	80	24	120-1024
3/8-24UNF	80	24	120-1025
5/16-18UNC	72	22	120-1026
5/16-24UNF	72	22	120-1027
3/8-16UNC	80	24	120-1028
3/8-24UNF	80	24	120-1029
7/16-14UNC	85	25	120-1030
7/16-20UNF	85	25	120-1031
1/2-13UNC	89	29	120-1032
1/2-20UNF	89	29	120-1033
9/16-12UNC	95	30	120-1034
9/16-18UNF	95	30	120-1035
5/8-11UNC	102	32	120-1036
5/8-18UNF	102	32	120-1037
3/4-10UNC	112	37	120-1038
3/4-16UNF	112	37	120-1039
7/8-9UNC	118	38	120-1040
7/8-14UNF	118	38	120-1041
1-8UNC	130	45	120-1042
1-12UNF	130	45	120-1043
1-1/8-7UNC	138	48	120-1044
1-1/8-12UNF	127	37	120-1045
1-1/4-7UNC	151	51	120-1046
1-1/4-12UNF	137	37	120-1047
1-3/8-6UNC	162	57	120-1048
1-3/8-12UNF	144	39	120-1049
1-1/2-6UNC	170	60	120-1050
1-1/2-12UNF	149	39	120-1051
1-3/4-5UNC	187	67	120-1052
2-4-1/2UNC	200	70	120-1053

## 螺尖丝锥 / 英国标准惠氏螺纹 (BSW/BSF)

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/8-40BSW	48	11	121-1001
3/16-24BSW	58	16	121-1002
3/16-32BSF	58	16	121-1003
7/32-28BSF	62	17	121-1004
1/4-20BSW	66	19	121-1005
1/4-26BSF	66	19	121-1006
9/32-26BSF	66	19	121-1007
5/16-18BSW	72	22	121-1008
5/16-22BSF	72	22	121-1009
3/8-16BSW	80	24	121-1010
3/8-20BSF	80	24	121-1011
7/16-14BSW	85	25	121-1012
7/16-18BSF	85	25	121-1013
1/2-12BSW	89	29	121-1014
1/2-16BSF	89	29	121-1015
9/16-12BSW	95	30	121-1016
9/16-16BSF	95	30	121-1017
5/8-11BSW	102	32	121-1018
5/8-14BSF	102	32	121-1019
11/16-11BSW	112	37	121-1020
11/16-14BSF	112	37	121-1021
3/4-10BSW	112	37	121-1022
3/4-12BSF	112	37	121-1023
7/8-9BSW	118	38	121-1024
7/8-11BSF	118	38	121-1025
1-8BSW	130	45	121-1026
1-10BSF	130	45	121-1027
1-1/8-7BSW	138	48	121-1028
1-1/8-9BSF	138	48	121-1029
1-1/4-7BSW	151	51	121-1030
1-1/4-9BSF	151	51	121-1031
1-3/8-8BSF	162	57	121-1032
1-1/2-6BSW	170	60	121-1033
1-1/2-8BSF	170	60	121-1034
1-5/8-8BSF	170	60	121-1035
1-3/4-5BSW	187	67	121-1036
1-3/4-7BSF	187	67	121-1037
2-4-1/2BSW	200	70	121-1038
2-7BSF	200	70	121-1039

## 螺尖丝锥 / 英国协会螺纹 (BA)

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
BA NO.14	38.5	5.5	122-1001
BA NO.13	38.5	5.5	122-1002
BA NO.12	40	7	122-1003
BA NO.11	41	8	122-1004
BA NO.10	41	8	122-1005
BA NO.9	41	8	122-1006
BA NO.8	44.5	9.5	122-1007
BA NO.7	44.5	9.5	122-1008
BA NO.6	44.5	9.5	122-1009
BA NO.5	48	11	122-1010
BA NO.4	50	13	122-1011
BA NO.3	53	13	122-1012
BA NO.2	58	16	122-1013
BA NO.1	62	17	122-1014
BA NO.0	66	19	122-1015

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**GB/T967-94 螺母丝锥**

**NUT TAPS**

Ground Thread, High Speed Steel



GB

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2 × 0.4	36	12	123-1001
M2.2 × 0.45	36	14	123-1002
M2.5 × 0.45	36	14	123-1003
M3 × 0.35	40	11	123-1004
M3 × 0.5	40	15	123-1005
M3.5 × 0.35	45	11	123-1006
M3.5 × 0.60	45	18	123-1007
M4 × 0.5	50	15	123-1008
M4 × 0.7	50	21	123-1009
M5 × 0.5	55	15	123-1010
M5 × 0.8	55	24	123-1011
M6 × 0.75	55	22	123-1012
M6 × 1	60	30	123-1013
M8 × 0.75	55	22	123-1014
M8 × 1	60	30	123-1015
M8 × 1.25	65	36	123-1016
M10 × 0.75	55	22	123-1017
M10 × 1	60	30	123-1018
M10 × 1.25	65	36	123-1019
M10 × 1.5	70	40	123-1020
M12 × 1	65	30	123-1021
M12 × 1.25	70	36	123-1022
M12 × 1.5	80	45	123-1023
M12 × 1.75	80	47	123-1024
M14 × 1	70	30	123-1025
M14 × 1.5	80	45	123-1026
M14 × 2	90	54	123-1027
M16 × 1	70	30	123-1028
M16 × 1.5	85	45	123-1029
M16 × 2	95	58	123-1030
M18 × 1	80	30	123-1031
M18 × 1.5	90	45	123-1032
M18 × 2	100	54	123-1033
M18 × 2.5	110	62	123-1034
M20 × 1	80	30	123-1035
M20 × 1.5	90	45	123-1036
M20 × 2	100	54	123-1037
M20 × 2.5	110	62	123-1038
M22 × 1	80	30	123-1039
M22 × 1.5	90	45	123-1040
M22 × 2	100	54	123-1041
M22 × 2.5	110	62	123-1042
M24 × 1	90	30	123-1043
M24 × 1.5	100	45	123-1044
M24 × 2	110	54	123-1045

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M24 × 3	130	72	123-1046
M27 × 1	90	30	123-1047
M27 × 1.5	100	45	123-1048
M27 × 2	110	54	123-1049
M27 × 3	130	72	123-1050
M30 × 1	100	30	123-1051
M30 × 1.5	110	45	123-1052
M30 × 2	120	54	123-1053
M30 × 3.5	150	84	123-1054
M33 × 1.5	110	45	123-1055
M33 × 2	120	55	123-1056
M33 × 3.5	150	84	123-1057
M36 × 1.5	125	45	123-1058
M36 × 2	135	55	123-1059
M36 × 3	160	80	123-1060
M36 × 4	175	96	123-1061
M39 × 1.5	125	45	123-1062
M39 × 2	135	55	123-1063
M39 × 3	160	80	123-1064
M39 × 4	175	96	123-1065
M42 × 1.5	135	45	123-1066
M42 × 2	145	55	123-1067
M42 × 3	170	80	123-1068
M42 × 4.5	195	108	123-1069
M45 × 1.5	135	45	123-1070
M45 × 2	145	55	123-1071
M45 × 3	170	80	123-1072
M45 × 4.5	195	108	123-1073
M48 × 1.5	145	45	123-1074
M48 × 2	155	55	123-1075
M48 × 3	180	80	123-1076
M48 × 5	220	120	123-1077
M52 × 1.5	145	45	123-1078
M52 × 2	155	55	123-1079
M52 × 3	180	80	123-1080
M52 × 5	220	120	123-1081



## 长柄机用丝锥

### LONG SHANK MACHINE TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	66	11	124-1001
M3 × 0.35	66	11	124-1002
M3.5 × 0.6	68	13	124-1003
M3.5 × 0.35	68	13	124-1004
M4 × 0.7	73	13	124-1005
M4 × 0.5	73	13	124-1006
M4.5 × 0.75	73	13	124-1007
M4.5 × 0.5	73	13	124-1008
M5 × 0.8	79	16	124-1009
M5 × 0.5	79	16	124-1010
M5.5 × 0.5	84	17	124-1011
M6 × 1	89	19	124-1012
M6 × 0.75	89	19	124-1013
M7 × 1	89	19	124-1014
M7 × 0.75	89	19	124-1015
M8 × 1.25	97	22	124-1016
M8 × 1	97	19	124-1017
M9 × 1.25	97	22	124-1018
M9 × 1	97	19	124-1019
M10 × 1.5	108	24	124-1020
M10 × 1	108	20	124-1021
M10 × 1.25	108	20	124-1022
M11 × 1.5	115	25	124-1023
M12 × 1.75	119	29	124-1024
M12 × 1.25	119	24	124-1025
M12 × 1.5	119	29	124-1026
M14 × 2	127	30	124-1027
M14 × 1.25	127	25	124-1028
M14 × 1.5	127	30	124-1029
M15 × 1.5	127	30	124-1030
M16 × 2	137	32	124-1031
M16 × 1.5	137	32	124-1032
M17 × 1.5	137	32	124-1033
M18 × 2.5	149	37	124-1034
M18 × 1.5	149	29	124-1035
M18 × 2	149	37	124-1036
M20 × 2.5	149	37	124-1037
M20 × 1.5	149	29	124-1038
M20 × 2	149	37	124-1039
M22 × 2.5	158	38	124-1040
M22 × 1.5	158	33	124-1041
M22 × 2	158	38	124-1042
M24 × 3	172	45	124-1043
M24 × 1.5	172	35	124-1044
M24 × 2	172	35	124-1045

## 米制锥螺纹丝锥

### METRIC TAPER THREAD TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
ZM6	45	17	125-1001
ZM8	50	17	125-1002
ZM10	55	17	125-1003
ZM14	60	26	125-1004
ZM18	70	26	125-1005
ZM22	75	26	125-1006
ZM27	80	34	125-1007
ZM33	95	34	125-1008
ZM42	105	35	125-1009
ZM48	110	35	125-1010
ZM60	120	36	125-1011

## 气瓶锥螺纹丝锥

### CYLINDER TAPER THREAD TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
pz19.2	75	32	126-1001
pz27.8	85	40	126-1002
pz30.3	85	40	126-1003
pz39	95	42	126-1004

## 气门嘴丝锥

### AIR INLET VALVE TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
5V1	62	17	128-1001
5V	62	17	128-1002
6V1	66	19	128-1003
8V1	69	19	128-1004
8V2	69	19	128-1005
9V1	76	20	128-1006
10V1	76	20	128-1007
10V2	76	20	128-1008
11V1	82	22	128-1009
12V1	82	22	128-1010
13V1	82	22	128-1011
13V2	82	22	128-1012
15V1	90	25	128-1013
16V1	90	25	128-1014
17V1	104	29	128-1015
17V2	104	29	128-1016
17V3	104	29	128-1017
19V1	104	29	128-1018
20V1	104	29	128-1019

## 挤压丝锥 / 米制粗细牙螺纹

### THREAD FORMING TAPS

Ground Thread, High Speed Steel  
Metric Coarse and Fine Thread



#### 粗柄 / Thick Shank

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2×0.25	41	8	129-1001
M2×0.4	41	8	129-1002
M2.2×0.25	44.5	9.5	129-1003
M2.2×0.45	44.5	9.5	129-1004
M2.5×0.35	44.5	9.5	129-1005
M2.5×0.45	44.5	9.5	129-1006
M3×0.35	48	14.5	129-1007
M3×0.5	48	14.5	129-1008
M3.5×0.35	50	16.5	129-1009
M3.5×0.6	50	16.5	129-1010
M4×0.5	53	17	129-1011
M4×0.7	53	17	129-1012
M4.5×0.5	53	17	129-1013
M4.5×0.75	53	17	129-1014
M5×0.5	58	16	129-1015
M5×0.8	58	16	129-1016
M5.5×0.5	62	17	129-1017
M6×0.5	66	19	129-1018
M6×0.75	66	19	129-1019
M6×1	66	19	129-1020
M7×0.75	66	19	129-1021
M7×1	66	19	129-1022
M8×0.5	66	19	129-1023
M8×0.75	66	19	129-1024
M8×1	69	19	129-1025
M8×1.25	72	22	129-1026
M9×0.75	66	19	129-1027
M9×1	69	19	129-1028
M9×1.25	72	22	129-1029
M10×0.75	73	20	129-1030
M10×1	76	20	129-1031
M10×1.25	76	20	129-1032
M10×1.5	80	24	129-1033

#### 细柄 / Thin Shank

M5×0.5	58	16	129-1034
M5×0.8	58	16	129-1035
M5.5×0.5	62	17	129-1036
M6×0.75	66	19	129-1037
M6×1	66	19	129-1038
M7×0.75	66	19	129-1039
M7×1	66	19	129-1040
M8×0.75	66	19	129-1041
M8×1	69	19	129-1042
M8×1.25	72	22	129-1043
M9×0.75	66	19	129-1044
M9×1	69	19	129-1045

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M9×1.25	72	22	129-1046
M10×0.75	73	20	129-1047
M10×1	76	20	129-1048
M10×1.25	76	20	129-1049
M10×1.5	80	24	129-1050
M11×0.75	80	22	129-1051
M11×1	80	22	129-1052
M11×1.5	85	25	129-1053
M12×1	80	22	129-1054
M12×1.25	84	24	129-1055
M12×1.5	89	29	129-1056
M12×1.75	89	29	129-1057
M14×1	87	22	129-1058
M14×1.25	90	25	129-1059
M14×1.5	95	30	129-1060
M14×2	95	30	129-1061
M15×1.5	95	30	129-1062
M16×1	92	22	129-1063
M16×1.5	102	32	129-1064
M16×2	102	32	129-1065
M17×1.5	102	32	129-1066
M18×1	97	22	129-1067
M18×1.5	104	29	129-1068
M18×2	112	37	129-1069
M18×2.5	112	37	129-1070
M20×1	102	22	129-1071
M20×1.5	104	29	129-1072
M20×2	112	37	129-1073
M20×2.5	112	37	129-1074
M22×1	109	24	129-1075
M22×1.5	113	33	129-1076
M22×2	118	38	129-1077
M22×2.5	118	38	129-1078
M24×1	114	24	129-1079
M24×1.5	120	35	129-1080
M24×2	120	35	129-1081
M24×3	130	45	129-1082
M25×1.5	120	35	129-1083
M25×2	120	35	129-1084
M26×1.5	120	35	129-1085
M27×1	120	25	129-1086
M27×1.5	127	37	129-1087
M27×2	127	37	129-1088
M27×3	135	45	129-1089



## 挤压丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

### THREAD FORMING TAPS

Ground Thread, High-Speed Steel



#### 粗柄 / Thick Shank

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
NO.2-56UNC	44.5	9.5	130-1001
NO.2-64UNF	44.5	9.5	130-1002
NO.3-48UNC	44.5	9.5	130-1003
NO.3-56UNF	44.5	9.5	130-1004
NO.4-40UNC	48	11	130-1005
NO.4-48UNF	48	11	130-1006
NO.5-40UNC	48	11	130-1007
NO.5-44UNF	48	11	130-1008
NO.6-32UNC	50	13	130-1009
NO.6-40UNF	50	13	130-1010
NO.8-32UNC	53	13	130-1011
NO.8-36UNF	53	13	130-1012
NO.10-24UNC	58	16	130-1013
NO.10-32UNF	58	16	130-1014
NO.12-24UNC	62	17	130-1015
NO.12-28UNF	62	17	130-1016
1/4-20UNC	66	19	130-1017
1/4-28UNF	66	19	130-1018
5/16-18UNC	72	22	130-1019
5/16-24UNF	72	22	130-1020
3/8-16UNC	80	24	130-1021
3/8-24UNF	80	24	130-1022

#### 细柄 / Thin Shank

5/16-18UNC	72	22	130-1023
5/16-24UNF	72	22	130-1024
3/8-16UNC	80	24	130-1025
3/8-24UNF	80	24	130-1026
7/16-14UNC	85	25	130-1027
7/16-20UNF	85	25	130-1028
1/2-13UNC	89	29	130-1029
1/2-20UNF	89	29	130-1030
9/16-12UNC	95	30	130-1031
9/16-18UNF	95	30	130-1032
5/8-11UNC	102	32	130-1033
5/8-18UNF	102	32	130-1034
3/4-10UNC	112	37	130-1035
3/4-16UNF	112	37	130-1036
7/8-9UNC	118	38	130-1037
7/8-14UNF	118	38	130-1038
1-8UNC	130	45	130-1039
1-12UNF	130	45	130-1040

## 短型梯形丝锥 JB/T9989.1-1999

### TRAPEZOIDAL TAPS(short)

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
Tr8X1.5	60	24	131-1001
Tr10X2	80	40	131-1002
Tr12X3	115	63	131-1003
Tr14X3	115	63	131-1004
Tr16X4	170	100	131-1005
Tr18X4	170	100	131-1006
Tr20X4	170	100	131-1007
Tr22X5	250	155	131-1008
Tr24X5	250	155	131-1009
Tr26X5	250	155	131-1010
Tr28X5	250	155	131-1011
Tr30X6	300	170	131-1012
Tr32X6	300	170	131-1013
Tr34X6	300	170	131-1014
Tr36X6	300	170	131-1015
Tr38X7	360	220	131-1016
Tr40X7	360	220	131-1017
Tr42X7	360	220	131-1018
Tr44X7	360	220	131-1019
Tr46X8	400	240	131-1020
Tr48X8	400	240	131-1021
Tr50X8	400	240	131-1022
Tr52X8	400	240	131-1023

## 长型梯形丝锥 JB/T9989.1-1999

### TRAPEZOIDAL TAPS(long)

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
Tr8X1.5	80	30	131-1024
Tr10X2	110	56	131-1025
Tr12X3	160	85	131-1026
Tr14X3	160	85	131-1027
Tr16X4	220	125	131-1028
Tr18X4	220	125	131-1029
Tr20X4	220	125	131-1030
Tr22X5	290	170	131-1031
Tr24X5	290	170	131-1032
Tr26X5	290	170	131-1033
Tr28X5	290	170	131-1034
Tr30X6	350	216	131-1035
Tr32X6	350	216	131-1036
Tr34X6	350	216	131-1037
Tr36X6	350	216	131-1038
Tr38X7	420	250	131-1039
Tr40X7	420	250	131-1040
Tr42X7	420	250	131-1041
Tr44X7	420	250	131-1042
Tr46X8	490	290	131-1043
Tr48X8	490	290	131-1044
Tr50X8	490	290	131-1045
Tr52X8	490	290	131-1046

JB

## 55° 圆柱管螺纹丝锥 JB / T9994-1999

### STRAIGHT PIPE TAPS

Ground Thread, High Speed Steel



规格 Size			总长 Overall Length	刃长 Thread Length	代号 Model No.
G1/16	G1/16D	Rp1/16	52	14	132-1001
G1/8	G1/8D	Rp1/8	59	15	132-1002
G1/4	G1/4D	Rp1/4	67	19	132-1003
G3/8	G3/8D	Rp3/8	75	21	132-1004
G1/2	G1/2D	Rp1/2	87	26	132-1005
G5/8	G5/8D	——	91	26	132-1006
G3/4	G3/4D	Rp3/4	96	28	132-1007
G7/8	G7/8D		102	29	132-1008
G1	G1D	Rp1	109	33	132-1009
G1-1/8	G1-1/8D		116	34	132-1010
G1-1/4	G1-1/4D	Rp1-1/4	119	36	132-1011
G1-1/2	G1-1/2D	Rp1-1/2	125	37	132-1012
G1-3/4	G1-3/4D		132	39	132-1013
G2	G2D	Rp2	140	41	132-1014
G2-1/4	G2-1/4D		142	42	132-1015
G2-1/2	G2-1/2D	Rp2-1/2	153	45	132-1016
G2-3/4	G2-3/4D	——	163	46	132-1017
G3	G3D	Rp3	164	48	132-1018
G3-1/2	G3-1/2D	Rp3-1/2	173	50	132-1019
G4	G4D	Rp4	185	53	132-1020

JB

## 55° 圆锥管螺纹丝锥 JB / T9996-1999

### TAPER PIPE TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
Rc1/16-28	52	14	133-1001
Rc1/8-28	59	15	133-1002
Rc1/4-19	67	19	133-1003
Rc3/8-19	75	21	133-1004
Rc1/2-14	87	26	133-1005
Rc3/4-14	96	28	133-1006
Rc1-11	109	33	133-1007
Rc1-1/4-11	119	36	133-1008
Rc1-1/2-11	125	37	133-1009
Rc2-11	140	41	133-1010
Rc2-1/2-11	153	45	133-1011
Rc3-11	164	48	133-1012
Rc3-1/2-11	173	50	133-1013
Rc4-11	185	53	133-1014

## 60° 圆锥管螺纹丝锥 JB / T8364.2-96

### TAPER PIPE TAPS

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
NPT1/16	54	17	134-1001
NPT1/8	54	19	134-1002
NPT1/4	62	27	134-1003
NPT3/8	65	27	134-1004
NPT1/2	79	35	134-1005
NPT3/4	83	35	134-1006
NPT1	95	44	134-1007
NPT1-1/4	102	44	134-1008
NPT1-1/2	108	44	134-1009
NPT2	114	44	134-1010

## 内容屑丝锥

### TAPS WITH SLAG NOTCH

Ground Thread, High Speed Steel



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M10×1	100	16	135-1001
M10×1.5	100	20	135-1002
M12×1	100	18	135-1003
M12×1.5	100	22	135-1004
M12×1.75	110	22	135-1005
M14×1	100	18	135-1006
M14×1.5	100	22	135-1007
M14×2	110	25	135-1008
M16×1	100	18	135-1009
M16×1.5	100	22	135-1010
M16×2	110	28	135-1011
M18×1.5	110	25	135-1012
M18×2	110	28	135-1013
M18×2.5	125	32	135-1014
M20×1.5	125	25	135-1015
M20×2	125	28	135-1016
M20×2.5	140	32	135-1017
M22×1.5	125	25	135-1018
M22×2	125	28	135-1019
M22×2.5	140	32	135-1020
M24×1.5	125	25	135-1021
M24×2	125	28	135-1022
M24×3	160	32	135-1023
M27×1.5	150	25	135-1024
M27×2	150	32	135-1025
M27×3	160	36	135-1026
M30×1.5	150	28	135-1027
M30×2	160	32	135-1028
M30×3	160	36	135-1029
M30×3.5	180	40	135-1030
M33×1.5	160	28	135-1031
M33×2	170	32	135-1032
M33×3	170	36	135-1033
M33×3.5	180	40	135-1034
M36×1.5	170	28	135-1035
M36×2	180	32	135-1036
M36×3	190	36	135-1037
M36×4	200	45	135-1038
M39×1.5	170	28	135-1039
M39×2	180	32	135-1040
M39×3	190	36	135-1041
M39×4	200	45	135-1042
M42×1.5	180	32	135-1043
M42×2	190	36	135-1044
M42×3	200	40	135-1045
M42×4.5	220	50	135-1046
M45×2	190	36	135-1047

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M45×3	200	40	135-1048
M45×4.5	220	50	135-1049
M48×2	200	36	135-1050
M48×3	220	40	135-1051
M48×5	250	56	135-1052
M52×2	200	36	135-1053
M52×3	220	40	135-1054
M52×5	250	56	135-1055
M56×2	200	36	135-1056
M56×3	220	40	135-1057
M56×4	220	45	135-1058
M56×5.5	250	56	135-1059
M60×2	200	36	135-1060
M60×3	220	40	135-1061
M60×4	230	45	135-1062
M60×5.5	250	56	135-1063
M64×2	220	36	135-1064
M64×3	220	40	135-1065
M64×4	250	56	135-1066
M64×6	280	56	135-1067
M68×2	220	36	135-1068
M68×3	230	45	135-1069
M68×4	250	56	135-1070
M68×6	280	63	135-1071
M70×2	230	36	135-1072
M70×3	250	45	135-1073
M70×4	280	56	135-1074
M70×6	300	63	135-1075
M72×2	230	36	135-1076
M72×3	250	45	135-1077
M72×4	280	56	135-1078
M72×6	300	63	135-1079
M76×2	230	36	135-1080
M76×3	250	45	135-1081
M76×4	280	56	135-1082
M76×6	300	63	135-1083
M80×2	250	36	135-1084
M80×3	250	45	135-1085
M80×4	280	56	135-1086
M80×6	300	63	135-1087
M90×2	250	36	135-1088
M90×3	250	45	135-1089
M90×4	280	56	135-1090
M90×6	300	63	135-1091
M100×2	250	36	135-1092
M100×3	250	45	135-1093
M100×4	280	56	135-1094
M100×6	300	63	135-1095

## DIN 352

### HAND TAPS

3Piece,High Speed Steel  
三支一组不等径手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M1×0.25	32	5.5	210-1001
M1.1×0.25	32	5.5	210-1002
M1.2×0.25	32	5.5	210-1003
M1.4×0.3	32	7	210-1004
M1.6×0.35	32	8	210-1005
M1.7×0.35	32	8	210-1006
M1.8×0.35	32	8	210-1007
M2×0.4	36	8	210-1008
M2.2×0.45	36	9	210-1009
M2.3×0.4	36	9	210-1010
M2.5×0.45	40	9	210-1011
M2.6×0.45	40	9	210-1012
M3×0.5	40	11	210-1013
M3.5×0.6	45	13	210-1014
M4×0.7	45	13	210-1015
M4.5×0.75	50	16	210-1016
M5×0.8	50	16	210-1017
M6×1	50	19	210-1018
M7×1	50	19	210-1019
M8×1.25	56	22	210-1020
M9×1.25	63	22	210-1021
M10×1.5	70	24	210-1022
M11×1.5	70	24	210-1023
M12×1.75	75	29	210-1024
M14×2	80	30	210-1025
M16×2	80	32	210-1026
M18×2.5	95	40	210-1027
M20×2.5	95	40	210-1028
M22×2.5	100	40	210-1029
M24×3	110	50	210-1030
M27×3	110	50	210-1031
M30×3.5	125	56	210-1032
M33×3.5	125	56	210-1033
M36×4	150	63	210-1034
M39×4	150	63	210-1035
M42×4.5	150	63	210-1036
M45×4.5	160	70	210-1037
M48×5	180	75	210-1038
M52×5	180	75	210-1039
M56×5.5	200	85	210-1040
M60×5.5	200	85	210-1041
M64×6	220	90	210-1042
M68×6	220	90	210-1043

## DIN 351/BSW

### HAND TAPS

3piece,High Speed Steel  
三支一组惠氏螺纹手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/16-60BSW	32	10	211-1001
3/32-48BSW	36	11	211-1002
1/8-40BSW	40	12	211-1003
5/32-32BSW	45	14	211-1004
3/16-24BSW	50	18	211-1005
7/32-24BSW	50	18	211-1006
1/4-20BSW	56	22	211-1007
5/16-18BSW	63	25	211-1008
3/8-16BSW	70	28	211-1009
7/16-14BSW	75	30	211-1010
1/2-12BSW	80	32	211-1011
9/16-12BSW	80	32	211-1012
5/8-11BSW	90	36	211-1013
3/4-10BSW	105	40	211-1014
7/8-9BSW	110	45	211-1015
1-8BSW	110	50	211-1016
1-1/8-7BSW	132	56	211-1017
1-1/4-7BSW	132	56	211-1018
1-3/8-6BSW	150	63	211-1019
1-1/2-6BSW	150	63	211-1020
1-5/8-5BSW	160	70	211-1021
1-3/4-5BSW	160	70	211-1022
1-7/8-4-1/2BSW	190	80	211-1023
2"-4-1/2BSW	190	80	211-1024



## DIN 351/UNC

### HAND TAPS

3 Piece, High Speed Steel  
三支一组不等径手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.1-64UNC	32	10	212-1001
No.2-56UNC	36	11	212-1002
No.3-48UNC	36	11	212-1003
No.4-40UNC	40	12	212-1004
No.5-40UNC	40	12	212-1005
No.6-32UNC	45	14	212-1006
No.8-32UNC	45	14	212-1007
No.10-24UNC	48	16	212-1008
No.12-24UNC	50	18	212-1009
1/4-20UNC	56	22	212-1010
5/16-18UNC	63	25	212-1011
3/8-16UNC	70	28	212-1012
7/16-14UNC	75	30	212-1013
1/2-13UNC	80	32	212-1014
9/16-12UNC	80	32	212-1015
5/8-11UNC	90	36	212-1016
3/4-10UNC	105	40	212-1017
7/8-9UNC	110	45	212-1018
1" -8UNC	110	50	212-1019
1" -1/8-7UNC	132	56	212-1020
1" -1/4-7UNC	132	56	212-1021
1" -3/8-6UNC	150	63	212-1022
1-1/2-6UNC	150	63	212-1023
1-3/4-5UNC	160	70	212-1024
2" -4-1/2UNC	190	80	212-1025

## DIN 351/UNF

### HAND TAPS

2 Piece, High Speed Steel  
二支一组不等径手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.0-80UNF	28	8	212-1026
No.1-72UNF	32	10	212-1027
No.2-64UNF	32	10	212-1028
No.3-56UNF	32	10	212-1029
No.4-48UNF	36	11	212-1030
No.5-44UNF	40	12	212-1031
No.6-40UNF	40	12	212-1032
No.8-36UNF	40	12	212-1033
No.10-32UNF	45	14	212-1034
No.12-28UNF	50	16	212-1035
1/4-28UNF	56	18	212-1036
5/16-24UNF	56	18	212-1037
3/8-24UNF	63	18	212-1038
7/16-20UNF	63	18	212-1039
1/2-20UNF	63	20	212-1040
9/16-18UNF	70	20	212-1041
5/8-18UNF	70	20	212-1042
3/4-16UNF	80	22	212-1043
7/8-14UNF	80	22	212-1044
1" -14UNF	90	22	212-1045
1" -12UNF	90	22	212-1046
1-1/8-12UNF	100	28	212-1047
1-1/4-12UNF	100	28	212-1048
1-3/8-12UNF	110	32	212-1049
1-1/2-12UNF	110	32	212-1050



## DIN 2181/MF

### HAND TAPS

2 Piece, High Speed Steel

二支一组不等径手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	40	9	213-1001
M4 × 0.35	45	10	213-1002
M4 × 0.5	45	10	213-1003
M5 × 0.5	50	12	213-1004
M6 × 0.5	50	14	213-1005
M6 × 0.75	50	14	213-1006
M7 × 0.75	50	14	213-1007
M8 × 0.5	50	19	213-1008
M8 × 0.75	50	19	213-1009
M8 × 1	56	22	213-1010
M9 × 1	63	22	213-1011
M10 × 0.75	63	20	213-1012
M10 × 1	63	20	213-1013
M10 × 1.25	70	24	213-1014
M11 × 1	63	20	213-1015
M12 × 1	70	22	213-1016
M12 × 1.25	70	22	213-1017
M12 × 1.5	70	22	213-1018
M13 × 1	70	22	213-1019
M13 × 1.5	70	22	213-1020
M14 × 1	70	22	213-1021
M14 × 1.25	70	22	213-1022
M14 × 1.5	70	22	213-1023
M15 × 1	70	22	213-1024
M15 × 1.5	70	22	213-1025
M16 × 1	70	22	213-1026
M16 × 1.25	70	22	213-1027
M16 × 1.5	70	22	213-1028
M18 × 1	80	22	213-1029
M18 × 1.25	80	22	213-1030
M18 × 1.5	80	22	213-1031
M18 × 2	80	22	213-1032
M20 × 1	80	22	213-1033
M20 × 1.25	80	22	213-1034
M20 × 1.5	80	22	213-1035
M20 × 2	80	22	213-1036
M22 × 1	80	22	213-1037
M22 × 1.5	80	22	213-1038
M22 × 2	80	22	213-1039
M24 × 1	90	22	213-1040
M24 × 1.5	90	22	213-1041
M24 × 2	90	22	213-1042
M25 × 1.5	90	22	213-1043
M26 × 1.5	90	22	213-1044
M26 × 2	90	22	213-1045

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M27 × 1.5	90	22	213-1046
M27 × 2	90	22	213-1047
M28 × 1.5	90	22	213-1048
M28 × 2	90	22	213-1049
M30 × 1	90	22	213-1050
M30 × 1.5	90	22	213-1051
M30 × 2	90	22	213-1052
M32 × 1.5	90	22	213-1053
M33 × 1.5	100	25	213-1054
M33 × 2	100	25	213-1055
M34 × 1.5	100	25	213-1056
M35 × 1.5	100	25	213-1057
M36 × 1.5	100	25	213-1058
M36 × 2	125	40	213-1059
M36 × 3	125	40	213-1060
M38 × 1.5	100	25	213-1061
M39 × 2	125	40	213-1062
M39 × 3	125	40	213-1063
M40 × 1.5	110	25	213-1064
M40 × 2	125	40	213-1065
M42 × 1.5	110	25	213-1066
M42 × 2	125	40	213-1067
M42 × 3	125	40	213-1068
M45 × 1.5	110	25	213-1069
M45 × 2	125	40	213-1070
M45 × 3	125	40	213-1071
M48 × 1.5	140	40	213-1072
M48 × 2	140	40	213-1073
M48 × 3	140	40	213-1074
M50 × 1.5	140	40	213-1075
M52 × 1.5	140	40	213-1076
M52 × 2	140	40	213-1077
M52 × 3	140	40	213-1078



## DIN 371/M

### MACHINE TAPS

High Speed Steel

米制 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M1.4×0.3	40	7	214-1001
M1.6×0.35	40	8	214-1002
M1.7×0.35	40	8	214-1003
M1.8×0.35	40	8	214-1004
M2×0.4	45	8	214-1005
M2.2×0.45	45	9	214-1006
M2.3×0.4	45	9	214-1007
M2.5×0.45	50	9	214-1008
M2.6×0.45	50	9	214-1009
M3×0.5	56	11	214-1010
M3.5×0.6	56	13	214-1011
M4×0.7	63	13	214-1012
M5×0.8	70	16	214-1013
M6×1	80	19	214-1014
M7×1	80	19	214-1015
M8×1.25	90	22	214-1016
M9×1.25	90	22	214-1017
M10×1.5	100	24	214-1018

## DIN 371/W/BSF

### MACHINE TAPS

High Speed Steel

惠制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W1/16-60	40	8	215-1001
W3/32-48	50	9	215-1002
W1/8-40	56	11	215-1003
W5/32-32	63	13	215-1004
W3/16-24	70	15	215-1005
W7/32-24	80	16	215-1006
W1/4-20	80	17	215-1007
W5/16-18	90	20	215-1008
W3/8-16	100	22	215-1009
BSF3/16-32	70	15	215-1010
BSF1/4-26	80	17	215-1011
BSF5/16-22	90	20	215-1012
BSF3/8-20	100	22	215-1013

## DIN 371/UNC/UNF

### MACHINE TAPS

High Speed Steel

统一制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.1-64UNC	40	8	216-1001
No.2-56UNC	45	9	216-1002
No.3-48UNC	50	9	216-1003
No.4-40UNC	56	11	216-1004
No.5-40UNC	56	11	216-1005
No.6-32UNC	56	12	216-1006
No.8-32UNC	63	13	216-1007
No.10-24UNC	70	15	216-1008
No.12-24UNC	80	16	216-1009
1/4-20UNC	80	17	216-1010
5/16-18UNC	90	20	216-1011
3/8-16UNC	100	22	216-1012
No.0-80UNF	40	8	216-1013
No.1-72UNF	40	8	216-1014
No.2-64UNF	45	9	216-1015
No.3-56UNF	50	9	216-1016
No.4-48UNF	56	11	216-1017
No.5-44UNF	56	11	216-1018
No.6-40UNF	56	12	216-1019
No.8-36UNF	63	13	216-1020
No.10-32UNF	70	15	216-1021
No.12-28UNF	80	16	216-1022
1/4-28UNF	80	17	216-1023
5/16-24UNF	90	20	216-1024
3/8-24UNF	100	22	216-1025



## DIN 371/M

### SPIRAL FLUTED TAPS

High Speed Steel

米制螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2 × 0.4	45	8	217-1001
M2.2 × 0.45	45	9	217-1002
M2.5 × 0.45	50	9	217-1003
M3 × 0.5	56	11	217-1004
M3.5 × 0.6	56	13	217-1005
M4 × 0.7	63	13	217-1006
M5 × 0.8	70	16	217-1007
M6 × 1	80	19	217-1008
M7 × 1	80	19	217-1009
M8 × 1.25	90	22	217-1010
M9 × 1.25	90	22	217-1011
M10 × 1.5	100	24	217-1012

## DIN 371/UNC/UNF

### SPIRAL FLUTED TAPS

High Speed Steel

统一制螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.1-64UNC	40	8	219-1001
No.2-56UNC	45	9	219-1002
No.3-48UNC	50	9	219-1003
No.4-40UNC	56	11	219-1004
No.5-40UNC	56	11	219-1005
No.6-32UNC	56	12	219-1006
No.8-32UNC	63	13	219-1007
No.10-24UNC	70	15	219-1008
No.12-24UNC	80	16	219-1009
1/4-20UNC	80	17	219-1010
5/16-18UNC	90	20	219-1011
3/8-16UNC	100	22	219-1012
No.0-80UNF	40	8	219-1013
No.1-72UNF	40	8	219-1014
No.2-64UNF	45	9	219-1015
No.3-56UNF	50	9	219-1016
No.4-48UNF	56	11	219-1017
No.5-44UNF	56	11	219-1018
No.6-40UNF	56	12	219-1019
No.8-36UNF	63	13	219-1020
No.10-32UNF	70	15	219-1021
No.12-28UNF	80	16	219-1022
1/4-28UNF	80	17	219-1023
5/16-24UNF	90	20	219-1024
3/8-24UNF	100	22	219-1025

DIN

## DIN 371/W/BSF

### SPIRAL FLUTED TAPS

High Speed Steel

惠氏螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W1/16-60	40	8	218-1001
W3/32-48	50	9	218-1002
W1/8-40	56	11	218-1003
W5/32-32	63	13	218-1004
W3/16-24	70	15	218-1005
W7/32-24	80	16	218-1006
W1/4-20	80	17	218-1007
W5/16-18	90	20	218-1008
W3/8-16	100	22	218-1009
BSF3/16-32	70	15	218-1010
BSF1/4-26	80	17	218-1011
BSF5/16-22	90	20	218-1012
BSF3/8-20	100	22	218-1013

## DIN 371/M

### SPIRAL FLUTED TAPS

High Speed Steel (Short Thread)

螺旋槽丝锥 (短刃部)



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	56	6	220-1001
M4 × 0.7	63	7	220-1002
M5 × 0.8	70	8	220-1003
M6 × 1	80	10	220-1004
M7 × 1	80	10	220-1005
M8 × 1.25	90	13	220-1006
M9 × 1.25	90	13	220-1007
M10 × 1.5	100	15	220-1008





## DIN 371/M

**SPIRAL POINT TAPS**  
High Speed Steel  
米制螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2 × 0.4	45	8	221-1001
M2.2 × 0.45	45	9	221-1002
M2.5 × 0.45	50	9	221-1003
M3 × 0.5	56	11	221-1004
M3.5 × 0.6	56	13	221-1005
M4 × 0.7	63	13	221-1006
M5 × 0.8	70	16	221-1007
M6 × 1	80	19	221-1008
M7 × 1	80	19	221-1009
M8 × 1.25	90	22	221-1010
M9 × 1.25	90	22	221-1011
M10 × 1.5	100	24	221-1012

## DIN 371/W/BSF

**SPIRAL POINT TAPS**  
High Speed Steel  
惠氏螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W1/16-60	40	8	222-1001
W3/32-48	50	9	222-1002
W1/8-40	56	11	222-1003
W5/32-32	63	13	222-1004
W3/16-24	70	15	222-1005
W7/32-24	80	16	222-1006
W1/4-20	80	17	222-1007
W5/16-18	90	20	222-1008
W3/8-16	100	22	222-1009
BSF3/16-32	70	15	222-1010
BSF1/4-26	80	17	222-1011
BSF5/16-22	90	20	222-1012
BSF3/8-20	100	22	222-1013

## DIN 371/UNC/UNF

**SPIRAL POINT TAPS**  
High Speed Steel  
统一制螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.1-64UNC	40	8	223-1001
No.2-56UNC	45	9	223-1002
No.3-48UNC	50	9	223-1003
No.4-40UNC	56	11	223-1004
No.5-40UNC	56	11	223-1005
No.6-32UNC	56	12	223-1006
No.8-32UNC	63	13	223-1007
No.10-24UNC	70	15	223-1008
No.12-24UNC	80	16	223-1009
1/4-20UNC	80	17	223-1010
5/16-18UNC	90	20	223-1011
3/8-16UNC	100	22	223-1012
No.0-80UNF	40	8	223-1013
No.1-72UNF	40	8	223-1014
No.2-64UNF	45	9	223-1015
No.3-56UNF	50	9	223-1016
No.4-48UNF	56	11	223-1017
No.5-44UNF	56	11	223-1018
No.6-40UNF	56	12	223-1019
No.8-36UNF	63	13	223-1020
No.10-32UNF	70	15	223-1021
No.12-28UNF	80	16	223-1022
1/4-28UNF	80	17	223-1023
5-16-24UNF	90	20	223-1024
3/8-24UNF	100	22	223-1025



## DIN 374/MF

**MACHINE TAPS**  
High Speed Steel  
米制螺纹细牙 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	56	10	224-1001
M3.5 × 0.35	56	10	224-1002
M4 × 0.35	63	10	224-1003
M4 × 0.5	63	10	224-1004
M5 × 0.5	70	12	224-1005
M6 × 0.5	80	14	224-1006
M6 × 0.75	80	14	224-1007
M7 × 0.75	80	14	224-1008
M8 × 0.5	80	19	224-1009
M8 × 0.75	80	19	224-1010
M8 × 1	90	22	224-1011
M9 × 1	90	22	224-1012
M10 × 0.5	90	20	224-1013
M10 × 0.75	90	20	224-1014
M10 × 1	90	20	224-1015
M10 × 1.25	100	24	224-1016
M11 × 1	90	20	224-1017
M11 × 1.5	90	20	224-1018
M12 × 0.75	100	22	224-1019
M12 × 1	100	22	224-1020
M12 × 1.25	100	22	224-1021
M12 × 1.5	100	22	224-1022
M13 × 1	100	22	224-1023
M13 × 1.5	100	22	224-1024
M14 × 0.75	100	22	224-1025
M14 × 1	100	22	224-1026
M14 × 1.25	100	22	224-1027
M14 × 1.5	100	22	224-1028
M16 × 1	100	22	224-1029
M16 × 1.25	100	22	224-1030
M16 × 1.5	100	22	224-1031
M18 × 1	110	25	224-1032
M18 × 1.5	110	25	224-1033
M18 × 2	125	34	224-1034
M20 × 1	125	25	224-1035
M20 × 1.5	125	25	224-1036
M20 × 2	140	34	224-1037
M22 × 1	125	25	224-1038
M22 × 1.5	125	25	224-1039
M22 × 2	140	34	224-1040
M24 × 1	140	28	224-1041
M24 × 1.5	140	28	224-1042
M24 × 2	140	28	224-1043
M26 × 1.5	140	28	224-1044
M27 × 2	140	28	224-1045
M28 × 1.5	140	28	224-1046

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M30 × 1.5	150	28	224-1047
M30 × 2	150	28	224-1048
M32 × 1.5	150	28	224-1049
M35 × 1.5	170	30	224-1050
M36 × 1.5	170	30	224-1051
M38 × 1.5	170	30	224-1052
M40 × 1.5	170	30	224-1053
M42 × 1.5	170	30	224-1054
M45 × 1.5	180	32	224-1055
M48 × 1.5	190	32	224-1056
M50 × 1.5	190	32	224-1057
M52 × 1.5	190	32	224-1058

## DIN 374/UNF

**MACHINE TAPS**  
High Speed Steel  
统一制螺纹细牙 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-28UNF	80	17	225-1001
5/16-24UNF	90	20	225-1002
3/8-24UNF	90	16	225-1003
7/16-20UNF	100	22	225-1004
1/2-20UNF	100	22	225-1005
9/16-18UNF	100	22	225-1006
5/8-18UNF	100	22	225-1007
3/4-16UNF	110	25	225-1008
7/8-14UNF	125	25	225-1009
1-12UNF	140	28	225-1010
1-1/8-12UNF	150	28	225-1011
1-1/4-12UNF	150	28	225-1012
1-3/8-12UNF	170	30	225-1013
1-1/2-12UNF	170	30	225-1014



## DIN 374/MF

### SPIRAL FLUTED TAPS

High Speed Steel

米制螺纹细牙 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 x 0.35	56	10	226-1001
M3.5 x 0.35	56	10	226-1002
M4 x 0.35	63	10	226-1003
M4 x 0.5	63	10	226-1004
M5 x 0.5	70	12	226-1005
M6 x 0.5	80	14	226-1006
M6 x 0.75	80	14	226-1007
M7 x 0.75	80	14	226-1008
M8 x 0.5	80	19	226-1009
M8 x 0.75	80	19	226-1010
M8 x 1	90	22	226-1011
M9 x 1	90	22	226-1012
M10 x 0.5	90	20	226-1013
M10 x 0.75	90	20	226-1014
M10 x 1	90	20	226-1015
M10 x 1.25	100	24	226-1016
M11 x 1	90	20	226-1017
M11 x 1.25	90	20	226-1018
M12 x 0.75	100	22	226-1019
M12 x 1	100	22	226-1020
M12 x 1.25	100	22	226-1021
M12 x 1.5	100	22	226-1022
M13 x 1	100	22	226-1023
M13 x 1.5	100	22	226-1024
M14 x 0.75	100	22	226-1025
M14 x 1	100	22	226-1026
M14 x 1.25	100	22	226-1027
M14 x 1.5	100	22	226-1028
M16 x 1	100	22	226-1029
M16 x 1.25	100	22	226-1030
M16 x 1.5	100	22	226-1031
M18 x 1	110	25	226-1032
M18 x 1.5	110	25	226-1033
M18 x 2	125	34	226-1034
M20 x 1	125	25	226-1035
M20 x 1.5	125	25	226-1036
M20 x 2	140	34	226-1037
M22 x 1	125	25	226-1038
M22 x 1.5	125	25	226-1039
M22 x 2	140	34	226-1040
M24 x 1	140	28	226-1041
M24 x 1.5	140	28	226-1042
M24 x 2	140	28	226-1043
M26 x 1.5	140	28	226-1044
M27 x 2	140	28	226-1045
M28 x 1.5	140	28	226-1046
M30 x 1.5	150	28	226-1047

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M30 x 2	150	28	226-1048
M32 x 1.5	150	28	226-1049
M35 x 1.5	170	30	226-1050
M36 x 1.5	170	30	226-1051
M38 x 1.5	170	30	226-1052
M40 x 1.5	170	30	226-1053
M42 x 1.5	170	30	226-1054
M45 x 1.5	180	32	226-1055
M48 x 1.5	190	32	226-1056
M50 x 1.5	190	32	226-1057
M52 x 1.5	190	32	226-1058

## DIN 374/UNF

### SPIRAL FLUTED TAPS

High Speed Steel

统一制螺纹细牙 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-28UNF	80	17	227-1001
5/16-24UNF	90	20	227-1002
3/8-24UNF	90	16	227-1003
7/16-20UNF	100	22	227-1004
1/2-20UNF	100	22	227-1005
9/16-18UNF	100	22	227-1006
5/8-18UNF	100	22	227-1007
3/4-16UNF	110	25	227-1008
7/8-14UNF	125	25	227-1009
1-12UNF	140	28	227-1010
1-1/8-12UNF	150	28	227-1011
1-1/4-12UNF	150	28	227-1012
1-3/8-12UNF	170	30	227-1013
1-1/2-12UNF	170	30	227-1014

DIN





## DIN 374/MF

### SPIRAL POINT TAPS

High Speed Steel

米制螺纹细牙 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	56	10	228-1001
M3.5 × 0.35	56	10	228-1002
M4 × 0.35	63	10	228-1003
M4 × 0.5	63	10	228-1004
M5 × 0.5	70	12	228-1005
M6 × 0.5	80	14	228-1006
M6 × 0.75	80	14	228-1007
M7 × 0.75	80	14	228-1008
M8 × 0.5	80	19	228-1009
M8 × 0.75	80	19	228-1010
M8 × 1	90	22	228-1011
M9 × 1	90	22	228-1012
M10 × 0.5	90	20	228-1013
M10 × 0.75	90	20	228-1014
M10 × 1	90	20	228-1015
M10 × 1.25	100	24	228-1016
M11 × 1	90	20	228-1017
M11 × 1.5	90	20	228-1018
M12 × 0.75	100	22	228-1019
M12 × 1	100	22	228-1020
M12 × 1.25	100	22	228-1021
M12 × 1.5	100	22	228-1022
M13 × 1	100	22	228-1023
M13 × 1.5	100	22	228-1024
M14 × 0.75	100	22	228-1025
M14 × 1	100	22	228-1026
M14 × 1.25	100	22	228-1027
M14 × 1.5	100	22	228-1028
M16 × 1	100	22	228-1029
M16 × 1.25	100	22	228-1030
M16 × 1.5	100	22	228-1031
M18 × 1	110	25	228-1032
M18 × 1.5	110	25	228-1033
M18 × 2	125	34	228-1034
M20 × 1	125	25	228-1035
M20 × 1.5	125	25	228-1036
M20 × 2	140	34	228-1037
M22 × 1	125	25	228-1038
M22 × 1.5	125	25	228-1039
M22 × 2	140	34	228-1040
M24 × 1	140	28	228-1041
M24 × 1.5	140	28	228-1042
M24 × 2	140	28	228-1043
M26 × 1.5	140	28	228-1044
M27 × 2	140	28	228-1045
M28 × 1.5	140	28	228-1046

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M30 × 1.5	150	28	228-1047
M30 × 2	150	28	228-1048
M32 × 1.5	150	28	228-1049
M35 × 1.5	170	30	228-1050
M36 × 1.5	170	30	228-1051
M38 × 1.5	170	30	228-1052
M40 × 1.5	170	30	228-1053
M42 × 1.5	170	30	228-1054
M45 × 1.5	180	32	228-1055
M48 × 1.5	190	32	228-1056
M50 × 1.5	190	32	228-1057
M52 × 1.5	190	32	228-1058

## DIN 374/UNF

### SPIRAL POINT TAPS

High Speed Steel

统一制螺纹细牙 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-28UNF	80	17	229-1001
5/16-24UNF	90	20	229-1002
3/8-24UNF	90	16	229-1003
7/16-20UNF	100	22	229-1004
1/2-20UNF	100	22	229-1005
9/16-18UNF	100	22	229-1006
5/8-18UNF	100	22	229-1007
3/4-16UNF	110	25	229-1008
7/8-14UNF	125	25	229-1009
1-12UNF	140	28	229-1010
1-1/8-12UNF	150	28	229-1011
1-1/4-12UNF	150	28	229-1012
1-3/8-12UNF	170	30	229-1013
1-1/2-12UNF	170	30	229-1014

## DIN 376/M

**MACHINE TAPS**  
High Speed Steel  
米制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	56	11	230-1001
M4 × 0.7	63	13	230-1002
M5 × 0.8	70	16	230-1003
M6 × 1	80	19	230-1004
M7 × 1	80	19	230-1005
M8 × 1.25	90	22	230-1006
M9 × 1.25	90	22	230-1007
M10 × 1.5	100	24	230-1008
M11 × 1.5	100	24	230-1009
M12 × 1.75	110	29	230-1010
M14 × 2	110	30	230-1011
M16 × 2	110	32	230-1012
M18 × 2.5	125	34	230-1013
M20 × 2.5	140	34	230-1014
M22 × 2.5	140	34	230-1015
M24 × 3	160	38	230-1016
M27 × 3	160	38	230-1017
M30 × 3.5	180	45	230-1018
M33 × 3.5	180	50	230-1019
M36 × 4	200	56	230-1020
M39 × 4	200	60	230-1021
M42 × 4.5	200	60	230-1022
M45 × 4.5	220	65	230-1023
M48 × 5	250	70	230-1024
M52 × 5	250	70	230-1025

## DIN 376/UNC

**MACHINE TAPS**  
High Speed Steel  
统一制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20UNC	80	17	231-1001
5/16-18UNC	90	20	231-1002
3/8-16UNC	100	22	231-1003
7/16-14UNC	100	22	231-1004
1/2-13UNC	110	24	231-1005
9/16-12UNC	110	26	231-1006

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
5/8-11UNC	110	27	231-1007
3/4-10UNC	125	30	231-1008
7/8-9UNC	140	32	231-1009
1-8UNC	160	36	231-1010
1-1/8-7UNC	180	40	231-1011
1-1/4-7UNC	180	40	231-1012
1-3/8-6UNC	200	50	231-1013
1-1/2-6UNC	200	50	231-1014

## DIN 376W/BSF

**MACHINE TAPS**  
High Speed Steel  
惠氏螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W3/8-16	100	22	232-1001
W7/16-14	100	22	232-1002
W1/2-12	110	24	232-1003
W9/16-12	110	26	232-1004
W5/8-11	110	27	232-1005
W3/4-10	125	30	232-1006
W7/8-9	140	32	232-1007
W1-8	160	36	232-1008
W1-1/8-7	180	40	232-1009
W1-1/4-7	180	40	232-1010
W1-3/8-6	200	50	232-1011
W1-1/2-6	200	50	232-1012
W1-3/4-5	220	58	232-1013
W2-4-1/2	250	65	232-1014
BSF1/4-26	80	17	232-1015
BSF5/16-22	90	20	232-1016
BSF3/8-20	100	22	232-1017
BSF7/16-18	100	22	232-1018
BSF1/2-16	110	24	232-1019
BSF5/8-14	110	27	232-1020
BSF3/4-12	125	30	232-1021
BSF7/8-11	140	32	232-1022
BSF1-10	160	36	232-1023

DIN



## DIN 376/M

### SPIRAL FLUTED TAPS

High Speed Steel

米制螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	56	11	233-1001
M4 × 0.7	63	13	233-1002
M5 × 0.8	70	16	233-1003
M6 × 1	80	19	233-1004
M7 × 1	80	19	233-1005
M8 × 1.25	90	22	233-1006
M9 × 1.25	90	22	233-1007
M10 × 1.5	100	24	233-1008
M11 × 1.5	100	24	233-1009
M12 × 1.75	110	29	233-1010
M14 × 2	110	30	233-1011
M16 × 2	110	32	233-1012
M18 × 2.5	125	34	233-1013
M20 × 2.5	140	34	233-1014
M22 × 2.5	140	34	233-1015
M24 × 3	160	38	233-1016
M27 × 3	160	38	233-1017
M30 × 3.5	180	45	233-1018
M33 × 3.5	180	50	233-1019
M36 × 4	200	56	233-1020
M39 × 4	200	60	233-1021
M42 × 4.5	200	60	233-1022
M45 × 4.5	220	65	233-1023
M48 × 5	250	70	233-1024
M52 × 5	250	70	233-1025

## DIN 376W/BSF

### SPIRAL FLUTED TAPS

High Speed Steel

惠氏螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W3/8-16	100	22	235-1001
W7/16-14	100	22	235-1002
W1/2-12	110	24	235-1003
W9/16-12	110	26	235-1004
W5/8-11	110	27	235-1005
W3/4-10	125	30	235-1006
W7/8-9	140	32	235-1007
W1-8	160	36	235-1008
W1-1/8-7	180	40	235-1009
W1-1/4-7	180	40	235-1010
W1-3/8-6	200	50	235-1011
W1-1/2-6	200	50	235-1012
W1-3/4-5	220	58	235-1013
W2-4-1/2	250	65	235-1014
BSF1/4-26	80	17	235-1015
BSF5/16-22	90	20	235-1016
BSF3/8-20	100	22	235-1017
BSF7/16-18	100	22	235-1018
BSF1/2-16	110	24	235-1019
BSF5/8-14	110	27	235-1020
BSF3/4-12	125	30	235-1021
BSF7/8-11	140	32	235-1022
BSF1-10	160	36	235-1023

## DIN 376/UNC/UNF

### SPIRAL FLUTED TAPS

High Speed Steel

统一制螺纹 / 螺旋槽丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20UNC	80	17	234-1001
5/16-18UNC	90	20	234-1002
3/8-16UNC	100	22	234-1003
7/16-14UNC	100	22	234-1004
1/2-13UNC	110	24	234-1005
9/16-12UNC	110	26	234-1006
5/8-11UNC	110	27	234-1007
3/4-10UNC	125	30	234-1008
7/8-9UNC	140	32	234-1009
1-8UNC	160	36	234-1010
1-1/8-7UNC	180	40	234-1011
1-1/4-7UNC	180	40	234-1012
1-3/8-6UNC	200	50	234-1013
1-1/2-6UNC	200	50	234-1014

## DIN 376/M

### SPIRAL FLUTED TAPS

High Speed Steel (Short Thread)

螺旋槽丝锥 (短刃部)



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	56	5	236-1001
M3.5 × 0.6	56	6	236-1002
M4 × 0.7	63	7	236-1003
M4.5 × 0.75	70	7	236-1004
M5 × 0.8	70	8	236-1005
M6 × 1	80	10	236-1006
M7 × 1	80	10	236-1007
M8 × 1.25	90	12	236-1008
M10 × 1.5	100	14	236-1009
M12 × 1.75	110	16	236-1010
M14 × 2	110	20	236-1011
M16 × 2	110	20	236-1012
M18 × 2.5	125	25	236-1013
M20 × 2.5	140	25	236-1014
M22 × 2.5	140	25	236-1015
M24 × 3	160	30	236-1016
M27 × 3	160	30	236-1017
M30 × 3.5	180	35	236-1018

## DIN 376/M

**SPIRAL POINT TAPS**  
High Speed Steel  
米制螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.5	56	11	237-1001
M4 × 0.7	63	13	237-1002
M5 × 0.8	70	16	237-1003
M6 × 1	80	19	237-1004
M7 × 1	80	19	237-1005
M8 × 1.25	90	22	237-1006
M9 × 1.25	90	22	237-1007
M10 × 1.5	100	24	237-1008
M11 × 1.5	100	24	237-1009
M12 × 1.75	110	29	237-1010
M14 × 2	110	30	237-1011
M16 × 2	110	32	237-1012
M18 × 2.5	125	34	237-1013
M20 × 2.5	140	34	237-1014
M22 × 2.5	140	34	237-1015
M24 × 3	160	38	237-1016
M27 × 3	160	38	237-1017
M30 × 3.5	180	45	237-1018
M33 × 3.5	180	50	237-1019
M36 × 4	200	56	237-1020
M39 × 4	200	60	237-1021
M42 × 4.5	200	60	237-1022
M45 × 4.5	220	65	237-1023
M48 × 5	250	70	237-1024
M52 × 5	250	70	237-1025

## DIN 376/UNC

**SPIRAL POINT TAPS**  
High Speed Steel  
统一制螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20UNC	80	17	238-1001
5/16-18UNC	90	20	238-1002
3/8-16UNC	100	22	238-1003
7/16-14UNC	100	22	238-1004
1/2-13UNC	110	24	238-1005
9/16-12UNC	110	26	238-1006
5/8-11UNC	110	27	238-1007
3/4-10UNC	125	30	238-1008
7/8-9UNC	140	32	238-1009
1-8UNC	160	36	238-1010

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1-1/8-7UNC	180	40	238-1011
1-1/4-7UNC	180	40	238-1012
1-3/8-6UNC	200	50	238-1013
1-1/2-6UNC	200	50	238-1014

## DIN 376/W

**SPIRAL POINT TAPS**  
High Speed Steel  
惠氏螺纹 / 螺尖丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
W3/8-16	100	22	239-1001
W7/16-14	100	22	239-1002
W1/2-12	110	24	239-1003
W9/16-12	110	26	239-1004
W5/8-11	110	27	239-1005
W3/4-10	125	30	239-1006
W7/8-9	140	32	239-1007
W1-8	160	36	239-1008
W1-1/8-7	180	40	239-1009
W1-1/4-7	180	40	239-1010
W1-3/8-6	200	50	239-1011
W1-1/2-6	200	50	239-1012
W1-3/4-5	220	58	239-1013
W2-4-1/2	250	65	239-1014
BSF1/4-26	80	17	239-1015
BSF5/16-22	90	20	239-1016
BSF3/8-20	100	22	239-1017
BSF7/16-18	100	22	239-1018
BSF1/2-16	110	24	239-1019
BSF5/8-14	110	27	239-1020
BSF3/4-12	125	30	239-1021
BSF7/8-11	140	32	239-1022
BSF1-10	160	36	239-1023

DIN

**DIN 2182/UNC/UNF****MACHINE TAPS**

High Speed Steel

统一制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20UNC	80	22	240-1001
1/4-28UNF	80	22	240-1002
5/16-18UNC	90	25	240-1003
5/16-24UNF	90	25	240-1004
3/8-16UNC	100	28	240-1005
3/8-24UNF	100	28	240-1006

**DIN 2183/UNC/UNF****MACHINE TAPS**

High Speed Steel

统一制螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
7/16-14UNC	100	28	240-1007
7/16-20UNF	100	28	240-1008
1/2-13UNC	110	32	240-1009
1/2-20UNF	110	32	240-1010
9/16-12UNC	110	32	240-1011
9/16-18UNF	110	32	240-1012
5/8-11UNC	110	32	240-1013
5/8-18UNF	110	32	240-1014
3/4-10UNC	125	36	240-1015
3/4-16UNF	125	36	240-1016
7/8-9UNC	140	40	240-1017
7/8-14UNF	140	40	240-1018
1-8UNC	160	45	240-1019
1-12UNF	160	45	240-1020

**DIN 2182/BSW****MACHINE TAPS**

High Speed Steel

惠氏螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/8-40BSW	56	16	241-1001
5/32-32BSW	63	18	241-1002
3/16-24BSW	70	20	241-1003
7/32-24BSW	80	20	241-1004
1/4-20BSW	80	22	241-1005
5/16-18BSW	90	25	241-1006
3/8-16BSW	100	28	241-1007

**DIN 2183/BSW****MACHINE TAPS**

High Speed Steel

惠氏螺纹 / 机用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
7/16-14BSW	100	28	241-1008
1/2-12BSW	110	32	241-1009
9/16-12BSW	110	32	241-1010
5/8-11BSW	110	32	241-1011
3/4-10BSW	125	36	241-1012
7/8-9BSW	140	40	241-1013
1-8BSW	160	45	241-1014
1-1/8-7BSW	180	50	241-1015
1-1/4-7BSW	180	50	241-1016
1.3/8-6BSW	200	56	241-1017
1.1/2-6BSW	200	56	241-1018





## DIN 5157

### HAND TAPS

2Piece, High Speed Steel  
二支一组管螺纹手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
G1/16-28	56	22	242-1001
G1/8-28	63	20	242-1002
G1/4-19	70	22	242-1003
G3/8-19	70	22	242-1004
G1/2-14	80	22	242-1005
G5/8-14	80	22	242-1006
G3/4-14	90	22	242-1007
G7/8-14	90	22	242-1008
G1-11	100	25	242-1009
G1-1/8-11	125	40	242-1010
G1-1/4-11	125	40	242-1011
G1-1/2-11	140	40	242-1012
G1-3/4-11	140	40	242-1013
G2-11	160	40	242-1014
G2-1/4-11	160	40	242-1015
G2-1/2-11	160	40	242-1016
G2-3/4-11	160	40	242-1017
G3-11	160	40	242-1018
G3-1/2-11	180	45	242-1019
G4-11	180	45	242-1020

## DIN 5156

### HAND TAPS

2Piece, High Speed Steel  
二支一组管螺纹手用丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
G1/16-28	90	22	243-1001
G1/8-28	90	20	243-1002
G1/4-19	100	22	243-1003
G3/8-19	100	22	243-1004
G1/2-14	125	25	243-1005
G5/8-14	125	25	243-1006
G3/4-14	140	28	243-1007
G7/8-14	150	28	243-1008
G1-11	160	30	243-1009
G1-1/8-11	170	30	243-1010

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
G1-1/4-11	170	30	243-1011
G1-1/2-11	190	32	243-1012
G1-3/4-11	190	32	243-1013
G2-11	220	40	243-1014

## DIN 357

### METRIC NUT TAPS

High Speed Steel  
机用螺母丝锥



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 x 0.5	70	22	244-1001
M3.5 x 0.6	80	25	244-1002
M4 x 0.7	90	25	244-1003
M5 x 0.8	100	28	244-1004
M6 x 1	110	32	244-1005
M8 x 1.25	125	40	244-1006
M10 x 1.5	140	45	244-1007
M12 x 1.75	180	50	244-1008
M14 x 2	200	56	244-1009
M16 x 2	200	63	244-1010
M18 x 2.5	220	63	244-1011
M20 x 2.5	250	70	244-1012
M22 x 2.5	280	80	244-1013
M24 x 3	280	80	244-1014
M27 x 3	315	90	244-1015
M30 x 3.5	315	100	244-1016
M33 x 3.5	355	110	244-1017
M36 x 4	400	110	244-1018
M39 x 4	400	125	244-1019

DIN



## DIN 353

### HAND TAPS

2Piece, High Speed Steel  
二支一组管螺纹手用丝锥



规格 Size4	总长 Overall Length	刃长 Thread Length	代号 Model No.
R1/8	63	18	245-1001
R1/4	63	20	245-1002
R3/8	70	20	245-1003
R1/2	80	22	245-1004
R5/8	90	25	245-1005
R3/4	100	28	245-1006
R7/8	100	28	245-1007
R1	110	32	245-1008
R1-1/8	110	32	245-1009
R1-1/4	125	32	245-1010
R1-3/8	125	32	245-1011
R1-1/2	140	32	245-1012
R1-3/4	160	36	245-1013
R2	160	36	245-1014
R2-1/4	160	36	245-1015
R2-1/2	160	36	245-1016
R2-3/4	160	40	245-1017
R3	160	40	245-1018
R3-1/4	180	45	245-1019
R3-1/2	180	45	245-1020
R3-3/4	180	45	245-1021
R4	180	45	245-1022

## DIN 40432

### MACHINE TAPS

High Speed Steel  
pg 机用丝锥



规格 Size4	总长 Overall Length	刃长 Thread Length	代号 Model No.
pg7	70	22	246-1001
pg9	70	22	246-1002
pg11	80	22	246-1003
pg13.5	80	22	246-1004
pg16	80	22	246-1005
pg21	90	22	246-1006
pg29	100	25	246-1007
pg36	140	40	246-1008
pg42	140	40	246-1009
pg48	160	40	246-1010

## 复合丝锥

### SINGLE PASS COMBINATION DRILL&TAPS

High Speed Steel



规格 Size	总长 Overall Length	螺纹长 Thread Length	钻头长 Drill Length	钻头尺寸 Drill Size	代号 Model No.
M3 x 0.5	36	6	5	2.5	247-1001
M4 x 0.7	39	8	6	3.3	247-1002
M5 x 0.8	41	9	7	4.2	247-1003
M6 x 1.0	44	11	8	5	247-1004
M8 x 1.25	51	14	11	6.8	247-1005
M10 x 1.5	59	17	15	8.5	247-1006



## 直槽丝锥 / 米制螺纹

### STRAIGHT FLUTED TAPS

High-Speed Steel-Ground Thread  
Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M1.2 x 0.2	1-5/8	5/16	310-1001	311-1001
M1.2 x 0.25	1-5/8	5/16	310-1002	311-1002
M1.4 x 0.2	1-5/8	5/16	310-1003	311-1003
M1.4 x 0.3	1-5/8	5/16	310-1004	311-1004
M1.5 x 0.35	1-5/8	5/16	310-1005	311-1005
M1.6 x 0.2	1-5/8	5/16	310-1006	311-1006
M1.6 x 0.35	1-5/8	5/16	310-1007	311-1007
M1.7 x 0.2	1-11/16	3/8	310-1008	311-1008
M1.7 x 0.35	1-11/16	3/8	310-1009	311-1009
M1.8 x 0.2	1-11/16	3/8	310-1010	311-1010
M1.8 x 0.35	1-11/16	3/8	310-1011	311-1011
M2 x 0.35	1-3/4	7/16	310-1012	311-1012
M2 x 0.4	1-3/4	7/16	310-1013	311-1013
M2 x 0.45	1-3/4	7/16	310-1014	311-1014
M2.2 x 0.25	1-3/4	7/16	310-1015	311-1015
M2.2 x 0.45	1-3/4	7/16	310-1016	311-1016
M2.3 x 0.4	1-3/4	7/16	310-1017	311-1017
M2.5 x 0.35	1-13/16	1/2	310-1018	311-1018
M2.5 x 0.45	1-13/16	1/2	310-1019	311-1019
M2.5 x 0.5	1-13/16	1/2	310-1020	311-1020
M2.6 x 0.45	1-13/16	1/2	310-1021	311-1021
M3 x 0.35	1-15/16	5/8	310-1022	311-1022
M3 x 0.5	1-15/16	5/8	310-1023	311-1023
M3 x 0.6	1-15/16	5/8	310-1024	311-1024
M3.5 x 0.35	2	11/16	310-1025	311-1025
M3.5 x 0.6	2	11/16	310-1026	311-1026
M4 x 0.35	2-1/8	3/4	310-1027	311-1027
M4 x 0.5	2-1/8	3/4	310-1028	311-1028
M4 x 0.7	2-1/8	3/4	310-1029	311-1029
M4 x 0.75	2-1/8	3/4	310-1030	311-1030
M4.5 x 0.5	2-3/8	7/8	310-1031	311-1031
M4.5 x 0.7	2-3/8	7/8	310-1032	311-1032
M4.5 x 0.75	2-3/8	7/8	310-1033	311-1033
M5 x 0.5	2-3/8	7/8	310-1034	311-1034
M5 x 0.75	2-3/8	7/8	310-1035	311-1035
M5 x 0.8	2-3/8	7/8	310-1036	311-1036
M5 x 0.9	2-3/8	7/8	310-1037	311-1037
M5 x 1.0	2-3/8	7/8	310-1038	311-1038
M5.5 x 0.5	2-3/8	15/16	310-1039	311-1039
M5.5 x 0.9	2-3/8	15/16	310-1040	311-1040
M6 x 0.5	2-1/2	1	310-1041	311-1041
M6 x 0.75	2-1/2	1	310-1042	311-1042
M6 x 1	2-1/2	1	310-1043	311-1043
M6 x 1.25	2-1/2	1	310-1044	311-1044
M6.3 x 1	2-1/2	1	310-1045	311-1045

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M7 x 0.5	2-23/32	1-1/8	310-1046	311-1046
M7 x 0.75	2-23/32	1-1/8	310-1047	311-1047
M7 x 1	2-23/32	1-1/8	310-1048	311-1048
M7 x 1.25	2-23/32	1-1/8	310-1049	311-1049
M8 x 0.5	2-23/32	1-1/8	310-1050	311-1050
M8 x 0.75	2-23/32	1-1/8	310-1051	311-1051
M8 x 1	2-23/32	1-1/8	310-1052	311-1052
M8 x 1.25	2-23/32	1-1/8	310-1053	311-1053
M8 x 1.5	2-23/32	1-1/8	310-1054	311-1054
M9 x 0.5	2-15/16	1-1/4	310-1055	311-1055
M9 x 0.75	2-15/16	1-1/4	310-1056	311-1056
M9 x 1	2-15/16	1-1/4	310-1057	311-1057
M9 x 1.25	2-15/16	1-1/4	310-1058	311-1058
M10 x 0.5	2-15/16	1-1/4	310-1059	311-1059
M10 x 0.75	2-15/16	1-1/4	310-1060	311-1060
M10 x 1	2-15/16	1-1/4	310-1061	311-1061
M10 x 1.25	2-15/16	1-1/4	310-1062	311-1062
M10 x 1.5	2-15/16	1-1/4	310-1063	311-1063
M11 x 0.5	3-5/32	1-7/16	310-1064	311-1064
M11 x 0.75	3-5/32	1-7/16	310-1065	311-1065
M11 x 1	3-5/32	1-7/16	310-1066	311-1066
M11 x 1.25	3-5/32	1-7/16	310-1067	311-1067
M11 x 1.5	3-5/32	1-7/16	310-1068	311-1068
M11 x 1.75	3-5/32	1-7/16	310-1069	311-1069
M12 x 0.5	3-3/8	1-21/32	310-1070	311-1070
M12 x 0.75	3-3/8	1-21/32	310-1071	311-1071
M12 x 1	3-3/8	1-21/32	310-1072	311-1072
M12 x 1.25	3-3/8	1-21/32	310-1073	311-1073
M12 x 1.5	3-3/8	1-21/32	310-1074	311-1074
M12 x 1.75	3-3/8	1-21/32	310-1075	311-1075
M13 x 0.5	3-3/8	1-21/32	310-1076	311-1076
M13 x 0.75	3-3/8	1-21/32	310-1077	311-1077
M13 x 1	3-3/8	1-21/32	310-1078	311-1078
M13 x 1.25	3-3/8	1-21/32	310-1079	311-1079
M13 x 1.5	3-3/8	1-21/32	310-1080	311-1080
M13 x 1.75	3-3/8	1-21/32	310-1081	311-1081
M13 x 2	3-3/8	1-21/32	310-1082	311-1082
M14 x 0.5	3-19/32	1-21/32	310-1083	311-1083
M14 x 0.75	3-19/32	1-21/32	310-1084	311-1084
M14 x 1	3-19/32	1-21/32	310-1085	311-1085
M14 x 1.25	3-19/32	1-21/32	310-1086	311-1086
M14 x 1.5	3-19/32	1-21/32	310-1087	311-1087
M14 x 1.75	3-19/32	1-21/32	310-1088	311-1088
M14 x 2	3-19/32	1-21/32	310-1089	311-1089
M15 x 1	3-13/16	1-13/16	310-1090	311-1090
M15 x 1.25	3-13/16	1-13/16	310-1091	311-1091
M15 x 1.5	3-13/16	1-13/16	310-1092	311-1092
M15 x 2	3-13/16	1-13/16	310-1093	311-1093
M16 x 0.5	3-13/16	1-13/16	310-1094	311-1094
M16 x 0.75	3-13/16	1-13/16	310-1095	311-1095
M16 x 1	3-13/16	1-13/16	310-1096	311-1096
M16 x 1.25	3-13/16	1-13/16	310-1097	311-1097
M16 x 1.5	3-13/16	1-13/16	310-1098	311-1098
M16 x 1.75	3-13/16	1-13/16	310-1099	311-1099
M16 x 2	3-13/16	1-13/16	310-1100	311-1100
M17 x 1	4-1/32	1-13/16	310-1101	311-1101
M17 x 1.25	4-1/32	1-13/16	310-1102	311-1102
M17 x 1.5	4-1/32	1-13/16	310-1103	311-1103
M17 x 2	4-1/32	1-13/16	310-1104	311-1104
M18 x 1	4-1/32	1-13/16	310-1105	311-1105
M18 x 1.25	4-1/32	1-13/16	310-1106	311-1106

UN

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M18 × 1.5	4-1/32	1-13/16	310-1107	311-1107
M18 × 1.75	4-1/32	1-13/16	310-1108	311-1108
M18 × 2	4-1/32	1-13/16	310-1109	311-1109
M18 × 2.5	4-1/32	1-13/16	310-1110	311-1110
M19 × 1	4-1/4	2	310-1111	311-1111
M19 × 1.5	4-1/4	2	310-1112	311-1112
M19 × 2	4-1/4	2	310-1113	311-1113
M20 × 1	4-15/32	2	310-1114	311-1114
M20 × 1.25	4-15/32	2	310-1115	311-1115
M20 × 1.5	4-15/32	2	310-1116	311-1116
M20 × 1.75	4-15/32	2	310-1117	311-1117
M20 × 2	4-15/32	2	310-1118	311-1118
M20 × 2.5	4-15/32	2	310-1119	311-1119
M21 × 1	4-11/16	2-7/32	310-1120	311-1120
M21 × 1.5	4-11/16	2-7/32	310-1121	311-1121
M21 × 2	4-11/16	2-7/32	310-1122	311-1122
M22 × 1	4-11/16	2-7/32	310-1123	311-1123
M22 × 1.25	4-11/16	2-7/32	310-1124	311-1124
M22 × 1.5	4-11/16	2-7/32	310-1125	311-1125
M22 × 1.75	4-11/16	2-7/32	310-1126	311-1126
M22 × 2	4-11/16	2-7/32	310-1127	311-1127
M22 × 2.5	4-11/16	2-7/32	310-1128	311-1128
M23 × 1.5	4-29/32	2-7/32	310-1129	311-1129
M24 × 1	4-29/32	2-7/32	310-1130	311-1130
M24 × 1.25	4-29/32	2-7/32	310-1131	311-1131
M24 × 1.5	4-29/32	2-7/32	310-1132	311-1132
M24 × 2	4-29/32	2-7/32	310-1133	311-1133
M24 × 2.5	4-29/32	2-7/32	310-1134	311-1134
M24 × 3	4-29/32	2-7/32	310-1135	311-1135
M25 × 1	5-1/8	2-1/2	310-1136	311-1136
M25 × 1.5	5-1/8	2-1/2	310-1137	311-1137
M25 × 2	5-1/8	2-1/2	310-1138	311-1138
M25 × 2.5	5-1/8	2-1/2	310-1139	311-1139
M25 × 3	5-1/8	2-1/2	310-1140	311-1140
M26 × 1.5	5-1/8	2-1/2	310-1141	311-1141
M26 × 2	5-1/8	2-1/2	310-1142	311-1142
M27 × 1	4	1-1/2	310-1143	311-1143
M27 × 1.5	4	1-1/2	310-1144	311-1144
M27 × 2	5-1/8	2-1/2	310-1145	311-1145
M27 × 3	5-1/8	2-1/2	310-1146	311-1146
M28 × 1	4	1-1/2	310-1147	311-1147
M28 × 1.5	4	1-1/2	310-1148	311-1148
M28 × 2	5-7/16	2-9/16	310-1149	311-1149
M28 × 2.5	5-7/16	2-9/16	310-1150	311-1150
M29 × 2	5-7/16	2-9/16	310-1151	311-1151
M30 × 1	4	1-1/2	310-1152	311-1152
M30 × 1.5	4	1-1/2	310-1153	311-1153
M30 × 2	5-7/16	2-9/16	310-1154	311-1154
M30 × 2.5	5-7/16	2-9/16	310-1155	311-1155
M30 × 3	5-7/16	2-9/16	310-1156	311-1156
M30 × 3.5	5-7/16	2-9/16	310-1157	311-1157
M32 × 1.5	4	1-1/2	310-1158	311-1158
M32 × 2	5-3/4	2-9/16	310-1159	311-1159
M32 × 3	5-3/4	2-9/16	310-1160	311-1160
M33 × 1	4	1-1/2	310-1161	311-1161
M33 × 1.5	4	1-1/2	310-1162	311-1162
M33 × 2	5-3/4	2-9/16	310-1163	311-1163
M33 × 3	5-3/4	2-9/16	310-1164	311-1164
M33 × 3.5	5-3/4	2-9/16	310-1165	311-1165
M34 × 3.5	6-1/16	3	310-1166	311-1166
M35 × 1	4	1-1/2	310-1167	311-1167
M35 × 1.5	4	1-1/2	310-1168	311-1168
M35 × 2	6-1/16	3	310-1169	311-1169
M35 × 3	6-1/16	3	310-1170	311-1170

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M36 × 1.5	4	1-1/2	310-1171	311-1171
M36 × 2	6-1/16	3	310-1172	311-1172
M36 × 3	6-1/16	3	310-1173	311-1173
M36 × 4	6-1/16	3	310-1174	311-1174
M38 × 1.5	4	1-1/2	310-1175	
M38 × 4	6-3/8	3	310-1176	
M39 × 1.5	5	2	310-1177	
M39 × 2	5	2	310-1178	
M39 × 3	6-11/16	3-3/16	310-1179	
M39 × 4	6-11/16	3-3/16	310-1180	
M40 × 1.5	5	2	310-1181	
M40 × 2	5	2	310-1182	
M40 × 2.5	5	2	310-1183	
M40 × 3	6-11/16	3-3/16	310-1184	
M42 × 1.5	5	2	310-1185	
M42 × 2	5	2	310-1186	
M42 × 3	7	3-3/16	310-1187	
M42 × 4.5	7	3-3/16	310-1188	
M44 × 2	5	2	310-1189	
M45 × 1.5	5	2	310-1190	
M45 × 2	5	2	310-1191	
M45 × 3	7-5/16	3-9/16	310-1192	
M45 × 4	7-5/16	3-9/16	310-1193	
M45 × 4.5	7-5/16	3-9/16	310-1194	
M46 × 2	5	2	310-1195	
M48 × 1.5	5	2	310-1196	
M48 × 2	5	2	310-1197	
M48 × 3	7-5/8	3-9/16	310-1198	
M48 × 4	7-5/8	3-9/16	310-1199	
M48 × 4.5	7-5/8	3-9/16	310-1200	
M48 × 5	7-5/8	3-9/16	310-1201	
M50 × 1.5	5	2	310-1202	
M50 × 2	5	2	310-1203	
M50 × 3	7-5/8	3-9/16	310-1204	
M50 × 5	7-5/8	3-9/16	310-1205	
M52 × 1.5	5-1/4	2	310-1206	
M52 × 2	5-1/4	2	310-1207	
M52 × 3	8	3-9/16	310-1208	
M52 × 4	8	3-9/16	310-1209	
M52 × 5	8	3-9/16	310-1210	



## 直槽丝锥 / 统一制螺纹

### STRAIGHT FLUTED TAPS

High-Speed Steel-Ground Thread  
Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
0-80NF-H1	1-5/8	5/16	312-1001	313-1001
0-80NF-H2	1-5/8	5/16	312-1002	313-1002
1-64NC-H1	1-11/16	3/8	312-1003	313-1003
1-64NC-H2	1-11/16	3/8	312-1004	313-1004
1-72NF-H1	1-11/16	3/8	312-1005	313-1005
1-72NF-H2	1-11/16	3/8	312-1006	313-1006
2-56NC-H2	1-3/4	7/16	312-1007	313-1007
2-64NF-H2	1-3/4	7/16	312-1008	313-1008
3-48NC-H2	1-13/16	1/2	312-1009	313-1009
3-56NF-H2	1-13/16	1/2	312-1010	313-1010
4-36NS-H2	1-7/8	9/16	312-1011	313-1011
4-40NC-H2	1-7/8	9/16	312-1012	313-1012
4-48NF-H2	1-7/8	9/16	312-1013	313-1013
4-80NN-H2	1-7/8	9/16	312-1014	313-1014
5-40NC-H2	1-15/16	5/8	312-1015	313-1015
5-44NF-H2	1-15/16	5/8	312-1016	313-1016
6-32NC-H3	2	11/16	312-1017	313-1017
6-36UN-H2	2	11/16	312-1018	313-1018
6-40NF-H2	2	11/16	312-1019	313-1019
6-48NS-H2	2	11/16	312-1020	313-1020
6-48NS-H3	2	3/4	312-1021	313-1021
7-32UN-H3	2-1/8	3/4	312-1022	313-1022
7-48UN-H2	2-1/8	3/4	312-1023	313-1023
8-24UN-H3	2-1/8	3/4	312-1024	313-1024
8-32NC-H3	2-1/8	3/4	312-1025	313-1025
8-36NF-H2	2-1/8	3/4	312-1026	313-1026
8-36NF-H3	2-1/8	3/4	312-1027	313-1027
8-40UN-H2	2-1/8	3/4	312-1028	313-1028
8-48UN-H2	2-1/8	3/4	312-1029	313-1029
10-24NC-H3	2-3/8	7/8	312-1030	313-1030
10-28NS-H3	2-3/8	7/8	312-1031	313-1031
10-32NF-H3	2-3/8	7/8	312-1032	313-1032
10-36NS-H2	2-3/8	7/8	312-1033	313-1033
10-40NS-H3	2-3/8	7/8	312-1034	313-1034
10-48NS-H2	2-3/8	7/8	312-1035	313-1035
10-48NS-H3	2-3/8	7/8	312-1036	313-1036
10-56NS-H2	2-3/8	7/8	312-1037	313-1037
12-24NC-H3	2-3/8	15/16	312-1038	313-1038
12-28NF-H3	2-3/8	15/16	312-1039	313-1039
12-32NEF-H3	2-3/8	15/16	312-1040	313-1040
12-36NS-H3	2-3/8	15/16	312-1041	313-1041
12-40NS-H2	2-3/8	15/16	312-1042	313-1042
12-48NS-H2	2-3/8	15/16	312-1043	313-1043
3/32-48NC-H2	1-13/16	1/2	312-1044	313-1044
5/32-32UN-H3	2-1/8	3/4	312-1045	313-1045
5/32-36NF-H2	2-1/8	3/4	312-1046	313-1046

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
3/16-24UN-H3	2-3/8	7/8	312-1047	313-1047
3/16-32UN-H2	2-3/8	7/8	312-1048	313-1048
7/32-24NC-H3	2-3/8	15/16	312-1049	313-1049
7/32-32UN-H3	2-3/8	15/16	312-1050	313-1050
1/4-24UN-H3	2-1/2	1	312-1051	313-1051
1/4-20NC-H3	2-1/2	1	312-1052	313-1052
1/4-24NS-H3	2-1/2	1	312-1053	313-1053
1/4-26UN-H3	2-1/2	1	312-1054	313-1054
1/4-27NS-H3	2-1/2	1	312-1055	313-1055
1/4-28NF-H3	2-1/2	1	312-1056	313-1056
1/4-32NEF-H3	2-1/2	1	312-1057	313-1057
1/4-36NS-H2	2-1/2	1	312-1058	313-1058
1/4-40NS-H2	2-1/2	1	312-1059	313-1059
1/4-40NS-H3	2-1/2	1	312-1060	313-1060
1/4-48NS-H2	2-1/2	1	312-1061	313-1061
1/4-80UN-H2	2-1/2	1	312-1062	313-1062
5/16-18NC-H3	2-23/32	1-1/8	312-1063	313-1063
5/16-20UN-H3	2-23/32	1-1/8	312-1064	313-1064
5/16-22UN-H3	2-23/32	1-1/8	312-1065	313-1065
5/16-24UF-H3	2-23/32	1-1/8	312-1066	313-1066
5/16-27NS-H3	2-23/32	1-1/8	312-1067	313-1067
5/16-28UN-H3	2-23/32	1-1/8	312-1068	313-1068
5/16-30UN-H3	2-23/32	1-1/8	312-1069	313-1069
5/16-32NEF-H2	2-23/32	1-1/8	312-1070	313-1070
5/16-32NEF-H3	2-23/32	1-1/8	312-1071	313-1071
5/16-36NS-H2	2-23/32	1-1/8	312-1072	313-1072
5/16-36NS-H3	2-23/32	1-1/8	312-1073	313-1073
5/16-40UN-H2	2-23/32	1-1/8	312-1074	313-1074
5/16-56UN-H2	2-23/32	1-1/8	312-1075	313-1075
3/8-14UN-H3	2-15/16	1-1/4	312-1076	313-1076
3/8-16NC-H3	2-15/16	1-1/4	312-1077	313-1077
3/8-18NS-H3	2-15/16	1-1/4	312-1078	313-1078
3/8-20UN-H3	2-15/16	1-1/4	312-1079	313-1079
3/8-24NF-H3	2-15/16	1-1/4	312-1080	313-1080
3/8-26UN-H3	2-15/16	1-1/4	312-1081	313-1081
3/8-27NS-H3	2-15/16	1-1/4	312-1082	313-1082
3/8-28UN-H3	2-15/16	1-1/4	312-1083	313-1083
3/8-32NEF-H3	2-15/16	1-1/4	312-1084	313-1084
3/8-40NS-H3	2-15/16	1-1/4	312-1085	313-1085
3/8-48UN-H2	2-15/16	1-1/4	312-1086	313-1086
7/16-14NC-H3	3-5/32	1-7/16	312-1087	313-1087
7/16-16UN-H3	3-5/32	1-7/16	312-1088	313-1088
7/16-18NS-H3	3-5/32	1-7/16	312-1089	313-1089
7/16-20NF-H3	3-5/32	1-7/16	312-1090	313-1090
7/16-24NS-H3	3-5/32	1-7/16	312-1091	313-1091
7/16-27NS-H3	3-5/32	1-7/16	312-1092	313-1092
7/16-28NEF-H3	3-5/32	1-7/16	312-1093	313-1093
7/16-32UN-H3	3-5/32	1-7/16	312-1094	313-1094
7/16-40NS-H3	3-5/32	1-7/16	312-1095	313-1095
1/2-12NS-H3	3-3/8	1-21/32	312-1096	313-1096
1/2-13NC-H3	3-3/8	1-21/32	312-1097	313-1097
1/2-14NS-H3	3-3/8	1-21/32	312-1098	313-1098
1/2-16UN-H3	3-3/8	1-21/32	312-1099	313-1099
1/2-18NS-H3	3-3/8	1-21/32	312-1100	313-1100
1/2-20NF-H3	3-3/8	1-21/32	312-1101	313-1101
1/2-24NS-H3	3-3/8	1-21/32	312-1102	313-1102
1/2-27NS-H3	3-3/8	1-21/32	312-1103	313-1103
1/2-28NEF-H3	3-3/8	1-21/32	312-1104	313-1104

UN





规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
1-1/4-20UN-H4	4	1-1/2	312-1221	313-1221
1-1/4-24NS-H4	4	1-1/2	312-1222	313-1222
1-5/16-8UN-H4	5-3/4	2-9/16	312-1223	313-1223
1-5/16-12UN-H4	5-3/4	2-9/16	312-1224	313-1224
1-5/16-16UN-H4	4	1-1/2	312-1225	313-1225
1-5/16-18NEF-H4	4	1-1/2	312-1226	313-1226
1-5/16-20UN-H4	4	1-1/2	312-1227	313-1227
1-3/8-6NC-H4	6-1/6	3	312-1228	313-1228
1-3/8-8UN-H4	6-1/6	3	312-1229	313-1229
1-3/8-12NF-H4	6-1/6	3	312-1230	313-1230
1-3/8-14NS-H4	4	1-1/2	312-1231	313-1231
1-3/8-16UN-H4	4	1-1/2	312-1232	313-1232
1-3/8-18NEF-H4	4	1-1/2	312-1233	313-1233
1-3/8-20UN-H4	4	1-1/2	312-1234	313-1234
1-7/16-8UN-H4	6-1/16	3	312-1235	
1-7/16-12UN-H4	6-1/16	3	312-1236	
1-7/16-16UN-H4	4	1-1/2	312-1237	
1-7/16-18NEF-H4	4	1-1/2	312-1238	
1-1/2-6NC-H4	6-3/8	3	312-1239	
1-1/2-8UN-H4	6-3/8	3	312-1240	
1-1/2-10NS-H4	6-3/8	3	312-1241	
1-1/2-12NF-H4	6-3/8	3	312-1242	
1-1/2-16UN-H4	4	1-1/2	312-1243	
1-1/2-18NEF-H4	4	1-1/2	312-1244	
1-1/2-20UN-H4	4	1-1/2	312-1245	
1-1/2-24NS-H4	4	1-1/2	312-1246	
1-1/2-27UN-H4	4	1-1/2	312-1247	
1-1/2-28UN-H4	4	1-1/2	312-1248	
1-9/16-12UN-H4	5	2	312-1249	
1-9/16-16UN-H4	5	2	312-1250	
1-9/16-18NEF-H4	5	2	312-1251	
1-9/16-20UN-H4	5	2	312-1252	
1-5/8-5UN-H7	6-11/16	3-3/16	312-1253	
1-5/8-5-1/2UN-H6	6-11/16	3-3/16	312-1254	
1-5/8-5-1/2UN-H7	6-11/16	3-3/16	312-1255	
1-5/8-8UN-H6	6-11/16	3-3/16	312-1256	
1-5/8-10NS-H6	5	2	312-1257	
1-5/8-12UN-H6	5	2	312-1258	
1-5/8-16UN-H5	5	2	312-1259	
1-5/8-18NEF-H4	5	2	312-1260	
1-5/8-18NEF-H5	5	2	312-1261	
1-5/8-20UN-H5	5	2	312-1262	
1-5/8-24NS-H3	5	2	312-1263	
1-11/16-12UN-H6	5	2	312-1264	
1-11/16-16UN-H5	5	2	312-1265	
1-11/16-18NEF-H4	5	2	312-1266	
1-3/4-5NC-H6	7	3-3/16	312-1267	
1-3/4-5NC-H7	7	3-3/16	312-1268	
1-3/4-6UN-H7	7	3-3/16	312-1269	
1-3/4-8UN-H4	7	3-3/16	312-1270	
1-3/4-8UN-H6	7	3-3/16	312-1271	
1-3/4-10NS-H6	5	2	312-1272	
1-3/4-12UN-H4	5	2	312-1273	
1-3/4-12UN-H6	5	2	312-1274	
1-3/4-14NS-H6	5	2	312-1275	
1-3/4-16UN-H5	5	2	312-1276	
1-3/4-18NS-H5	5	2	312-1277	
1-3/4-20UN-H5	5	2	312-1278	

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1-7/8-4-1/2UN-H6	7-5/16	3-9/16	312-1279
1-7/8-5UN-H7	7-5-16	3-9/16	312-1280
1-7/8-8UN-H6	7-5/16	3-9/16	312-1281
1-7/8-10NS-H6	5	2	312-1282
1-7/8-12UN-H6	5	2	312-1283
1-7/8-16UN-H5	5	2	312-1284
1-7/8-20UN-H5	5	2	312-1285
1-15/16-16NS-H4	5	2	312-1286
2-4-1/2NC-H7	7-5/8	3-9/16	312-1287
2-6UN-H7	7-5/8	3-9/16	312-1288
2-8UN-H6	7-5/8	3-9/16	312-1289
2-10NS-H6	5	2	312-1290
2-12UN-H6	5	2	312-1291
2-16UN-H5	5	2	312-1292
2-20UN-H5	5	2	312-1293
2-1/8-12UN-H6	5-1/4	2	312-1294
2-1/8-16UN-H5	5-1/4	2	312-1295
2-1/8-8UN-H6	8	3-9/16	312-1296
2-1/4-4-1/2NC-H7	8-1/4	3-9/16	312-1297
2-1/4-8UN-H6	8-1/4	3-9/16	312-1298
2-1/4-12UN-H6	5-1/4	2	312-1299
2-3/8-4-1/2UN-H7	8-1/2	4	312-1300
2-3/8-8UN-H6	8-1/2	4	312-1301
2-3/8-12UN-H6	5-1/4	2	312-1302
2-3/8-14NS-H6	5-1/4	2	312-1303
2-1/2-4NC-H7	8-3/4	4	312-1304
2-1/2-8UN-H6	8-3/4	4	312-1305
2-1/2-12UN-H6	5-1/4	2	312-1306
2-1/2-16UN-H5	5-1/4	2	312-1307
2-5/8-16UN-H7	5-1/2	2	312-1308
2-5/8-18NS-H6	5-1/2	2	312-1309
2-3/4-8UN-H8	9-1/4	4	312-1310
2-3/4-12UN-H7	5-1/2	2	312-1311
2-3/4-16UN-H7	5-1/2	2	312-1312
2-3/4-18NS-H6	5-1/2	2	312-1313
2-7/8-12UN-H7	5-1/2	2	312-1314
3-4NC-H9	9-3/4	4-9/16	312-1315
3-8UN-H8	9-3/4	4-9/16	312-1316
3-12UN-H7	5-1/2	2	312-1317
3-16UN-H7	5-1/2	2	312-1318
3-1/4-4NC-H9	10	4-9/16	312-1319
3-1/4-8UN-H8	10	4-9/16	312-1320
3-1/4-12UN-H7	5-3/4	2	312-1321
3-1/2-12UN-H7	5-3/4	2	312-1322
3-3/4-8UN-H8	10-1/2	5-5/16	312-1323
3-3/4-12UN-H7	6	2	312-1324
3-7/8-12UN-H7	6	2	312-1325
4-8UN-H8	10-3/4	5-5/16	312-1326

UN

# ASME/ANSI B94.9 美国标准



## 螺旋槽丝锥 / 米制螺纹

### SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	1-15/16	5/8	314-1001
M3 × 0.5	1-15/16	5/8	314-1002
M3.5 × 0.35	2	11/16	314-1003
M3.5 × 0.6	2	11/16	314-1004
M4 × 0.5	2-1/8	3/4	314-1005
M4 × 0.7	2-1/8	3/4	314-1006
M4.5 × 0.5	2-3/8	7/8	314-1007
M4.5 × 0.7	2-3/8	7/8	314-1008
M5 × 0.5	2-3/8	7/8	314-1009
M5 × 0.8	2-3/8	7/8	314-1010
M5 × 0.9	2-3/8	7/8	314-1011
M6 × 0.5	2-1/2	1	314-1012
M6 × 0.75	2-1/2	1	314-1013
M6 × 1	2-1/2	1	314-1014
M6 × 1.25	2-1/2	1	314-1015
M7 × 0.5	2-23/32	1-1/8	314-1016
M7 × 0.75	2-23/32	1-1/8	314-1017
M7 × 1	2-23/32	1-1/8	314-1018
M8 × 0.5	2-23/32	1-1/8	314-1019
M8 × 0.75	2-23/32	1-1/8	314-1020
M8 × 1	2-23/32	1-1/8	314-1021
M8 × 1.25	2-23/32	1-1/8	314-1022
M9 × 0.5	2-15/16	1-1/4	314-1023
M9 × 0.75	2-15/16	1-1/4	314-1024
M9 × 1	2-15/16	1-1/4	314-1025
M9 × 1.25	2-15/16	1-1/4	314-1026
M10 × 0.5	2-15/16	1-1/4	314-1027
M10 × 0.75	2-15/16	1-1/4	314-1028
M10 × 1	2-15/16	1-1/4	314-1029
M10 × 1.25	2-15/16	1-1/4	314-1030
M10 × 1.5	2-15/16	1-1/4	314-1031
M11 × 0.5	3-5/32	1-7/16	314-1032
M11 × 0.75	3-5/32	1-7/16	314-1033
M11 × 1	3-5/32	1-7/16	314-1034
M11 × 1.25	3-5/32	1-7/16	314-1035
M11 × 1.5	3-5/32	1-7/16	314-1036
M12 × 1	3-3/8	1-21/32	314-1037
M12 × 1.25	3-3/8	1-21/32	314-1038
M12 × 1.5	3-3/8	1-21/32	314-1039
M12 × 1.75	3-3/8	1-21/32	314-1040
M14 × 1	3-19/32	1-21/32	314-1041
M14 × 1.25	3-19/32	1-21/32	314-1042
M14 × 1.5	3-19/32	1-21/32	314-1043
M14 × 2	3-19/32	1-21/32	314-1044
M16 × 1	3-13/16	1-13/16	314-1045
M16 × 1.5	3-13/16	1-13/16	314-1046

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M16 × 2	3-13/16	1-13/16	314-1047
M17 × 1.5	4-1/32	1-13/16	314-1048
M18 × 1	4-1/32	1-13/16	314-1049
M18 × 1.5	4-1/32	1-13/16	314-1050
M18 × 2	4-1/32	1-13/16	314-1051
M18 × 2.5	4-1/32	1-13/16	314-1052
M20 × 1	4-15/32	2	314-1053
M20 × 1.5	4-15/32	2	314-1054
M20 × 2	4-15/32	2	314-1055
M20 × 2.5	4-15/32	2	314-1056
M22 × 1	4-11/16	2-7/32	314-1057
M22 × 1.5	4-11/16	2-7/32	314-1058
M22 × 2	4-11/16	2-7/32	314-1059
M22 × 2.5	4-11/16	2-7/32	314-1060
M24 × 1	4-29/32	2-7/32	314-1061
M24 × 1.25	4-29/32	2-7/32	314-1062
M24 × 1.5	4-29/32	2-7/32	314-1063
M24 × 2	4-29/32	2-7/32	314-1064
M24 × 3	4-29/32	2-7/32	314-1065
M26 × 1.5	5-1/8	2-1/2	314-1066
M27 × 1	4	1-1/2	314-1067
M27 × 1.5	4	1-1/2	314-1068
M27 × 2	5-1/8	2-1/2	314-1069
M27 × 3	5-1/8	2-1/2	314-1070
M28 × 1	4	1-1/2	314-1071
M28 × 1.5	4	1-1/2	314-1072
M28 × 2	5-7/16	2-9/16	314-1073
M30 × 1	4	1-1/2	314-1074
M30 × 1.5	4	1-1/2	314-1075
M30 × 2	5-7/16	2-9/16	314-1076
M30 × 3	5-7/16	2-9/16	314-1077
M30 × 3.5	5-7/16	2-9/16	314-1078
M32 × 1.5	4	1-1/2	314-1079
M32 × 2	5-3/4	2-9/16	314-1080
M33 × 1.5	4	1-1/2	314-1081
M33 × 2	5-3/4	2-9/16	314-1082
M33 × 3	5-3/4	2-9/16	314-1083
M33 × 3.5	5-3/4	2-9/16	314-1084
M36 × 1.5	4	1-1/2	314-1085
M36 × 2	6-1/16	3	314-1086
M36 × 3	6-1/16	3	314-1087
M36 × 4	6-1/16	3	314-1088
M38 × 1.5	4	1-1/2	314-1089
M39 × 1.5	5	2	314-1090
M39 × 2	5	2	314-1091
M39 × 3	6-11/16	3-3/16	314-1092
M39 × 4	6-11/16	3-3/16	314-1093
M40 × 1.5	5	2	314-1094
M40 × 2	5	2	314-1095
M40 × 3	6-11/16	3-3/16	314-1096
M42 × 1.5	5	2	314-1097
M42 × 2	5	2	314-1098
M42 × 3	7	3-3/16	314-1099
M42 × 4.5	7	3-3/16	314-1100
M45 × 1.5	5	2	314-1101
M45 × 2	5	2	314-1102
M45 × 3	7-5/16	3-9/16	314-1103
M45 × 4.5	7-5/16	3-9/16	314-1104

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规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M48 × 1.5	5	2	314-1105
M48 × 2	5	2	314-1106
M48 × 3	7-5/8	3-9/16	314-1107
M48 × 5	7-5/8	3-9/16	314-1108
M50 × 1.5	5	2	314-1109
M50 × 2	5	2	314-1110
M50 × 3	7-5/8	3-9/16	314-1111
M50 × 5	7-5/8	3-9/16	314-1112
M52 × 1.5	5-1/4	2	314-1113
M52 × 2	5-1/4	2	314-1114
M52 × 3	8	3-9/16	314-1115
M52 × 5	8	3-9/16	314-1116

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1-8NC-H4	5-1/8	2-1/2	315-1033
1-12NF-H4	5-1/8	2-1/2	315-1034
1-14NS-H4	5-1/8	2-1/2	315-1035
1-1/8-7NC-H4	5-7/16	2-9/16	315-1036
1-1/8-12NF-H4	5-7/16	2-9/16	315-1037
1-1/4-7NC-H4	5-3/4	2-9/16	315-1038
1-1/4-12NF-H4	5-3/4	2-9/16	315-1039
1-3/8-6NC-H4	6-1/16	3	315-1040
1-3/8-12NF-H4	6-1/16	3	315-1041
1-1/2-6NC-H4	6-3/8	3	315-1042
1-1/2-12NF-H4	6-3/8	3	315-1043

## 螺旋槽丝锥 / 统一制螺纹

### SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread



## 螺尖丝锥 / 米制螺纹

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
4-40NC-H2	1-7/8	9/16	315-1001
4-48NF-H2	1-7/8	9/16	315-1002
5-40NC-H2	1-15/16	5/8	315-1003
5-44NF-H2	1-15/16	5/8	315-1004
6-32NC-H3	2	11/16	315-1005
6-40NF-H2	2	11/16	315-1006
8-32NC-H3	2-1/8	3/4	315-1007
8-36NF-H2	2-1/8	3/4	315-1008
10-24NC-H3	2-3/8	7/8	315-1009
10-32NF-H3	2-3/8	7/8	315-1010
12-24NC-H3	2-3/8	15/16	315-1011
12-28NF-H3	2-3/8	15/16	315-1012
1/4-20NC-H3	2-1/2	1	315-1013
1/4-28NF-H3	2-1/2	1	315-1014
5/16-18NC-H3	2-23/32	1-1/8	315-1015
5/16-24NF-H3	2-23/32	1-1/8	315-1016
3/8-16NC-H3	2-15/16	1-1/4	315-1017
3/8-24NF-H3	2-15/16	1-1/4	315-1018
7/16-14NC-H3	3-5/32	1-7/16	315-1019
7/16-20NF-H3	3-5/32	1-7/16	315-1020
1/2-13NC-H3	3-3/8	1-21/32	315-1021
1/2-20NF-H3	3-3/8	1-21/32	315-1022
9/16-12NC-H3	3-19/32	1-21/32	315-1023
9/16-18NF-H3	3-19/32	1-21/32	315-1024
5/8-11NC-H3	3-13/16	1-13/16	315-1025
5/8-18NF-H3	3-13/16	1-13/16	315-1026
11/16-11UN-H3	4-1/32	1-13/16	315-1027
11/16-16UN-H3	4-1/32	1-13/16	315-1028
3/4-10NC-H3	4-1/4	2	315-1029
3/4-16NF-H3	4-1/4	2	315-1030
7/8-9NC-H4	4-11/16	2-7/32	315-1031
7/8-14NF-H4	4-11/16	2-7/32	315-1032

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M1.2 × 0.2	1-5/8	5/16	316-1001
M1.2 × 0.25	1-5/8	5/16	316-1002
M1.4 × 0.2	1-5/8	5/16	316-1003
M1.4 × 0.3	1-5/8	5/16	316-1004
M1.6 × 0.2	1-5/8	5/16	316-1005
M1.6 × 0.35	1-5/8	5/16	316-1006
M1.8 × 0.2	1-11/16	3/8	316-1007
M1.8 × 0.35	1-11/16	3/8	316-1008
M2 × 0.25	1-3/4	7/16	316-1009
M2 × 0.4	1-3/4	7/16	316-1010
M2.2 × 0.25	1-3/4	7/16	316-1011
M2.2 × 0.45	1-3/4	7/16	316-1012
M2.5 × 0.35	1-13/16	1/2	316-1013
M2.5 × 0.45	1-13/16	1/2	316-1014
M3 × 0.35	1-15/16	5/8	316-1015
M3 × 0.5	1-15/16	5/8	316-1016
M3.5 × 0.35	2	11/16	316-1017
M3.5 × 0.6	2	11/16	316-1018
M4 × 0.5	2-1/8	3/4	316-1019
M4 × 0.7	2-1/8	3/4	316-1020
M4.5 × 0.5	2-3/8	7/8	316-1021
M4.5 × 0.75	2-3/8	7/8	316-1022
M5 × 0.5	2-3/8	7/8	316-1023
M5 × 0.8	2-3/8	7/8	316-1024
M5 × 0.9	2-3/8	7/8	316-1025
M6 × 0.5	2-1/2	1	316-1026
M6 × 0.75	2-1/2	1	316-1027
M6 × 1	2-1/2	1	316-1028
M6 × 1.25	2-1/2	1	316-1029
M7 × 0.5	2-23/32	1-1/8	316-1030
M7 × 0.75	2-23/32	1-1/8	316-1031
M7 × 1	2-23/32	1-1/8	316-1032

UN

# ASME/ANSI B94.9 美国标准



UN

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M8 × 0.5	2-23/32	1-1/8	316-1033
M8 × 0.75	2-23/32	1-1/8	316-1034
M8 × 1	2-23/32	1-1/8	316-1035
M8 × 1.25	2-23/32	1-1/8	316-1036
M9 × 0.5	2-15/16	1-1/4	316-1037
M9 × 0.75	2-15/16	1-1/4	316-1038
M9 × 1	2-15/16	1-1/4	316-1039
M9 × 1.25	2-15/16	1-1/4	316-1040
M10 × 0.5	2-15/16	1-1/4	316-1041
M10 × 0.75	2-15/16	1-1/4	316-1042
M10 × 1	2-15/16	1-1/4	316-1043
M10 × 1.25	2-15/16	1-1/4	316-1044
M10 × 1.5	2-15/16	1-1/4	316-1045
M11 × 0.5	3-5/32	1-7/16	316-1046
M11 × 0.75	3-5/32	1-7/16	316-1047
M11 × 1	3-5/32	1-7/16	316-1048
M11 × 1.25	3-5/32	1-7/16	316-1049
M11 × 1.5	3-5/32	1-7/16	316-1050
M12 × 1	3-3/8	1-21/32	316-1051
M12 × 1.25	3-3/8	1-21/32	316-1052
M12 × 1.5	3-3/8	1-21/32	316-1053
M12 × 1.75	3-3/8	1-21/32	316-1054
M14 × 1	3-19/32	1-21/32	316-1055
M14 × 1.25	3-19/32	1-21/32	316-1056
M14 × 1.5	3-19/32	1-21/32	316-1057
M14 × 2	3-19/32	1-21/32	316-1058
M16 × 1	3-13/16	1-13/16	316-1059
M16 × 1.5	3-13/16	1-13/16	316-1060
M16 × 2	3-13/16	1-13/16	316-1061
M17 × 1.5	4-1/32	1-13/16	316-1062
M18 × 1	4-1/32	1-13/16	316-1063
M18 × 1.5	4-1/32	1-13/16	316-1064
M18 × 2	4-1/32	1-13/16	316-1065
M18 × 2.5	4-1/32	1-13/16	316-1066
M20 × 1	4-15/32	2	316-1067
M20 × 1.5	4-15/32	2	316-1068
M20 × 2	4-15/32	2	316-1069
M20 × 2.5	4-15/32	2	316-1070
M22 × 1	4-11/16	2-7/32	316-1071
M22 × 1.5	4-11/16	2-7/32	316-1072
M22 × 2	4-11/16	2-7/32	316-1073
M22 × 2.5	4-11/16	2-7/32	316-1074
M24 × 1	4-29/32	2-7/32	316-1075
M24 × 1.25	4-29/32	2-7/32	316-1076
M24 × 1.5	4-29/32	2-7/32	316-1077
M24 × 2	4-29/32	2-7/32	316-1078
M24 × 3	4-29/32	2-7/32	316-1079
M25 × 1.5	5-1/8	2-1/2	316-1080
M25 × 2	5-1/8	2-1/2	316-1081
M26 × 1.5	5-1/8	2-1/2	316-1082
M27 × 1	4	2-1/2	316-1083
M27 × 1.5	4	2-1/2	316-1084
M27 × 2	5-1/8	2-1/2	316-1085
M27 × 3	5-1/8	2-1/2	316-1086
M28 × 1	4	1-1/2	316-1087
M28 × 1.5	4	1-1/2	316-1088
M28 × 2	5-7/16	2-9/16	316-1089
M30 × 1	4	1-1/2	316-1090

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M30 × 1.5	4	1-1/2	316-1091
M30 × 2	5-7/16	2-9/16	316-1092
M30 × 3	5-7/16	2-9/16	316-1093
M30 × 3.5	5-7/16	2-9/16	316-1094
M32 × 1.5	4	1-1/2	316-1095
M32 × 2	5-3/4	2-9/16	316-1096
M33 × 1.5	4	1-1/2	316-1097
M33 × 2	5-3/4	2-9/16	316-1098
M33 × 3	5-3/4	2-9/16	316-1099
M33 × 3.5	5-3/4	2-9/16	316-1100
M35 × 1.5	4	1-1/2	316-1101
M36 × 1.5	4	1-1/2	316-1102
M36 × 2	6-1/16	3	316-1103
M36 × 3	6-1/16	3	316-1104
M36 × 4	6-1/16	3	316-1105
M38 × 1.5	4	1-1/2	316-1106
M39 × 1.5	5	2	316-1107
M39 × 2	5	2	316-1108
M39 × 3	6-11/16	3-3/16	316-1109
M39 × 4	6-11/16	3-3/16	316-1110
M40 × 1.5	5	2	316-1111
M40 × 2	5	2	316-1112
M40 × 3	6-11/16	3-3/16	316-1113
M42 × 1.5	5	2	316-1114
M42 × 2	5	2	316-1115
M42 × 3	7	3-3/16	316-1116
M42 × 4.5	7	3-3/16	316-1117
M45 × 1.5	5	2	316-1118
M45 × 2	5	2	316-1119
M45 × 3	7-5/16	3-9/16	316-1120
M45 × 4.5	7-5/16	3-9/16	316-1121
M48 × 1.5	5	2	316-1122
M48 × 2	5	2	316-1123
M48 × 3	7-5/8	3-9/16	316-1124
M48 × 5	7-5/8	3-9/16	316-1125
M50 × 1.5	5	2	316-1126
M50 × 2	5	2	316-1127
M50 × 3	7-5/8	3-9/16	316-1128
M50 × 5	7-5/8	3-9/16	316-1129
M52 × 1.5	5-1/4	2	316-1130
M52 × 2	5-1/4	2	316-1131
M52 × 3	8	3-9/16	316-1132
M52 × 5	8	3-9/16	316-1133



## 螺尖丝锥 / 统一制螺纹

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
0-80NF-H1	1-5/8	5/16	317-1001
0-80NF-H2	1-5/8	5/16	317-1002
1-64NC-H1	1-11/16	3/8	317-1003
1-72NC-H1	1-11/16	3/8	317-1004
2-56NC-H2	1-3/4	7/16	317-1005
2-64NF-H2	1-3/4	7/16	317-1006
3-48NC-H2	1-13/16	1/2	317-1007
3-56NS-H2	1-13/16	1/2	317-1008
4-36NS-H2	1-7/8	9/16	317-1009
4-40NC-H2	1-7/8	9/16	317-1010
4-48NF-H2	1-7/8	9/16	317-1011
5-40NC-H2	1-15/16	5/8	317-1012
5-44NF-H2	1-15/16	5/8	317-1013
6-32NC-H2	2	11/16	317-1014
6-40NF-H2	2	11/16	317-1015
6-48NS-H2	2	11/16	317-1016
8-32NC-H2	2-1/8	3/4	317-1017
8-36NF-H2	2-1/8	3/4	317-1018
8-40UN-H2	2-1/8	3/4	317-1019
10-24NC-H3	2-3/8	7/8	317-1020
10-32NF-H3	2-3/8	7/8	317-1021
10-40NS-H2	2-3/8	7/8	317-1022
12-24NC-H3	2-3/8	15/16	317-1023
12-28NF-H3	2-3/8	15/16	317-1024
12-32NEF-H3	2-3/8	15/16	317-1025
1/4-20NC-H3	2-1/2	1	317-1026
1/4-24NS-H3	2-1/2	1	317-1027
1/4-28NF-H3	2-1/2	1	317-1028
1/4-40NS-H2	2-1/2	1	317-1029
5/16-18NC-H3	2-23/32	1-1/8	317-1030
5/16-24NF-H3	2-23/32	1-1/8	317-1031
5/16-32NEF-H3	2-23/32	1-1/8	317-1032
3/8-16NC-H3	2-15/16	1-1/4	317-1033
3/8-24NF-H3	2-15/16	1-1/4	317-1034
3/8-32NEF-H3	2-15/16	1-1/4	317-1035
7/16-14NC-H3	3-5/32	1-7/16	317-1036
7/16-20NF-H3	3-5/32	1-7/16	317-1037
1/2-13NC-H3	3-3/8	1-21/32	317-1038
1/2-20NF-H3	3-3/8	1-21/32	317-1039
1/2-24NS-H3	3-3/8	1-21/32	317-1040
1/2-28NEF-H3	3-3/8	1-21/32	317-1041
9/16-12NC-H3	3-19/32	1-21/32	317-1042
9/16-18NF-H3	3-19/32	1-21/32	317-1043
5/8-11NC-H3	3-13/16	1-13/16	317-1044
5/8-18NF-H3	3-13/16	1-13/16	317-1045
11/16-11UN-H3	4-1/32	1-13/16	317-1046
11/16-16UN-H3	4-1/32	1-13/16	317-1047

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
3/4-10NC-H3	4-1/4	2	317-1048
3/4-16NF-H3	4-1/4	2	317-1049
3/4-18NS-H3	4-1/4	2	317-1050
7/8-9NC-H4	4-11/16	2-7/32	317-1051
7/8-14NF-H4	4-11/16	2-7/32	317-1052
1-8NC-H4	5-1/8	2-1/2	317-1053
1-12NF-H4	5-1/8	2-1/2	317-1054
1-14NS-H4	5-1/8	2-1/2	317-1055
1-1/8-7NC-H4	5-7/16	2-9/16	317-1056
1-1/8-12NF-H4	5-7/16	2-9/16	317-1057
1-1/4-7NC-H4	5-3/4	2-9/16	317-1058
1-1/4-12NF-H4	5-3/4	2-9/16	317-1059
1-3/8-6NC-H4	6-1/16	3	317-1060
1-3/8-12NF-H4	6-1/16	3	317-1061
1-1/2-6NC-H4	6-3/8	3	317-1062
1-1/2-12NF-H4	6-3/8	3	317-1063

## 皮带轮丝锥

### Pulley Taps

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20NC-H3	4	1	318-1001
5/16-18NC-H3	4	1-1/8	318-1002
3/8-16NC-H3	4	1-1/4	318-1003
6-32NC-H3	6	11/16	318-1004
6-40NF-H2	6	11/16	318-1005
8-32NC-H3	6	3/4	318-1006
8-36NF-H3	6	3/4	318-1007
10-24NC-H3	6	7/8	318-1008
10-32NF-H3	6	7/8	318-1009
1/4-20NC-H3	6	1	318-1010
1/4-28NF-H3	6	1	318-1011
5/16-18NC-H3	6	1-1/8	318-1012
5/16-24NF-H3	6	1-1/8	318-1013
3/8-16NC-H3	6	1-1/4	318-1014
3/8-24NF-H3	6	1-1/4	318-1015
7/16-14NC-H3	6	1-7/16	318-1016
7/16-20NF-H3	6	1-7/16	318-1017
1/2-13NC-H3	6	1-21/32	318-1018
1/2-20NF-H3	6	1-21/32	318-1019
9/16-12NC-H3	6	1-21/32	318-1020
9/16-18NF-H3	6	1-21/32	318-1021
5/8-11NC-H3	6	1-13/16	318-1022
5/8-18NF-H3	6	1-13/16	318-1023
3/4-10NC-H3	6	2	318-1024
3/4-16NF-H3	6	2	318-1025
7/8-9NC-H3	6	2-7/32	318-1026
1/4-20NC-H3	8	1	318-1027
1/4-28NF-H3	8	1	318-1028

UN



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
5/16-18NC-H3	8	1-1/8	318-1029
5/16-24NF-H3	8	1-1/8	318-1030
3/8-16NC-H3	8	1-1/4	318-1031
3/8-24NF-H3	8	1-1/4	318-1032
7/16-14NC-H3	8	1-7/16	318-1033
7/16-20NF-H3	8	1-7/16	318-1034
1/2-13NC-H3	8	1-21/32	318-1035
1/2-20NC-H3	8	1-21/32	318-1036
9/16-12NC-H3	8	1-21/32	318-1037
9/16-18NF-H3	8	1-21/32	318-1038
5/8-11NF-H3	8	1-13/16	318-1039
5/8-18NC-H3	8	1-13/16	318-1040
3/4-10NC-H3	8	2	318-1041
3/4-16NF-H3	8	2	318-1042
7/8-9NC-H4	8	2-7/32	318-1043
1-8NC-H4	8	2-1/2	318-1044
3/8-16NC-H3	10	1-1/4	318-1045
3/8-24NF-H3	10	1-1/4	318-1046
7/16-14NC-H3	10	1-7/16	318-1047
7/16-20NF-H3	10	1-7/16	318-1048
1/2-13NC-H3	10	1-21/32	318-1049
1/2-20NC-H3	10	1-21/32	318-1050
5/8-11NC-H3	10	1-13/16	318-1051
5/8-18NF-H3	10	1-13/16	318-1052
3/4-10NC-H3	10	2	318-1053
3/4-16NF-H3	10	2	318-1054
7/8-9NC-H4	10	2-7/32	318-1055
1-8NC-H4	10	2-1/2	318-1056
3/8-16NC-H3	12	1-1/4	318-1057
7/16-14NC-H3	12	1-7/16	318-1058
1/2-13NC-H3	12	1-21/32	318-1059
5/8-11NC-H3	12	1-13/16	318-1060
5/8-18NF-H3	12	1-13/16	318-1061
3/4-10NC-H3	12	2	318-1062
7/8-9NC-H4	12	2-7/32	318-1063
1-8NC-H4	12	2-1/2	318-1064

## 挤压丝锥 / 米制螺纹

### THREAD FORMING TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 x 0.35	1-15/16	5/8	319-1001
M3 x 0.5	1-15/16	5/8	319-1002
M3.5 x 0.35	2	11/16	319-1003
M3.5 x 0.6	2	11/16	319-1004
M4 x 0.5	2-1/8	3/4	319-1005
M4 x 0.7	2-1/8	3/4	319-1006
M4.5 x 0.5	2-3/8	7/8	319-1007
M4.5 x 0.7	2-3/8	7/8	319-1008
M5 x 0.5	2-3/8	7/8	319-1009
M5 x 0.8	2-3/8	7/8	319-1010
M5 x 0.9	2-3/8	7/8	319-1011
M6 x 0.5	2-1/2	1	319-1012
M6 x 0.75	2-1/2	1	319-1013
M6 x 1	2-1/2	1	319-1014
M6 x 1.25	2-1/2	1	319-1015
M7 x 0.5	2-23/32	1-1/8	319-1016
M7 x 0.75	2-23/32	1-1/8	319-1017
M7 x 1	2-23/32	1-1/8	319-1018
M8 x 0.5	2-23/32	1-1/8	319-1019
M8 x 0.75	2-23/32	1-1/8	319-1020
M8 x 1	2-23/32	1-1/8	319-1021
M8 x 1.25	2-23/32	1-1/8	319-1022
M9 x 0.5	2-15/16	1-1/4	319-1023
M9 x 0.75	2-15/16	1-1/4	319-1024
M9 x 1	2-15/16	1-1/4	319-1025
M9 x 1.25	2-15/16	1-1/4	319-1026
M10 x 0.5	2-15/16	1-1/4	319-1027
M10 x 0.75	2-15/16	1-1/4	319-1028
M10 x 1	2-15/16	1-1/4	319-1029
M10 x 1.25	2-15/16	1-1/4	319-1030
M10 x 1.5	2-15/16	1-1/4	319-1031
M11 x 0.5	3-5/32	1-7/16	319-1032
M11 x 0.75	3-5/32	1-7/16	319-1033
M11 x 1	3-5/32	1-7/16	319-1034
M11 x 1.25	3-5/32	1-7/16	319-1035
M11 x 1.5	3-5/32	1-7/16	319-1036
M12 x 1	3-3/8	1-21/32	319-1037
M12 x 1.25	3-3/8	1-21/32	319-1038
M12 x 1.5	3-3/8	1-21/32	319-1039
M12 x 1.75	3-3/8	1-21/32	319-1040
M14 x 1	3-19/32	1-21/32	319-1041
M14 x 1.25	3-19/32	1-21/32	319-1042
M14 x 1.5	3-19/32	1-21/32	319-1043
M14 x 2	3-19/32	1-21/32	319-1044
M16 x 1	3-13/16	1-13/16	319-1045
M16 x 1.5	3-13/16	1-13/16	319-1046
M16 x 2	3-13/16	1-13/16	319-1047

## 挤压丝锥 / 统一制螺纹

### THREAD FORMING TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
4-40NC	1-7/8	9/16	320-1001
4-48NF	1-7/8	9/16	320-1002
5-40NC	1-15/16	5/8	320-1003
5-48NF	1-15/16	5/8	320-1004
6-32NC	2	11/16	320-1005
6-40NF	2	11/16	320-1006
8-32NC	2-1/8	3/4	320-1007
8-36NF	2-1/8	3/4	320-1008
10-24NC	2-3/8	7/8	320-1009
10-32NF	2-3/8	7/8	320-1010
12-24NC	2-3/8	15/16	320-1011
12-28NF	2-3/8	15/16	320-1012
1/4-20NC	2-1/2	1	320-1013
1/4-28NF	2-1/2	1	320-1014
5/16-18NC	2-23/32	1-1/8	320-1015
5/16-24NF	2-23/32	1-1/8	320-1016
3/8-16NC	2-15/16	1-1/4	320-1017
3/8-24NF	2-15/16	1-1/4	320-1018
7/16-14NC	3-5/32	1-7/16	320-1019
7/16-20NF	3-5/32	1-7/16	320-1020
1/2-13NC	3-3/8	1-21/32	320-1021
1/2-20NF	3-3/8	1-21/32	320-1022
9/16-12NC	3-19/32	1-21/32	320-1023
9/16-18NF	3-19/32	1-21/32	320-1024
5/8-11NC	3-13/16	1-13/16	320-1025
5/8-18NF	3-13/16	1-13/16	320-1026
3/4-10NC	4-1/4	2	320-1027

## ACME 分级切削梯形丝锥

### SINGLE PASS ACME TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
3/8-12	5	2-9/16	321-1001
1/2-10	5	2-9/16	321-1002
5/8-8	6-1/4	3-3/16	321-1003
3/4-6	7-15/16	4-5/16	321-1004
7/8-6	8-5/8	4-3/8	321-1005
1-5	10-1/8	5-1/4	321-1006
1-1/8-5	10-3/4	5-1/4	321-1007
1-1/4-5	11-1/8	5-1/4	321-1008
1-3/8-4	12-1/4	5-7/8	321-1009
1-1/2-4	12-5/8	5-7/8	321-1010
1-3/4-4	13-3/8	5-7/8	321-1011

## 螺帽丝锥

### NUT TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/4-20NC-H3	5	1-5/8	322-1001
1/4-28NF-H3	5	1-1/4	322-1002
5/16-18NC-H3	5-1/2	1-13/16	322-1003
5/16-24NF-H3	5-1/2	1-3/8	322-1004
3/8-16NC-H3	6	2	322-1005
3/8-24NF-H3	6	1-1/2	322-1006
7/16-14NC-H3	6-1/2	2-3/8	322-1007
7/16-20NF-H3	6-1/2	1-3/4	322-1008
1/2-13NC-H3	7	2-1/2	322-1009
1/2-20NF-H3	7	1-7/8	322-1010
9/16-12NC-H3	7-1/2	2-3/4	322-1011
9/16-18NF-H3	7-1/2	2	322-1012
5/8-11NC-H3	8	3	322-1013
5/8-18NF-H3	8	2-1/4	322-1014
11/16-11UN-H3	8-1/2	3	322-1015
11/16-16UN-H3	8-1/2	2-1/4	322-1016
3/4-10NC-H3	9	3-1/4	322-1017
3/4-16NF-H3	9	2-1/2	322-1018
7/8-9NC-H4	10	3-5/8	322-1019
7/8-14NF-H4	10	2-3/4	322-1020
1-BNC-H4	11	4	322-1021
1-12NF-H4	11	3-1/2	322-1022
1-14NS-H4	11	3	322-1023
1-1/8-7NC-H4	11-1/2	4-3/4	322-1024
1-1/8-12NF-H4	11-1/2	3-1/2	322-1025
1-1/4-7NC-H4	12	4-3/4	322-1026
1-1/8-12NF-H4	12	3-1/2	322-1027
1-3/8-6NC-H4	12-1/2	5-3/8	322-1028
1-3/8-12NF-H4	12-1/2	4	322-1029
1-1/2-6NC-H4	13	5-3/8	322-1030
1-1/2-12NF-H4	13	4	322-1031



## 复合丝锥

### SINGLE PASS COMBINATION DRILL & TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	螺纹长 Thread Length	钻头长 Drill Length	钻头尺寸 Drill Size	代号 Model No.
M3 x 0.5	1-15/16	13/32	9/32	0.1015	323-1001
M3.5 x 0.6	2	7/16	5/16	0.1180	323-1002
M4 x 0.7	2-1/8	1/2	3/8	0.1340	323-1003
M4.5 x 0.75	2-3/8	5/8	13/32	0.1520	323-1004
M5 x 0.8	2-3/8	5/8	13/32	0.1700	323-1005
M6 x 1	2-1/2	25/32	17/32	0.2030	323-1006
M7 x 1	2-27/32	15/16	11/16	0.2420	323-1007
M8 x 1.25	2-27/32	15/16	11/16	0.2735	323-1008
M10 x 1.5	3-3/8	1-1/16	13/16	0.3440	323-10 09
M12 x 1.75	4-1/16	1-3/8	1-1/8	0.4140	323-1010
4-40NC	1-7/8	9/16	1/4	0.0890	323-1011
4-48NF	1-7/8	9/16	1/4	0.0930	323-1012
5-40NC	1-15/16	5/8	9/32	0.1015	323-1013
5-44NF	1-15/16	5/8	9/32	0.1040	323-1014
6-32NC	2	11/16	5/16	0.1095	323-1015
6-40NF	2	11/16	5/16	0.1150	323-1016
8-32NC	2-1/8	3/4	3/8	0.1360	323-1017
8-36NF	2-1/8	3/4	3/8	0.1385	323-1018
10-24NC	2-3/8	7/8	13/32	0.1520	323-1019
10-32NF	2-3/8	7/8	13/32	0.1610	323-1020
12-24NC	2-3/8	7/8	15/32	0.1770	323-1021
12-28NF	2-3/8	7/8	15/32	0.1835	323-1022
1/4-20NC	2-1/2	15/16	17/32	0.2010	323-1023
1/4-28NF	2-1/2	15/16	17/32	0.2175	323-1024
5/16-18NC	3	1-1/8	11/16	0.2570	323-1025
5/16-24NF	3	1-1/8	11/16	0.2720	323-1026
3/8-16NC	3-1/2	1-1/4	13/16	0.3125	323-1027
3/8-24NF	3-1/2	1-1/4	13/16	0.3345	323-1028
7/16-14NC	3-7/8	1-7/16		0.3680	323-1029
7/16-20NF	3-7/8	1-7/16		0.3890	323-1030
1/2-13NC	4-1/4	1-21/32	1-1/8	0.4250	323-1031
1/2-20NF	4-1/4	1-21/32	1-1/8	0.4510	323-1032



No.6-32UNC	2.06	0.354	0.317	0.109	323-1033
No.8-32UNC	2.06	0.354	0.34	0.136	323-1034
No.10-24UNC	2.23	0.472	0.34	0.152	323-1035
No.10-32UNC	2.23	0.472	0.35	0.161	323-1036
No.12-24UNC	2.25	0.472	0.35	0.177	323-1037
1/4-20UNC	2.28	0.551	0.381	0.201	323-1038
5/16-18UNC	3.12	0.472	0.825	0.257	323-1039
3/8-16UNC	3.12	0.472	0.825	0.313	323-1040





## 美标锥管螺纹丝锥

TAPER PIPE TAPS(NPT/NPTF)  
High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/16-27NPT	2-1/8	11/16	324-1001
1/8-27NPT	2-1/8	3/4	324-1002
*1/8-27NPT(细柄)	2-1/8	3/4	324-1003
1/4-18NPT	2-7/16	1-1/16	324-1004
3/8-18NPT	2-9/16	1-1/16	324-1005
1/2-14NPT	3-1/8	1-3/8	324-1006
3/4-14NPT	3-1/4	1-3/8	324-1007
1-11-1/2NPT	3-3/4	1-3/4	324-1008
1-1/4-11-1/2NPT	4	1-3/4	324-1009
1-1/2-11-1/2NPT	4-1/4	1-3/4	324-1010
2-11-1/2NPT	4-1/2	1-3/4	324-1011
2-1/2-8NPT	5-1/2	2-9/16	324-1012
3-8NPT	6	2-5/8	324-1013
3-1/2-8NPT	6-1/2	2-11/16	324-1014
4-8NPT	6-3/4	2-3/4	324-1015
1/16-27NPTF	2-1/8	11/16	324-1016
1/8-27NPTF	2-1/8	3/4	324-1017
*1/8-27NPTF(细柄)	2-1/8	3/4	324-1018
1/4-18NPTF	2-7/16	1-1/16	324-1019
3/8-18NPTF	2-9/16	1-1/16	324-1020
1/2-14NPTF	3-1/8	1-3/8	324-1021
3/4-14NPTF	3-1/4	1-3/8	324-1022
1-11-1/2NPTF	3-3/4	1-3/4	324-1023
1-1/4-11-1/2NPTF	4	1-3/4	324-1024
1-1/2-11-1/2NPTF	4-1/4	1-3/4	324-1025
2-11-1/2NPTF	4-1/2	1-3/4	324-1026
2-1/2-8NPTF	5-1/2	2-9/16	324-1027
3-8NPTF	6	2-5/8	324-1028
3-1/2-8NPTF	6-1/2	2-11/16	324-1029
4-8NPTF	6-3/4	2-3/4	324-1030

## 直管螺纹丝锥

STRAIGHT PIPE TAPS(NPS)  
High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/16-27NPS	2-1/8	11/16	325-1001
1/8-27NPS	2-1/8	3/4	325-1002
*1/8-27NPS	2-1/8	3/4	325-1003
1/4-18NPS	2-7/16	1-1/16	325-1004
3/8-18NPS	2-9/16	1-1/16	325-1005
1/2-14NPS	3-1/8	1-3/8	325-1006
3/4-14NPS	3-1/4	1-3/8	325-1007
1-11-1/2NPS	3-3/4	1-3/4	325-1008
1-1/4-11-1/2NPS	4	1-3/4	325-1009
1-1/2-11-1/2NPS	4-1/4	1-3/4	325-1010
2-11-1/2NPS	4-1/2	1-3/4	325-1011
2-1/2-8NPS	5-1/2	2-9/16	3245-1012
3-8NPS	6	2-5/8	325-1013
3-1/2-8NPS	6-1/2	2-11/16	325-1014
4-8NPS	6-3/4	2-3/4	325-1015

## 锥管螺纹跳牙丝锥

JUMPING THREAD TAPS(NPT)  
High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/16-27NPT	2-1/8	11/16	326-1001
1/8-27NPT	2-1/8	3/4	326-1002
*1/8-27NPT	2-1/8	3/4	326-1003
1/4-18NPT	2-7/16	1-1/16	326-1004
3/8-18NPT	2-9/16	1-1/16	326-1005
1/2-14NPT	3-1/8	1-3/8	326-1006
3/4-14NPT	3-1/4	1-3/8	326-1007
1-11-1/2NPT	3-3/4	1-3/4	326-1008
1-1/4-11-1/2NPT	4	1-3/4	326-1009
1-1/2-11-1/2NPT	4-1/4	1-3/4	326-1010
2-11-1/2NPT	4-1/2	1-3/4	326-1011

UN



## 等径直槽丝锥 / 米制粗细牙螺纹

**STRAIGHT FLUTED TAPS**  
 High-Speed Steel-Ground Thread  
 Carbon Steel-Cut Thread  
 metric coarse and fine thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M1 x 0.2	30	6	410-1001	411-1001
M1 x 0.25	30	8	410-1002	411-1002
M1.1 x 0.2	32	6	410-1003	411-1003
M1.1 x 0.25	32	9	410-1004	411-1004
M1.2 x 0.2	32	6	410-1005	411-1005
M1.2 x 0.25	32	9	410-1006	411-1006
M1.4 x 0.2	34	6	410-1007	411-1007
M1.4 x 0.3	34	11	410-1008	411-1008
M1.6 x 0.2	36	6	410-1009	411-1009
M1.6 x 0.35	36	13	410-1010	411-1010
M1.7 x 0.2	36	6	410-1011	411-1011
M1.7 x 0.35	36	13	410-1012	411-1012
M1.8 x 0.2	36	6	410-1013	411-1013
M1.8 x 0.35	36	13	410-1014	411-1014
M2 x 0.25	40	8	410-1015	411-1015
M2 x 0.4	40	15	410-1016	411-1016
M2.2 x 0.25	42	8	410-1017	411-1017
M2.2 x 0.45	42	15	410-1018	411-1018
M2.3 x 0.4	42	15	410-1019	411-1019
M2.5 x 0.35	44	10	410-1020	411-1020
M2.5 x 0.45	44	16	410-1021	411-1021
M2.6 x 0.45	44	16	410-1022	411-1022
M3 x 0.35	46	10	410-1023	411-1023
M3 x 0.5	46	18	410-1024	411-1024
M3.5 x 0.35	48	10	410-1025	411-1025
M3.5 x 0.6	48	18	410-1026	411-1026
M4 x 0.5	52	15	410-1027	411-1027
M4 x 0.7	52	20	410-1028	411-1028
M4 x 0.75	52	20	410-1029	411-1029
M4.5 x 0.5	52	15	410-1030	411-1030
M4.5 x 0.75	55	20	410-1031	411-1031
M5 x 0.5	52	15	410-1032	411-1032
M5 x 0.8	60	22	410-1033	411-1033
M5.5 x 0.5	52	15	410-1034	411-1034
M6 x 0.75	62	20	410-1035	411-1035
M6 x 1	62	24	410-1036	411-1036
M7 x 0.75	62	20	410-1037	411-1037
M7 x 1	65	26	410-1038	411-1038
M8 x 0.75	62	20	410-1039	411-1039
M8 x 1	70	30	410-1040	411-1040
M8 x 1.25	70	30	410-1041	411-1041
M9 x 0.75	62	20	410-1042	411-1042
M9 x 1	70	30	410-1043	411-1043
M9 x 1.25	72	30	410-1044	411-1044
M10 x 0.75	62	20	410-1045	411-1045
M10 x 1	70	30	410-1046	411-1046

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M10 x 1.25	75	32	410-1047	411-1047
M10 x 1.5	75	32	410-1048	411-1048
M11 x 0.75	62	20	410-1049	411-1049
M11 x 1	70	30	410-1050	411-1050
M11 x 1.25	75	32	410-1051	411-1051
M11 x 1.5	80	38	410-1052	411-1052
M12 x 1	70	30	410-1053	411-1053
M12 x 1.25	80	38	410-1054	411-1054
M12 x 1.5	82	38	410-1055	411-1055
M12 x 1.75	82	38	410-1056	411-1056
M14 x 1	70	30	410-1057	411-1057
M14 x 1.25	88	42	410-1058	411-1058
M14 x 1.5	88	42	410-1059	411-1059
M14 x 2	88	42	410-1060	411-1060
M15 x 1	70	30	410-1061	411-1061
M15 x 1.5	90	42	410-1062	411-1062
M16 x 1	75	30	410-1063	411-1063
M16 x 1.5	95	45	410-1064	411-1064
M16 x 2	95	45	410-1065	411-1065
M17 x 1	80	30	410-1066	411-1066
M17 x 1.5	95	45	410-1067	411-1067
M18 x 1	80	30	410-1068	411-1068
M18 x 1.25	95	45	410-1069	411-1069
M18 x 1.5	95	45	410-1070	411-1070
M18 x 2	95	45	410-1071	411-1071
M18 x 2.5	100	48	410-1072	411-1072
M20 x 1	80	30	410-1073	411-1073
M20 x 1.5	95	45	410-1074	411-1074
M20 x 2	95	45	410-1075	411-1075
M20 x 2.5	105	50	410-1076	411-1076
M22 x 1	85	30	410-1077	411-1077
M22 x 1.5	95	45	410-1078	411-1078
M22 x 2	95	45	410-1079	411-1079
M22 x 2.5	115	55	410-1080	411-1080
M24 x 1	90	30	410-1081	411-1081
M24 x 1.5	95	45	410-1082	411-1082
M24 x 2	95	45	410-1083	411-1083
M24 x 3	120	58	410-1084	411-1084
M25 x 1	95	30	410-1085	411-1085
M25 x 1.5	95	45	410-1086	411-1086
M25 x 2	95	45	410-1087	411-1087
M26 x 1.5	95	45	410-1088	411-1088
M26 x 3.5	130	62	410-1089	411-1089
M27 x 1	95	30	410-1090	411-1090
M27 x 1.5	95	45	410-1091	411-1091
M27 x 2	95	45	410-1092	411-1092
M27 x 3	130	62	410-1093	411-1093
M28 x 1	105	30	410-1094	411-1094
M28 x 1.5	105	45	410-1095	411-1095
M28 x 2	105	45	410-1096	411-1096
M30 x 1	105	30	410-1097	411-1097
M30 x 1.5	105	45	410-1098	411-1098
M30 x 2	105	45	410-1099	411-1099
M30 x 3	135	65	410-1100	411-1100
M30 x 3.5	135	65	410-1101	411-1101
M32 x 1.5	105	45	410-1102	411-1102
M32 x 2	105	45	410-1103	411-1103
M32 x 3.5	145	70	410-1104	411-1104





规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
M33 × 1.5	110	45	410-1105	411-1105
M33 × 2	110	45	410-1106	411-1106
M33 × 3	145	70	410-1107	411-1107
M33 × 3.5	145	70	410-1108	411-1108
M34 × 3.5	145	70	410-1109	411-1109
M35 × 1.5	110	45	410-1110	411-1110
M36 × 1.5	110	45	410-1111	411-1111
M36 × 2	110	45	410-1112	411-1112
M36 × 3	155	75	410-1113	411-1113
M36 × 4	155	75	410-1114	411-1114

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M38 × 1.5	115	45	410-1115
M39 × 1.5	115	45	410-1116
M39 × 2	115	45	410-1117
M39 × 3	165	80	410-1118
M39 × 4	165	80	410-1119
M40 × 1.5	115	45	410-1120
M40 × 2	115	45	410-1121
M40 × 3	165	80	410-1122
M42 × 1.5	120	45	410-1123
M42 × 2	120	45	410-1124
M42 × 3	175	80	410-1125
M42 × 4	175	80	410-1126
M42 × 4.5	175	85	410-1127
M45 × 1.5	120	45	410-1128
M45 × 2	120	45	410-1129
M45 × 3	180	80	410-1130
M45 × 4	180	80	410-1131
M45 × 4.5	180	85	410-1132
M48 × 1.5	125	45	410-1133
M48 × 2	125	45	410-1134
M48 × 3	180	80	410-1035
M48 × 4	180	80	410-1036
M48 × 5	185	90	410-1137
M50 × 1.5	130	45	410-1138
M50 × 2	130	45	410-1139
M50 × 3	180	80	410-1140

## 等径直槽丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

### STRAIGHT FLUTED TAPS

High-Speed Steel-Ground Thread

Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
No.0-80NF	36	13	412-1001	413-1001
No.1-64NC	36	13	412-1002	413-1002

规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
No.1-72NF	36	13	412-1003	413-1003
No.2-56NC	42	15	412-1004	413-1004
No.2-64NF	42	15	412-1005	413-1005
No.3-48NC	44	16	412-1006	413-1006
No.3-56NF	44	16	412-1007	413-1007
No.4-40NC	44	16	412-1008	413-1008
No.4-48NF	44	16	412-1009	413-1009
No.5-40NC	46	18	412-1010	413-1010
No.5-44NF	46	18	412-1011	413-1011
No.6-32NC	48	18	412-1012	413-1012
No.6-40NF	48	18	412-1013	413-1013
No.8-32NC	52	20	412-1014	413-1014
No.8-36NF	52	20	412-1015	413-1015
No.10-24NC	60	22	412-1016	413-1016
No.10-32NF	60	22	412-1017	413-1017
No.12-24NC	60	22	412-1018	413-1018
No.12-28NF	60	22	412-1019	413-1019
3/32-48NC	44	16	412-1020	413-1020
5/32-32NC	52	20	412-1021	413-1021
5/32-36NF	52	20	412-1022	413-1022
3/16-24NC	60	22	412-1023	413-1023
3/16-32NF	60	22	412-1024	413-1024
7/32-24NC	60	22	412-1025	413-1025
7/32-28NF	60	22	412-1026	413-1026
1/4-20NC	62	24	412-1027	413-1027
1/4-28NF	62	24	412-1028	413-1028
5/16-18NC	70	30	412-1029	413-1029
5/16-24NF	70	30	412-1030	413-1030
3/8-16NC	75	35	412-1031	413-1031
3/8-24NF	75	32	412-1032	413-1032
7/16-14NC	80	38	412-1033	413-1033
7/16-20NF	80	38	412-1034	413-1034
1/2-13NC	85	42	412-1035	413-1035
1/2-20NF	85	42	412-1036	413-1036
9/16-12NC	90	42	412-1037	413-1037
9/16-18NF	90	42	412-1038	413-1038
5/8-11NC	95	45	412-1039	413-1039
5/8-18NF	95	45	412-1040	413-1040
11/16-11UN	95	45	412-1041	413-1041
11/16-18NS	95	45	412-1042	413-1042
3/4-10NC	105	50	412-1043	413-1043
3/4-16NF	95	45	412-1044	413-1044
7/8-9NC	115	55	412-1045	413-1045
7/8-14NF	95	45	412-1046	413-1046
1-8NC	125	60	412-1047	413-1047
1-12NF	95	45	412-1048	413-1048
1-14NS	95	45	412-1049	413-1049
1-1/8-7NC	135	65	412-1050	413-1050
1-1/8-12NF	105	45	412-1051	413-1051
1-1/4-7NC	145	70	412-1052	413-1052
1-1/4-12NF	105	45	412-1053	413-1053
1-3/8-6NC	155	75	412-1054	413-1054
1-3/8-12NF	110	45	412-1055	413-1055
1-1/2-6NC	160	78	412-1056	413-1056
1-1/2-12NF	115	45	412-1057	413-1057
1-3/4-5NC	175	85	412-1058	413-1058
2-4-1/2NC	195	92	412-1059	413-1059

JIS



## 等径直槽丝锥 / 惠氏粗牙螺纹 (BSW)

### STRAIGHT FLUTED TAPS

High-Speed Steel-Ground Thread

Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
1/8-40BSW	46	18	414-1001	415-1001
5/32-32BSW	52	20	414-1002	415-1002
3/16-24BSW	60	22	414-1003	415-1003
1/4-20BSW	62	24	414-1004	415-1004
5/16-18BSW	70	30	414-1005	415-1005
3/8-16BSW	75	35	414-1006	415-1006
7/16-14BSW	80	38	414-1007	415-1007
1/2-12BSW	85	42	414-1008	415-1008
9/16-12BSW	90	42	414-1009	415-1009
5/8-11BSW	95	45	414-1010	415-1010
11/16-11BSW	95	45	414-1011	415-1011
3/4-10BSW	105	50	414-1012	415-1012
7/8-9BSW	115	55	414-1013	415-1013
1-8BSW	125	60	414-1014	415-1014

## 螺旋槽丝锥 / 米制粗细牙螺纹

### SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread

metric coarse and fine Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 x 0.35	46	10	416-1001
M3 x 0.5	46	18	416-1002
M3.5 x 0.35	48	10	416-1003
M3.5 x 0.6	48	18	416-1004
M4 x 0.5	52	15	416-1005
M4 x 0.7	52	20	416-1006
M4.5 x 0.5	52	15	416-1007
M4.5 x 0.75	55	20	416-1008
M5 x 0.5	52	15	416-1009
M5 x 0.8	60	22	416-1010
M5.5 x 0.5	52	15	416-1011
M6 x 0.75	62	20	416-1012
M6 x 1	62	24	416-1013
M7 x 0.75	62	20	416-1014

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M7 x 1	65	26	416-1015
M8 x 0.75	62	20	416-1016
M8 x 1	70	30	416-1017
M8 x 1.25	70	30	416-1018
M9 x 0.75	62	20	416-1019
M9 x 1	70	30	416-1020
M9 x 1.25	72	30	416-1021
M10 x 0.75	62	20	416-1022
M10 x 1	70	30	416-1023
M10 x 1.25	75	32	416-1024
M10 x 1.5	75	32	416-1025
M11 x 0.75	62	20	416-1026
M11 x 1	70	30	416-1027
M11 x 1.5	80	38	416-1028
M12 x 1	70	30	416-1029
M12 x 1.25	80	38	416-1030
M12 x 1.5	82	38	416-1031
M12 x 1.75	82	38	416-1032
M14 x 1	70	30	416-1033
M14 x 1.25	88	42	416-1034
M14 x 1.5	88	42	416-1035
M14 x 2	88	42	416-1036
M15 x 1	70	30	416-1037
M15 x 1.5	90	42	416-1038
M16 x 1	75	30	416-1039
M16 x 1.5	95	45	416-1040
M16 x 2	95	45	416-1041
M17 x 1	80	30	416-1042
M17 x 1.5	95	45	416-1043
M18 x 1	80	30	416-1044
M18 x 1.5	95	45	416-1045
M18 x 2	95	45	416-1046
M18 x 2.5	100	48	416-1047
M20 x 1	80	30	416-1048
M20 x 1.5	95	45	416-1049
M20 x 2	95	45	416-1050
M20 x 2.5	105	50	416-1051
M22 x 1	85	30	416-1052
M22 x 1.5	95	45	416-1053
M22 x 2	95	45	416-1054
M22 x 2.5	115	55	416-1055
M24 x 1	90	30	416-1056
M24 x 1.5	95	45	416-1057
M24 x 2	95	45	416-1058
M24 x 3	120	58	416-1059
M25 x 1	95	30	416-1060
M25 x 1.5	95	45	416-1061
M25 x 2	95	45	416-1062
M26 x 1.5	95	45	416-1063
M27 x 1	95	30	416-1064
M27 x 1.5	95	45	416-1065
M27 x 2	95	45	416-1066
M27 x 3	130	62	416-1067
M28 x 1	105	30	416-1068
M28 x 1.5	105	45	416-1069
M28 x 2	105	45	416-1070
M30 x 1	105	30	416-1071
M30 x 1.5	105	45	416-1072



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M30 × 2	105	45	416-1073
M30 × 3	135	65	416-1074
M30 × 3.5	135	65	416-1075
M32 × 1.5	105	45	416-1076
M32 × 2	105	45	416-1077
M33 × 1.5	110	45	416-1078
M33 × 2	110	45	416-1079
M33 × 3	145	70	416-1080
M33 × 3.5	145	70	416-1081
M35 × 1.5	110	45	416-1082
M36 × 1.5	110	45	416-1083
M36 × 2	110	45	416-1084
M36 × 3	155	75	416-1085
M36 × 4	155	75	416-1086
M38 × 1.5	115	45	416-1087
M39 × 1.5	115	45	416-1088
M39 × 2	115	45	416-1089
M39 × 3	165	80	416-1090
M39 × 4	165	80	416-1091
M40 × 1.5	115	45	416-1092
M40 × 2	115	45	416-1093
M40 × 3	165	80	416-1094
M42 × 1.5	120	45	416-1095
M42 × 2	120	45	416-1096
M42 × 3	175	80	416-1097
M42 × 4	175	80	416-1098
M42 × 4.5	175	85	416-1099
M45 × 1.5	120	45	416-1100
M45 × 2	120	45	416-1101
M45 × 3	180	80	416-1102
M45 × 4	180	80	416-1103
M45 × 4.5	180	85	416-1104
M48 × 1.5	125	45	416-1105
M48 × 2	125	45	416-1106
M48 × 3	180	80	416-1107
M48 × 4	180	80	416-1108
M48 × 5	185	90	416-1109
M50 × 1.5	130	45	416-1110
M50 × 2	130	45	416-1111
M50 × 3	180	80	416-1112

## 螺旋槽丝锥 / 惠氏粗牙螺纹 (BSW)

### SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/8-40BSW	46	18	417-1001
5/32-32BSW	52	20	417-1002

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
3/16-24BSW	60	22	417-1003
1/4-20BSW	62	24	417-1004
5/16-18BSW	70	30	417-1005
3/8-16BSW	75	35	417-1006
7/16-14BSW	80	38	417-1007
1/2-12BSW	85	42	417-1008
9/16-12BSW	90	42	417-1009
5/8-11BSW	95	45	417-1010
11/16-11BSW	95	45	417-1011
3/4-10BSW	105	50	417-1012
7/8-9BSW	115	55	417-1013
1-8BSW	125	60	417-1014

## 螺旋槽丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

### SPIRAL FLUTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.4-40NC	44	16	418-1001
No.4-48NF	44	16	418-1002
No.5-40NC	46	18	418-1003
No.5-44NF	46	18	418-1004
No.6-32NC	48	18	418-1005
No.6-40NF	48	18	418-1006
No.8-32NC	52	20	418-1007
No.8-36NF	52	20	418-1008
No.10-24NC	60	22	418-1009
No.10-32NF	60	22	418-1010
No.12-24NC	60	22	418-1011
No.12-28NF	60	22	418-1012
3/16-24NC	60	22	418-1013
3/16-32NF	60	22	418-1014
1/4-20NC	62	24	418-1015
1/4-28NF	62	24	418-1016
5/16-18NC	70	30	418-1017
5/16-24NF	70	30	418-1018
3/8-16NC	75	35	418-1019
3/8-24NF	75	32	418-1020
7/16-14NC	80	38	418-1021
7/16-20NF	80	38	418-1022
1/2-13NC	85	42	418-1023
1/2-20NF	85	42	418-1024
9/16-12NC	90	42	418-1025
9/16-18NF	90	42	418-1026
5/8-11NC	95	45	418-1027
5/8-18NF	95	45	418-1028

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规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
3/4-10NC	105	50	418-1029
3/4-16NF	95	45	418-1030
7/8-9NC	115	55	418-1031
7/8-14NF	95	45	418-1032
1-8NC	125	60	418-1033
1-12NF	95	45	418-1034
1-1/8-7NC	135	65	418-1035
1-1/8-12NF	105	45	418-1036
1-1/4-7NC	145	70	418-1037
1-1/4-12NF	105	45	418-1038
1-3/8-6NC	155	75	418-1039
1-3/8-12NF	110	45	418-1040
1-1/2-6NC	160	78	418-1041
1-1/2-12NF	115	45	418-1042
1-3/4-5NC	175	85	418-1043
2-4-1/2NC	195	92	418-1044

## 螺尖丝锥 / 米制粗细牙螺纹

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread  
metric coarse and fine Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 x 0.35	46	10	419-1001
M3 x 0.5	46	18	419-1002
M3.5 x 0.35	48	10	419-1003
M3.5 x 0.6	48	18	419-1004
M4 x 0.5	52	15	419-1005
M4 x 0.7	52	20	419-1006
M4.5 x 0.5	52	15	419-1007
M4.5 x 0.75	55	20	419-1008
M5 x 0.5	52	15	419-1009
M5 x 0.8	60	22	419-1010
M5.5 x 0.5	52	15	419-1011
M6 x 0.75	62	20	419-1012
M6 x 1	62	24	419-1013
M7 x 0.75	62	20	419-1014
M7 x 1	65	26	419-1015
M8 x 0.75	62	20	419-1016
M8 x 1	70	30	419-1017
M8 x 1.25	70	30	419-1018
M9 x 0.75	62	20	419-1019
M9 x 1	70	30	419-1020
M9 x 1.25	72	30	419-1021
M10 x 0.75	62	20	419-1022
M10 x 1	70	30	419-1023
M10 x 1.25	75	32	419-1024

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M10 x 1.5	75	32	419-1025
M11 x 0.75	62	20	419-1026
M11 x 1	70	30	419-1027
M11 x 1.5	80	38	419-1028
M12 x 1	70	30	419-1029
M12 x 1.25	80	38	419-1030
M12 x 1.5	82	38	419-1031
M12 x 1.75	82	38	419-1032
M14 x 1	70	30	419-1033
M14 x 1.25	88	42	419-1034
M14 x 1.5	88	42	419-1035
M14 x 2	88	42	419-1036
M15 x 1	70	30	419-1037
M15 x 1.5	90	42	419-1038
M16 x 1	75	30	419-1039
M16 x 1.5	95	45	419-1040
M16 x 2	95	45	419-1041
M17 x 1	80	30	419-1042
M17 x 1.5	95	45	419-1043
M18 x 1	80	30	419-1044
M18 x 1.5	95	45	419-1045
M18 x 2	95	45	419-1046
M18 x 2.5	100	48	419-1047
M20 x 1	80	30	419-1048
M20 x 1.5	95	45	419-1049
M20 x 2	95	45	419-1050
M20 x 2.5	105	50	419-1051
M22 x 1	85	30	419-1052
M22 x 1.5	95	45	419-1053
M22 x 2	95	45	419-1054
M22 x 2.5	115	55	419-1055
M24 x 1	90	30	419-1056
M24 x 1.5	95	45	419-1057
M24 x 2	95	45	419-1058
M24 x 3	120	58	419-1059
M25 x 1	95	30	419-1060
M25 x 1.5	95	45	419-1061
M25 x 2	95	45	419-1062
M26 x 1.5	95	45	419-1063
M27 x 1	95	30	419-1064
M27 x 1.5	95	45	419-1065
M27 x 2	95	45	419-1066
M27 x 3	130	62	419-1067
M28 x 1	105	30	419-1068
M28 x 1.5	105	45	419-1069
M28 x 2	105	45	419-1070
M30 x 1	105	30	419-1071
M30 x 1.5	105	45	419-1072
M30 x 2	105	45	419-1073
M30 x 3	135	65	419-1074
M30 x 3.5	135	65	419-1075
M32 x 1.5	105	45	419-1076
M32 x 2	105	45	419-1077
M33 x 1.5	110	45	419-1078
M33 x 2	110	45	419-1079
M33 x 3	145	70	419-1080
M33 x 3.5	145	70	419-1081
M35 x 1.5	110	45	419-1082



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M36 × 1.5	110	45	419-1083
M36 × 2	110	45	419-1084
M36 × 3	155	75	419-1085
M36 × 4	155	75	419-1086
M38 × 1.5	115	45	419-1087
M39 × 1.5	115	45	419-1088
M39 × 2	115	45	419-1089
M39 × 3	165	80	419-1090
M39 × 4	165	80	419-1091
M40 × 1.5	115	45	419-1092
M40 × 2	115	45	419-1093
M40 × 3	165	80	419-1094
M42 × 1.5	120	45	419-1095
M42 × 2	120	45	419-1096
M42 × 3	175	80	419-1097
M42 × 4	175	80	419-1098
M42 × 4.5	175	85	419-1099
M45 × 1.5	120	45	419-1100
M45 × 2	120	45	419-1101
M45 × 3	180	80	419-1102
M45 × 4	180	80	419-1103
M45 × 4.5	180	85	419-1104
M48 × 1.5	125	45	419-1105
M48 × 2	125	45	419-1106
M48 × 3	180	80	419-1107
M48 × 4	180	80	419-1108
M48 × 5	185	90	419-1109
M50 × 1.5	130	45	419-1110
M50 × 2	130	45	419-1111
M50 × 3	180	80	419-1112

## 螺尖丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.2-56UNC	42	15	420-1001
No.2-64UNF	42	15	420-1002
No.3-48UNC	44	16	420-1003
No.3-56UNF	44	16	420-1004
No.4-40UNC	44	16	420-1005
No.4-48UNF	44	16	420-1006
No.5-40UNC	46	18	420-1007
No.5-44UNF	46	18	420-1008
No.6-32UNC	48	18	420-1009
No.6-40UNF	48	18	420-1010
No.8-32UNC	52	20	420-1011

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.8-36UNF	52	20	420-1012
No.10-24UNC	60	22	420-1013
No.10-32UNF	60	22	420-1014
No.12-24UNC	60	22	420-1015
No.12-28UNF	60	22	420-1016
5/32-32UNC	52	20	420-1017
5/32-36UNF	52	20	420-1018
3/16-24UNC	60	22	420-1019
3/16-32UNF	60	22	420-1020
7/32-24UNC	60	22	420-1021
7/32-28UNF	60	22	420-1022
1/4-20UNC	62	24	420-1023
1/4-28UNF	62	24	420-1024
5/16-18UNC	70	30	420-1025
5/16-24UNF	70	30	420-1026
3/8-16UNC	75	35	420-1027
3/8-24UNF	75	32	420-1028
7/16-14UNC	80	38	420-1029
7/16-20UNF	80	38	420-1030
1/2-13UNC	85	42	420-1031
1/2-20UNF	85	42	420-1032
9/16-12UNC	90	42	420-1033
9/16-18UNF	90	42	420-1034
5/8-11UNC	95	45	420-1035
5/8-18UNF	95	45	420-1036
11/16-11UNC	95	45	420-1037
11/16-18NS	95	45	420-1038
3/4-10UNC	105	50	420-1039
3/4-16UNF	95	45	420-1040
7/8-9UNC	115	55	420-1041
7/8-14UNF	95	45	420-1042
1-8UNC	125	60	420-1043
1-12UNF	95	45	420-1044
1-1/8-7UNC	135	65	420-1045
1-1/8-12UNF	105	45	420-1046
1-1/4-7UNC	145	70	420-1047
1-1/4-12UNF	105	45	420-1048
1-3/8-6UNC	155	75	420-1049
1-3/8-12UNF	110	45	420-1050
1-1/2-6UNC	160	78	420-1051
1-1/2-12UNF	115	45	420-1052
1-3/4-5UNC	175	85	420-1053
2-4-1/2UNC	195	92	420-1054



## 螺尖丝锥 / 惠氏粗牙螺纹 (BSW)

### SPIRAL POINTED TAPS

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
1/8-40BSW	46	18	421-1001
5/32-32BSW	52	20	421-1002
3/16-24BSW	60	22	421-1003
1/4-20BSW	62	24	421-1004
5/16-18BSW	70	30	421-1005
3/8-16BSW	75	35	421-1006
7/16-14BSW	80	38	421-1007
1/2-12BSW	85	42	421-1008
9/16-12BSW	90	42	421-1009
5/8-11BSW	95	45	421-1010
11/16-11BSW	95	45	421-1011
3/4-10BSW	105	50	421-1012
7/8-9BSW	115	55	421-1013
1-8BSW	125	60	421-1014

## 挤压丝锥 / 米制粗细牙螺纹 (BSW)

### THREAD FORMING TAPS

High-Speed Steel-Ground Thread  
metric coarse and fine Thread



### 粗柄 / Thick Shank

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M3 × 0.35	46	10	422-1001
M3 × 0.5	46	18	422-1002
M3.5 × 0.35	48	10	422-1003
M3.5 × 0.6	48	18	422-1004
M4 × 0.5	52	15	422-1005
M4 × 0.7	52	20	422-1006
M4.5 × 0.5	52	15	422-1007
M4.5 × 0.75	55	20	422-1008
M5 × 0.5	52	15	422-1009
M5 × 0.8	60	22	422-1010
M5.5 × 0.5	52	15	422-1011
M6 × 0.75	62	20	422-1012
M6 × 1	62	24	422-1013

### 细柄 / Thin Shank

M7 × 0.75	62	20	422-1014
M7 × 1	65	26	422-1015
M8 × 0.75	62	20	422-1016
M8 × 1	70	30	422-1017
M8 × 1.25	70	30	422-1018
M9 × 0.75	62	20	422-1019
M9 × 1	70	30	422-1020
M9 × 1.25	72	30	422-1021
M10 × 0.75	62	20	422-1022
M10 × 1	70	30	422-1023
M10 × 1.25	75	32	422-1024
M10 × 1.5	75	32	422-1025
M11 × 0.75	62	20	422-1026
M11 × 1	70	30	422-1027
M11 × 1.25	75	32	422-1028
M11 × 1.5	80	38	422-1029
M12 × 1	70	30	422-1030
M12 × 1.25	80	38	422-1031
M12 × 1.5	82	38	422-1032
M12 × 1.75	82	38	422-1033
M14 × 1	70	30	422-1034
M14 × 1.25	88	42	422-1035
M14 × 1.5	88	42	422-1036
M14 × 2	88	42	422-1037
M15 × 1	70	30	422-1038
M15 × 1.5	90	42	422-1039
M16 × 1	75	30	422-1040
M16 × 1.5	95	45	422-1041



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M16×2	95	45	422-1042
M17×1	80	30	422-1043
M17×1.5	95	45	422-1044
M18×1	80	30	422-1045
M18×1.5	95	45	422-1046
M18×2	95	45	422-1047
M18×2.5	100	48	422-1048
M20×1	80	30	422-1049
M20×1.5	95	45	422-1050
M20×2	95	45	422-1051
M20×2.5	105	50	422-1052
M22×1	85	30	422-1053
M22×1.5	95	45	422-1054
M22×2	95	45	422-1055
M22×2.5	115	55	422-1056
M24×1	90	30	422-1057
M24×1.5	95	45	422-1058
M24×2	95	45	422-1059
M24×3	120	58	422-1060

## 挤压丝锥 / 统一制粗细牙螺纹 (UNC/UNF)

### THREAD FORMING TAPS

High-Speed Steel-Ground Thread



## 粗柄 / Thick Shank

规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
No.2-56UNC	42	15	423-1001
No.2-64UNF	42	15	423-1002
No.3-48UNC	44	16	423-1003
No.3-56UNF	44	16	423-1004
No.4-40UNC	44	16	423-1005
No.4-48UNF	44	16	423-1006
No.5-40UNC	46	18	423-1007
No.5-44UNF	46	18	423-1008
No.6-32UNC	48	18	423-1009
No.6-40UNF	48	18	423-1010
No.8-32UNC	52	20	423-1011
No.8-36UNF	52	20	423-1012
No.10-24UNC	60	22	423-1013
No.10-32UNF	60	22	423-1014
No.12-24UNC	60	22	423-1015
No.12-28UNF	60	22	423-1016
5/32-32UNC	52	20	423-1017
5/32-36UNF	52	20	423-1018
3/16-24UNC	60	22	423-1019
3/16-32UNF	60	22	423-1020
7/32-24UNC	60	22	423-1021
7/32-28UNF	60	22	423-1022
1/4-20UNC	62	24	423-1023
1/4-28UNF	62	24	423-1024

## 细柄 / Thin Shank

5/16-18UNC	70	30	423-1025
5/16-24UNF	70	30	423-1026
3/8-16UNC	75	35	423-1027
3/8-24UNF	75	32	423-1028
7/16-14UNC	80	38	423-1029
7/16-20UNF	80	38	423-1030
1/2-13UNC	85	42	423-1031
1/2-20UNF	85	42	423-1032
9/16-12UNC	90	42	423-1033
9/16-18UNF	90	42	423-1034
5/8-11UNC	95	45	423-1035
5/8-18UNF	95	45	423-1036
11/16-11UNC	95	45	423-1037
11/16-18NS	95	45	423-1038
3/4-10UNC	105	50	423-1039
3/4-16UNF	95	45	423-1040
7/8-9UNC	115	55	423-1041
7/8-14UNF	95	45	423-1042
1-8UNC	125	60	423-1043
1-12UNF	95	45	423-1044
1-1/8-7UNC	135	65	423-1045
1-1/8-12UNF	105	45	423-1046
1-1/4-7UNC	145	70	423-1047
1-1/4-12UNF	105	45	423-1048

## 长柄螺母丝锥

### NUT TAPS(long)

High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2.5×0.45	85	15	424-1001
M2.6×0.45	85	15	424-1002
M3×0.5	90	20	424-1003
M3.5×0.6	95	20	424-1004
M4×0.7	100	25	424-1005
M4.5×0.75	105	25	424-1006
M5×0.8	110	30	424-1007
M6×1	120	35	424-1008
M7×1	130	35	424-1009
M8×1.25	140	40	424-1010
M9×1.25	150	45	424-1011
M10×1.5	160	50	424-1012
M11×1.5	165	55	424-1013
M12×1.75	170	60	424-1014
M14×2	190	65	424-1015
M16×2	200	70	424-1016
M18×2.5	220	80	424-1017
M20×2.5	230	85	424-1018
M22×2.5	250	90	424-1019
M24×3	260	100	424-1020
M27×3	280	110	424-1021
M30×3.5	300	120	424-1022



## 短柄螺母丝锥

*NUT TAPS(short)*  
High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
M2.5×0.45	50	15	424-1023
M2.6×0.45	50	15	424-1024
M3×0.5	55	20	424-1025
M3.5×0.6	55	20	424-1026
M4×0.7	60	25	424-1027
M4.5×0.75	60	25	424-1028
M5×0.8	70	30	424-1029
M6×1	75	35	424-1030
M7×1	75	35	424-1031
M8×1.25	85	40	424-1032
M9×1.25	90	45	424-1033
M10×1.5	100	50	424-1034
M11×1.5	110	55	424-1035
M12×1.75	115	60	424-1036
M14×2	125	65	424-1037
M16×2	135	70	424-1038
M18×2.5	145	80	424-1039
M20×2.5	155	85	424-1040
M22×2.5	165	90	424-1041
M24×3	175	100	424-1042
M27×3	190	110	424-1043
M30×3.5	210	120	424-1044

## 缝纫机等径手用丝锥

*THREAD FOR SEWING HAND TAPS*  
High-Speed Steel-Ground Thread



规格 Size	总长 Overall Length	刃长 Thread Length	代号 Model No.
SM1/16-80	36	13	425-1001
SM5/64-64	40	15	425-1002
SM3/32-100	42	15	425-1003
SM3/32-56	42	15	425-1004
SM1/8-48	46	18	425-1005
SM1/8-44	46	18	425-1006
SM1/8-40	46	18	425-1007
SM9/64-40	48	18	425-1008
SM11/64-40	55	20	425-1009
SM11/64-32	55	20	425-1010
SM3/16-40	60	22	425-1011
SM3/16-32	60	22	425-1012
SM3/16-28	60	22	425-1013
SM3/16-24	60	22	425-1014
SM13/64-32	60	22	425-1015
SM7/32-32	60	22	425-1016
SM15/64-28	62	24	425-1017
SM1/4-40	62	24	425-1018
SM1/4-28	62	24	425-1019
SM1/4-24	62	24	425-1020
SM9/32-28	65	26	425-1021
SM9/32-20	65	26	425-1022
SM5/16-28	70	30	425-1023
SM5/16-24	70	30	425-1024
SM5/16-18	70	30	425-1025
SM11/32-28	70	30	425-1026
SM3/8-28	70	30	425-1027
SM3/8-18	75	35	425-1028
SM7/16-28	70	30	425-1029
SM7/16-16	80	38	425-1030
SM1/2-28	70	30	425-1031
SM1/2-20	85	42	425-1032
SM1/2-12	85	42	425-1033
SM9/16-20	90	42	425-1034
SM1-3/16-24	105	35	425-1035





## 圆柱管螺纹丝锥

### STRAIGHT PIPE TAPS

High-Speed Steel-Ground Thread  
Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
PF1/8	55	19	426-1001	427-1001
PF1/4	62	28	426-1002	427-1002
PF3/8	65	28	426-1003	427-1003
PF1/2	80	35	426-1004	427-1004
PF5/8	82	35	426-1005	427-1005
PF3/4	85	35	426-1006	427-1006
PF7/8	90	40	426-1007	427-1007
PF1	95	45	426-1008	427-1008
PF1-1/8	100	45	426-1009	427-1009
PF1-1/4	105	45	426-1010	427-1010
PF1-1/2	110	45	426-1011	427-1011
PF1-3/4	115	45	426-1012	427-1012
PF2	120	50	426-1013	427-1013
PS1/8	55	19	426-1014	427-1014
PS1/4	62	28	426-1015	427-1015
PS3/8	65	28	426-1016	427-1016
PS1/2	80	35	426-1017	427-1017
PS3/4	85	35	426-1018	427-1018
PS1	95	45	426-1019	427-1019
PS1-1/4	105	45	426-1020	427-1020
PS1-1/2	110	45	426-1021	427-1021
PS2	120	50	426-1022	427-1022

## 圆锥管螺纹丝锥

### TAPER PIPE TAPS

High-Speed Steel-Ground Thread  
Carbon Steel-Cut Thread



规格 Size	总长 Overall Length	刃长 Thread Length	磨牙代号 Model No.	滚牙代号 Model No.
PT1/8	55	19	428-1001	429-1001
PT1/4	62	28	428-1002	429-1002
PT3/8	65	28	428-1003	429-1003
PT1/2	80	35	428-1004	429-1004
PT3/4	85	35	428-1005	429-1005
PT1	95	45	428-1006	429-1006
PT1-1/4	105	45	428-1007	429-1007
PT1-1/2	110	45	428-1008	429-1008
PT2	120	50	428-1009	429-1009



## ISO2568

机用和手用圆板牙

Machine and Hand Round Thread Dies

高速钢或合金钢

High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M1 × 0.2	16 × 5mm	510-1001	511-1001
M1 × 0.25	16 × 5mm	510-1002	511-1002
M1.1 × 0.2	16 × 5mm	510-1003	511-1003
M1.1 × 0.25	16 × 5mm	510-1004	511-1004
M1.2 × 0.2	16 × 5mm	510-1005	511-1005
M1.2 × 0.25	16 × 5mm	510-1006	511-1006
M1.4 × 0.2	16 × 5mm	510-1007	511-1007
M1.4 × 0.3	16 × 5mm	510-1008	511-1008
M1.6 × 0.2	16 × 5mm	510-1009	511-1009
M1.6 × 0.35	16 × 5mm	510-1010	511-1010
M1.8 × 0.2	16 × 5mm	510-1011	511-1011
M1.8 × 0.35	16 × 5mm	510-1012	511-1012
M2 × 0.25	16 × 5mm	510-1013	511-1013
M2 × 0.4	16 × 5mm	510-1014	511-1014
M2.2 × 0.25	16 × 5mm	510-1015	511-1015
M2.2 × 0.45	16 × 5mm	510-1016	511-1016
M2.5 × 0.35	16 × 5mm	510-1017	511-1017
M2.5 × 0.45	16 × 5mm	510-1018	511-1018
M3 × 0.35	20 × 5mm	510-1019	511-1019
M3 × 0.5	20 × 5mm	510-1020	511-1020
M3.5 × 0.35	20 × 5mm	510-1021	511-1021
M3.5 × 0.6	20 × 5mm	510-1022	511-1022
M4 × 0.5	20 × 5mm	510-1023	511-1023
M4 × 0.7	20 × 5mm	510-1024	511-1024
M4.5 × 0.5	20 × 5mm	510-1025	511-1025
M4.5 × 0.75	20 × 7mm	510-1026	511-1026
M5 × 0.5	20 × 5mm	510-1027	511-1027
M5 × 0.8	20 × 7mm	510-1028	511-1028
M5.5 × 0.5	20 × 5mm	510-1029	511-1029
M6 × 0.75	20 × 7mm	510-1030	511-1030
M6 × 1	20 × 7mm	510-1031	511-1031
M7 × 0.75	25 × 9mm	510-1032	511-1032
M7 × 1	25 × 9mm	510-1033	511-1033
M8 × 0.75	25 × 9mm	510-1034	511-1034
M8 × 1	25 × 9mm	510-1035	511-1035
M8 × 1.25	25 × 9mm	510-1036	511-1036
M9 × 0.75	25 × 9mm	510-1037	511-1037
M9 × 1	25 × 9mm	510-1038	511-1038
M9 × 1.25	25 × 9mm	510-1039	511-1039
M10 × 0.75	30 × 11mm	510-1040	511-1040

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M10 × 1	30 × 11mm	510-1041	511-1041
M10 × 1.25	30 × 11mm	510-1042	511-1042
M10 × 1.5	30 × 11mm	510-1043	511-1043
M11 × 0.75	30 × 11mm	510-1044	511-1044
M11 × 1	30 × 11mm	510-1045	511-1045
M11 × 1.5	30 × 11mm	510-1046	511-1046
M12 × 1	38 × 10mm	510-1047	511-1047
M12 × 1.25	38 × 10mm	510-1048	511-1048
M12 × 1.5	38 × 10mm	510-1049	511-1049
M12 × 1.75	38 × 14mm	510-1050	511-1050
M14 × 1	38 × 10mm	510-1051	511-1051
M14 × 1.25	38 × 10mm	510-1052	511-1052
M14 × 1.5	38 × 10mm	510-1053	511-1053
M14 × 2	38 × 14mm	510-1054	511-1054
M15 × 1.5	38 × 10mm	510-1055	511-1055
M16 × 1	45 × 14mm	510-1056	511-1056
M16 × 1.5	45 × 14mm	510-1057	511-1057
M16 × 2	45 × 18mm	510-1058	511-1058
M17 × 1.5	45 × 14mm	510-1059	511-1059
M18 × 1	45 × 14mm	510-1060	511-1060
M18 × 1.5	45 × 14mm	510-1061	511-1061
M18 × 2	45 × 14mm	510-1062	511-1062
M18 × 2.5	45 × 18mm	510-1063	511-1063
M20 × 1	45 × 14mm	510-1064	511-1064
M20 × 1.5	45 × 14mm	510-1065	511-1065
M20 × 2	45 × 14mm	510-1066	511-1066
M20 × 2.5	45 × 18mm	510-1067	511-1067
M22 × 1	55 × 16mm	510-1068	511-1068
M22 × 1.5	55 × 16mm	510-1069	511-1069
M22 × 2	55 × 16mm	510-1070	511-1070
M22 × 2.5	55 × 22mm	510-1071	511-1071
M24 × 1	55 × 16mm	510-1072	511-1072
M24 × 1.5	55 × 16mm	510-1073	511-1073
M24 × 2	55 × 16mm	510-1074	511-1074
M24 × 3	55 × 22mm	510-1075	511-1075
M25 × 1.5	55 × 16mm	510-1076	511-1076
M25 × 2	55 × 16mm	510-1077	511-1077
M27 × 1	65 × 18mm	510-1078	511-1078
M27 × 1.5	65 × 18mm	510-1079	511-1079
M27 × 2	65 × 18mm	510-1080	511-1080
M27 × 3	65 × 25mm	510-1081	511-1081
M28 × 1	65 × 18mm	510-1082	511-1082
M28 × 1.5	65 × 18mm	510-1083	511-1083
M28 × 2	65 × 18mm	510-1084	511-1084
M30 × 1	65 × 18mm	510-1085	511-1085
M30 × 1.5	65 × 18mm	510-1086	511-1086
M30 × 2	65 × 18mm	510-1087	511-1087
M30 × 3	65 × 25mm	510-1088	511-1088
M30 × 3.5	65 × 25mm	510-1089	511-1089
M32 × 1.5	65 × 18mm	510-1090	511-1090
M32 × 2	65 × 18mm	510-1091	511-1091
M33 × 1.5	65 × 18mm	510-1092	511-1092
M33 × 2	65 × 18mm	510-1093	511-1093
M33 × 3	65 × 25mm	510-1094	511-1094
M33 × 3.5	65 × 25mm	510-1095	511-1095
M35 × 1.5	65 × 18mm	510-1096	511-1096
M36 × 1.5	65 × 18mm	510-1097	511-1097
M36 × 2	65 × 18mm	510-1098	511-1098





规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M36 x 3	65 x 25mm	510-1099	511-1099
M36 x 4	65 x 25mm	510-1100	511-1100
M39 x 1.5	75 x 20mm	510-1101	511-1101
M39 x 2	75 x 20mm	510-1102	511-1102
M39 x 3	75 x 30mm	510-1103	511-1103
M39 x 4	75 x 30mm	510-1104	511-1104
M40 x 1.5	75 x 20mm	510-1105	511-1105
M40 x 2	75 x 20mm	510-1106	511-1106
M40 x 3	75 x 30mm	510-1107	511-1107
M42 x 1.5	75 x 20mm	510-1108	511-1108
M42 x 2	75 x 20mm	510-1109	511-1109
M42 x 3	75 x 30mm	510-1110	511-1110
M42 x 4	75 x 30mm	510-1111	511-1111
M42 x 4.5	75 x 30mm	510-1112	511-1112
M45 x 1.5	90 x 22mm	510-1113	511-1113
M45 x 2	90 x 22mm	510-1114	511-1114
M45 x 3	90 x 36mm	510-1115	511-1115
M45 x 4	90 x 36mm	510-1116	511-1116
M45 x 4.5	90 x 36mm	510-1117	511-1117
M48 x 1.5	90 x 22mm	510-1118	511-1118
M48 x 2	90 x 22mm	510-1119	511-1119
M48 x 3	90 x 36mm	510-1120	511-1120
M48 x 4	90 x 36mm	510-1121	511-1121
M48 x 5	90 x 36mm	510-1122	511-1122
M50 x 1.5	90 x 22mm	510-1123	511-1123
M50 x 2	90 x 22mm	510-1124	511-1124
M50 x 3	90 x 36mm	510-1125	511-1125
M52 x 1.5	90 x 22mm	510-1126	511-1126
M52 x 2	90 x 22mm	510-1127	511-1127
M52 x 3	90 x 36mm	510-1128	511-1128
M52 x 4	90 x 36mm	510-1129	511-1129
M52 x 5	90 x 36mm	510-1130	511-1130
M55 x 1.5	105 x 22mm	510-1131	511-1131
M55 x 2	105 x 22mm	510-1132	511-1132
M55 x 3	105 x 36mm	510-1133	511-1133
M55 x 4	105 x 36mm	510-1134	511-1134
M56 x 1.5	105 x 22mm	510-1135	511-1135
M56 x 2	105 x 22mm	510-1136	511-1136
M56 x 3	105 x 36mm	510-1137	511-1137
M56 x 4	105 x 36mm	510-1138	511-1138
M56 x 5.5	105 x 36mm	510-1139	511-1139
M60 x 5.5	105 x 36mm	510-1140	511-1140
M64 x 6	120 x 36mm	510-1141	511-1141
M68 x 6	120 x 36mm	510-1142	511-1142

ISO2568

机用手用圆板牙  
Machine and Hand Round Thread Dies  
高速钢或合金钢  
High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
No.0-80UNF	16 x 5mm	512-1001	513-1001
No.1-64UNC	16 x 5mm	512-1002	513-1002
No.1-72UNF	16 x 5mm	512-1003	513-1003
No.2-56UNC	16 x 5mm	512-1004	513-1004
No.2-64UNF	16 x 5mm	512-1005	513-1005
No.3-48UNC	16 x 5mm	512-1006	513-1006
No.3-56UNF	16 x 5mm	512-1007	513-1007
No.4-40UNC	20 x 5mm	512-1008	513-1008
No.4-48UNF	20 x 5mm	512-1009	513-1009
No.5-40UNC	20 x 5mm	512-1010	513-1010
No.5-44UNF	20 x 5mm	512-1011	513-1011
No.6-32UNC	20 x 7mm	512-1012	513-1012
No.6-40UNF	20 x 5mm	512-1013	513-1013
No.8-32UNC	20 x 7mm	512-1014	513-1014
No.8-36UNF	20 x 7mm	512-1015	513-1015
No.10-24UNC	20 x 7mm	512-1016	513-1016
No.10-32UNF	20 x 7mm	512-1017	513-1017
No.12-24UNC	20 x 7mm	512-1018	513-1018
No.12-28UNF	20 x 7mm	512-1019	513-1019
1/4-20UNC	20 x 7mm	512-1020	513-1020
1/4-28UNF	20 x 7mm	512-1021	513-1021
5/16-18UNC	25 x 9mm	512-1022	513-1022
5/16-24UNF	25 x 9mm	512-1023	513-1023
3/8-16UNC	30 x 11mm	512-1024	513-1024
3/8-24UNF	30 x 11mm	512-1025	513-1025
7/16-14UNC	30 x 11mm	512-1026	513-1026
7/16-20UNF	30 x 11mm	512-1027	513-1027
1/2-13UNC	38 x 14mm	512-1028	513-1028
1/2-20UNF	38 x 10mm	512-1029	513-1029
9/16-12UNC	38 x 14mm	512-1030	513-1030
9/16-18UNF	38 x 10mm	512-1031	513-1031
5/8-11UNC	45 x 18mm	512-1032	513-1032
5/8-18UNF	45 x 14mm	512-1033	513-1033
3/4-10UNC	45 x 18mm	512-1034	513-1034
3/4-16UNF	45 x 14mm	512-1035	513-1035
7/8-9UNC	55 x 22mm	512-1036	513-1036
7/8-14UNF	55 x 16mm	512-1037	513-1037
1-8UNC	55 x 22mm	512-1038	513-1038
1-12UNF	55 x 16mm	512-1039	513-1039

ISO





规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
1-1/8-7UNC	65 × 25	512-1040	513-1040
1-1/8-12UNF	65 × 18	512-1041	513-1041
1-1/4-7UNC	65 × 25	512-1042	513-1042
1-1/4-12UNF	65 × 18	512-1043	513-1043
1-3/8-6UNC	65 × 25	512-1044	513-1044
1-3/8-12UNF	65 × 18	512-1045	513-1045
1-1/2-6UNC	75 × 30	512-1046	513-1046
1-1/2-12UNF	75 × 20	512-1047	513-1047
1-3/4-5UNC	90 × 36	512-1048	513-1048
2-4-1/2UNC	90 × 36	512-1049	513-1049
2-1/4-4-1/2UNC	105 × 36	512-1050	513-1050
2-1/2-4UNC	120 × 36	512-1051	513-1051
2-3/4-4UNC	120 × 36	512-1052	513-1052

## ISO4230



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
R1/16	30 × 11	514-1001	515-1001
R1/8	30 × 11	514-1002	515-1002
R1/4	38 × 14	514-1003	515-1003
R3/8	45 × 18	514-1004	515-1004
R1/2	55 × 22	514-1005	515-1005
R3/4	55 × 22	514-1006	515-1006
R1	65 × 25	514-1007	515-1007
R1-1/4	75 × 30	514-1008	515-1008
R1-1/2	90 × 36	514-1009	515-1009
R2	105 × 36	514-1010	515-1010

## ISO4231

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
G1/16	25 × 9mm	516-1001	517-1001
G1/8	30 × 11mm	516-1002	517-1002
G1/4	38 × 10mm	516-1003	517-1003
G3/8	45 × 14mm	516-1004	517-1004
G1/2	45 × 14mm	516-1005	517-1005
G5/8	55 × 16mm	516-1006	517-1006
G3/4	55 × 16mm	516-1007	517-1007
G7/8	65 × 18mm	516-1008	517-1008
G1	65 × 18mm	516-1009	517-1009
G1-1/4	75 × 20mm	516-1010	517-1010
G1-1/2	90 × 22mm	516-1011	517-1011
G1-3/4	105 × 22mm	516-1012	517-1012
G2	105 × 22mm	516-1013	517-1013
G2-1/4	120 × 22mm	516-1014	517-1014

## ISO2568

机用和手用圆板牙 Machine and Hand Round Thread Dies  
 高速钢或合金钢 High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
1/8-40BSW	20 × 5mm	518-1001	519-1001
3/16-24BSW	20 × 7mm	518-1002	519-1002
3/16-32BSF	20 × 7mm	518-1003	519-1003
7/32-28BSF	20 × 7mm	518-1004	519-1004
1/4-20BSW	25 × 9mm	518-1005	519-1005
1/4-26BSF	25 × 9mm	518-1006	519-1006
9/32-26BSF	25 × 9mm	518-1007	519-1007
5/16-18BSW	25 × 9mm	518-1008	519-1008
5/16-22BSF	25 × 9mm	518-1009	519-1009
3/8-16BSW	30 × 11mm	518-1010	519-1010
3/8-20BSF	30 × 11mm	518-1011	519-1011
7/16-14BSW	30 × 11mm	518-1012	519-1012
7/16-18BSF	30 × 11mm	518-1013	519-1013
1/2-12BSW	38 × 14mm	518-1014	519-1014
1/2-16BSF	38 × 10mm	518-1015	519-1015
9/16-12BSW	38 × 14mm	518-1016	519-1016
9/16-16BSF	38 × 10mm	518-1017	519-1017
5/8-11BSW	45 × 18mm	518-1018	519-1018
5/8-14BSF	45 × 14mm	518-1019	519-1019
11/16-11BSW	45 × 18mm	518-1020	519-1020
11/16-14BSF	45 × 14mm	518-1021	519-1021
3/4-10BSW	45 × 18mm	518-1022	519-1022
3/4-12BSF	45 × 14mm	518-1023	519-1023
7/8-9BSW	55 × 22mm	518-1024	519-1024
7/8-11BSF	55 × 22mm	518-1025	519-1025
1-8BSW	55 × 22mm	518-1026	519-1026
1-10BSF	55 × 22mm	518-1027	519-1027
1-1/8-7BSW	65 × 25mm	518-1028	519-1028
1-1/8-9BSF	65 × 25mm	518-1029	519-1029
1-1/4-7BSW	65 × 25mm	518-1030	519-1030
1-1/4-9BSF	65 × 25mm	518-1031	519-1031
1-1/2-6BSW	75 × 30mm	518-1032	519-1032
1-1/2-8BSF	75 × 30mm	518-1033	519-1033
1-5/8-8BSW	75 × 30mm	518-1034	519-1034
1-3/4-5BSW	90 × 36mm	518-1035	519-1035
1-3/4-7BSF	90 × 36mm	518-1035	519-1035
2-4-1/2BSW	90 × 36mm	518-1037	519-1037
2-7BSF	90 × 36mm	518-1038	519-1038
2-1/4-4BSW	105 × 36mm	518-1039	519-1039
2-1/4-6BSF	105 × 36mm	518-1040	519-1040
2-1/2-4BSW	120 × 36mm	518-1041	519-1041
2-1/2-6BSF	120 × 36mm	518-1042	519-1042
2-3/4-3-1/2BSW	120 × 36mm	518-1043	519-1043
2-3/4-6BSF	120 × 36mm	518-1044	519-1044



## DIN223

机用手用圆板牙

Machine and Hand Round Thread Dies

高速钢或合工钢

High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M1 x 0.2	16 x 5mm	610-1001	611-1001
M1 x 0.25	16 x 5mm	610-1002	611-1002
M1.1 x 0.2	16 x 5mm	610-1003	611-1003
M1.1 x 0.25	16 x 5mm	610-1004	611-1004
M1.2 x 0.2	16 x 5mm	610-1005	611-1005
M1.2 x 0.25	16 x 5mm	610-1006	611-1006
M1.4 x 0.2	16 x 5mm	610-1007	611-1007
M1.4 x 0.25	16 x 5mm	610-1008	611-1008
M1.4 x 0.3	16 x 5mm	610-1009	611-1009
M1.6 x 0.2	16 x 5mm	610-1010	611-1010
M1.6 x 0.25	16 x 5mm	610-1011	611-1011
M1.6 x 0.35	16 x 5mm	610-1012	611-1012
M1.7 x 0.2	16 x 5mm	610-1013	611-1013
M1.7 x 0.25	16 x 5mm	610-1014	611-1014
M1.7 x 0.35	16 x 5mm	610-1015	611-1015
M1.8 x 0.2	16 x 5mm	610-1016	611-1016
M1.8 x 0.25	16 x 5mm	610-1017	611-1017
M1.8 x 0.35	16 x 5mm	610-1018	611-1018
M2 x 0.2	16 x 5mm	610-1019	611-1019
M2 x 0.25	16 x 5mm	610-1020	611-1020
M2 x 0.35	16 x 5mm	610-1021	611-1021
M2 x 0.4	16 x 5mm	610-1022	611-1022
M2.2 x 0.25	16 x 5mm	610-1023	611-1023
M2.2 x 0.35	16 x 5mm	610-1024	611-1024
M2.2 x 0.45	16 x 5mm	610-1025	611-1025
M2.3 x 0.25	16 x 5mm	610-1026	611-1026
M2.3 x 0.35	16 x 5mm	610-1027	611-1027
M2.3 x 0.4	16 x 5mm	610-1028	611-1028
M2.5 x 0.25	16 x 5mm	610-1029	611-1029
M2.5 x 0.35	16 x 5mm	610-1030	611-1030
M2.5 x 0.45	16 x 5mm	610-1031	611-1031
M2.6 x 0.25	16 x 5mm	610-1032	611-1032
M2.6 x 0.35	16 x 5mm	610-1033	611-1033
M2.6 x 0.45	16 x 5mm	610-1034	611-1034
M3 x 0.25	20 x 5mm	610-1035	611-1035
M3 x 0.35	20 x 5mm	610-1036	611-1036
M3 x 0.5	20 x 5mm	610-1037	611-1037
M3.5 x 0.25	20 x 5mm	610-1038	611-1038
M3.5 x 0.35	20 x 5mm	610-1039	611-1039
M3.5 x 0.5	20 x 5mm	610-1040	611-1040

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M3.5 x 0.6	20 x 5mm	610-1041	611-1041
M4 x 0.35	20 x 5mm	610-1042	611-1042
M4 x 0.5	20 x 5mm	610-1043	611-1043
M4 x 0.7	20 x 5mm	610-1044	611-1044
M4.5 x 0.35	20 x 5mm	610-1045	611-1045
M4.5 x 0.5	20 x 5mm	610-1046	611-1046
M4.5 x 0.75	20 x 7mm	610-1047	611-1047
M5 x 0.35	20 x 5mm	610-1048	611-1048
M5 x 0.5	20 x 5mm	610-1049	611-1049
M5 x 0.75	20 x 7mm	610-1050	611-1050
M5 x 0.8	20 x 7mm	610-1051	611-1051
M5.5 x 0.35	20 x 5mm	610-1052	611-1052
M5.5 x 0.5	20 x 5mm	610-1053	611-1053
M5.5 x 0.75	20 x 7mm	610-1054	611-1054
M5.5 x 0.9	20 x 7mm	610-1055	611-1055
M6 x 0.35	20 x 5mm	610-1056	611-1056
M6 x 0.5	20 x 5mm	610-1057	611-1057
M6 x 0.75	20 x 7mm	610-1058	611-1058
M6 x 1	20 x 7mm	610-1059	611-1059
M7 x 0.5	25 x 9mm	610-1060	611-1060
M7 x 0.75	25 x 9mm	610-1061	611-1061
M7 x 1	25 x 9mm	610-1062	611-1062
M8 x 0.5	25 x 9mm	610-1063	611-1063
M8 x 0.75	25 x 9mm	610-1064	611-1064
M8 x 1	25 x 9mm	610-1065	611-1065
M8 x 1.25	25 x 9mm	610-1066	611-1066
M9 x 0.5	25 x 9mm	610-1067	611-1067
M9 x 0.75	25 x 9mm	610-1068	611-1068
M9 x 1	25 x 9mm	610-1069	611-1069
M9 x 1.25	25 x 9mm	610-1070	611-1070
M10 x 0.5	30 x 11mm	610-1071	611-1071
M10 x 0.75	30 x 11mm	610-1072	611-1072
M10 x 1	30 x 11mm	610-1073	611-1073
M10 x 1.25	30 x 11mm	610-1074	611-1074
M10 x 1.5	30 x 11mm	610-1075	611-1075
M11 x 0.5	30 x 11mm	610-1076	611-1076
M11 x 0.75	30 x 11mm	610-1077	611-1077
M11 x 1	30 x 11mm	610-1078	611-1078
M11 x 1.5	30 x 11mm	610-1079	611-1079
M12 x 0.5	38 x 10mm	610-1080	611-1080
M12 x 0.75	38 x 10mm	610-1081	611-1081
M12 x 1	38 x 10mm	610-1082	611-1082
M12 x 1.25	38 x 10mm	610-1083	611-1083
M12 x 1.5	38 x 10mm	610-1084	611-1084
M12 x 1.75	38 x 14mm	610-1085	611-1085
M13 x 0.5	38 x 10mm	610-1086	611-1086
M13 x 0.75	38 x 10mm	610-1087	611-1087
M13 x 1	38 x 10mm	610-1088	611-1088
M13 x 1.5	38 x 10mm	610-1089	611-1089
M14 x 0.5	38 x 10mm	610-1090	611-1090
M14 x 0.75	38 x 10mm	610-1091	611-1091
M14 x 1	38 x 10mm	610-1092	611-1092
M14 x 1.25	38 x 10mm	610-1093	611-1093
M14 x 1.5	38 x 10mm	610-1094	611-1094
M14 x 2	38 x 14mm	610-1095	611-1095
M15 x 0.5	38 x 10mm	610-1096	611-1096
M15 x 0.75	38 x 10mm	610-1097	611-1097
M15 x 1	38 x 10mm	610-1098	611-1098

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规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M15 × 1.5	38 × 10mm	610-1099	611-1099
M16 × 0.5	45 × 14mm	610-1100	611-1100
M16 × 0.75	45 × 14mm	610-1101	611-1101
M16 × 1	45 × 14mm	610-1102	611-1102
M16 × 1.25	45 × 14mm	610-1103	611-1103
M16 × 1.5	45 × 14mm	610-1104	611-1104
M16 × 2	45 × 18mm	610-1105	611-1105
M17 × 0.5	45 × 14mm	610-1106	611-1106
M17 × 0.75	45 × 14mm	610-1107	611-1107
M17 × 1	45 × 14mm	610-1108	611-1108
M17 × 1.5	45 × 14mm	610-1109	611-1109
M18 × 0.5	45 × 14mm	610-1110	611-1110
M18 × 0.75	45 × 14mm	610-1111	611-1111
M18 × 1	45 × 14mm	610-1112	611-1112
M18 × 1.25	45 × 14mm	610-1113	611-1113
M18 × 1.5	45 × 14mm	610-1114	611-1114
M18 × 2	45 × 14mm	610-1115	611-1115
M18 × 2.5	45 × 18mm	610-1116	611-1116
M19 × 0.5	45 × 14mm	610-1117	611-1117
M19 × 0.75	45 × 14mm	610-1118	611-1118
M19 × 1	45 × 14mm	610-1119	611-1119
M19 × 1.5	45 × 14mm	610-1120	611-1120
M19 × 2	45 × 14mm	610-1121	611-1121
M20 × 0.5	45 × 14mm	610-1122	611-1122
M20 × 0.75	45 × 14mm	610-1123	611-1123
M20 × 1	45 × 14mm	610-1124	611-1124
M20 × 1.25	45 × 14mm	610-1125	611-1125
M20 × 1.5	45 × 14mm	610-1126	611-1126
M20 × 2	45 × 14mm	610-1127	611-1127
M20 × 2.5	45 × 18mm	610-1128	611-1128
M21 × 0.5	45 × 14mm	610-1129	611-1129
M21 × 0.75	45 × 14mm	610-1130	611-1130
M21 × 1	45 × 14mm	610-1131	611-1131
M21 × 1.5	45 × 14mm	610-1132	611-1132
M21 × 2	45 × 14mm	610-1133	611-1133
M22 × 0.5	55 × 16mm	610-1134	611-1134
M22 × 0.75	55 × 16mm	610-1135	611-1135
M22 × 1	55 × 16mm	610-1136	611-1136
M22 × 1.5	55 × 16mm	610-1137	611-1137
M22 × 2	55 × 16mm	610-1138	611-1138
M22 × 2.5	55 × 22mm	610-1139	611-1139
M23 × 0.5	55 × 16mm	610-1140	611-1140
M23 × 0.75	55 × 16mm	610-1141	611-1141
M23 × 1	55 × 16mm	610-1142	611-1142
M23 × 1.5	55 × 16mm	610-1143	611-1143
M23 × 2	55 × 16mm	610-1144	611-1144
M24 × 0.5	55 × 16mm	610-1145	611-1145
M24 × 0.75	55 × 16mm	610-1146	611-1146
M24 × 1	55 × 16mm	610-1147	611-1147
M24 × 1.5	55 × 16mm	610-1148	611-1148
M24 × 2	55 × 16mm	610-1149	611-1149
M24 × 3	55 × 22mm	610-1150	611-1150
M25 × 0.5	55 × 16mm	610-1151	611-1151
M25 × 0.75	55 × 16mm	610-1152	611-1152
M25 × 1	55 × 16mm	610-1153	611-1153
M25 × 1.5	55 × 16mm	610-1154	611-1154
M25 × 2	55 × 16mm	610-1155	611-1155
M26 × 0.5	55 × 16mm	610-1156	611-1156

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M26 × 0.75	55 × 16mm	610-1157	611-1157
M26 × 1	55 × 16mm	610-1158	611-1158
M26 × 1.5	55 × 16mm	610-1159	611-1159
M26 × 2	55 × 16mm	610-1160	611-1160
M27 × 0.5	65 × 18mm	610-1161	611-1161
M27 × 0.75	65 × 18mm	610-1162	611-1162
M27 × 1	65 × 18mm	610-1163	611-1163
M27 × 1.5	65 × 18mm	610-1164	611-1164
M27 × 2	65 × 18mm	610-1165	611-1165
M27 × 3	65 × 25mm	610-1166	611-1166
M28 × 0.5	65 × 18mm	610-1167	611-1167
M28 × 0.75	65 × 18mm	610-1168	611-1168
M28 × 1	65 × 18mm	610-1169	611-1169
M28 × 1.5	65 × 18mm	610-1170	611-1170
M28 × 2	65 × 18mm	610-1171	611-1171
M30 × 0.5	65 × 18mm	610-1172	611-1172
M30 × 0.75	65 × 18mm	610-1173	611-1173
M30 × 1	65 × 18mm	610-1174	611-1174
M30 × 1.5	65 × 18mm	610-1175	611-1175
M30 × 2	65 × 18mm	610-1176	611-1176
M30 × 3	65 × 25mm	610-1177	611-1177
M30 × 3.5	65 × 25mm	610-1178	611-1178
M32 × 1	65 × 18mm	610-1179	611-1179
M32 × 1.5	65 × 18mm	610-1180	611-1180
M32 × 2	65 × 18mm	610-1181	611-1181
M33 × 1	65 × 18mm	610-1182	611-1182
M33 × 1.5	65 × 18mm	610-1183	611-1183
M32 × 2	65 × 18mm	610-1184	611-1184
M33 × 3.5	65 × 25mm	610-1185	611-1185
M34 × 1	65 × 18mm	610-1186	611-1186
M34 × 1.5	65 × 18mm	610-1187	611-1187
M34 × 2	65 × 18mm	610-1188	611-1188
M34 × 3	65 × 25mm	610-1189	611-1189
M35 × 1	65 × 18mm	610-1190	611-1190
M35 × 1.5	65 × 18mm	610-1191	611-1191
M35 × 2	65 × 18mm	610-1192	611-1192
M35 × 3	65 × 25mm	610-1193	611-1193
M36 × 1	65 × 18mm	610-1194	611-1194
M36 × 1.5	65 × 18mm	610-1195	611-1195
M36 × 2	65 × 18mm	610-1196	611-1196
M36 × 3	65 × 25mm	610-1197	611-1197
M36 × 4	65 × 25mm	610-1198	611-1198
M38 × 1	75 × 20mm	610-1199	611-1199
M38 × 1.5	75 × 20mm	610-1200	611-1200
M38 × 2	75 × 20mm	610-1201	611-1201
M38 × 3	75 × 30mm	610-1202	611-1202
M39 × 1	75 × 20mm	610-1203	611-1203
M39 × 1.5	75 × 20mm	610-1204	611-1204
M39 × 2	75 × 20mm	610-1205	611-1205
M39 × 3	75 × 30mm	610-1206	611-1206
M39 × 4	75 × 30mm	610-1207	611-1207
M40 × 1	75 × 20mm	610-1208	611-1208
M40 × 1.5	75 × 20mm	610-1209	611-1209
M40 × 2	75 × 20mm	610-1210	611-1210
M40 × 3	75 × 30mm	610-1211	611-1211
M42 × 1	75 × 20mm	610-1212	611-1212
M42 × 1.5	75 × 20mm	610-1213	611-1213
M42 × 2	75 × 20mm	610-1214	611-1214



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M42 x 3	75 x 30mm	610-1215	611-1215
M42 x 4.5	75 x 30mm	610-1216	611-1216
M45 x 1	90 x 22mm	610-1217	611-1217
M45 x 1.5	90 x 22mm	610-1218	611-1218
M45 x 2	90 x 22mm	610-1219	611-1219
M45 x 3	90 x 36mm	610-1220	611-1220
M45 x 4.5	90 x 36mm	610-1221	611-1221
M48 x 1	90 x 22mm	610-1222	611-1222
M48 x 1.5	90 x 22mm	610-1223	611-1223
M48 x 2	90 x 22mm	610-1224	611-1224
M48 x 3	90 x 36mm	610-1225	611-1225
M48 x 4	90 x 36mm	610-1226	611-1226
M48 x 5	90 x 36mm	610-1227	611-1227
M50 x 1	90 x 22mm	610-1228	611-1228
M50 x 1.5	90 x 22mm	610-1229	611-1229
M50 x 2	90 x 22mm	610-1230	611-1230
M50 x 3	90 x 36mm	610-1231	611-1231
M50 x 4	90 x 36mm	610-1232	611-1232
M52 x 1	90 x 22mm	610-1233	611-1233
M52 x 1.5	90 x 22mm	610-1234	611-1234
M52 x 2	90 x 22mm	610-1235	611-1235
M52 x 3	90 x 36mm	610-1236	611-1236
M52 x 4	90 x 36mm	610-1237	611-1237
M52 x 5	90 x 36mm	610-1238	611-1238
M55 x 2	105 x 22mm	610-1239	611-1239
M55 x 3	105 x 36mm	610-1240	611-1240
M55 x 4	105 x 36mm	610-1241	611-1241
M56 x 2	105 x 22mm	610-1242	611-1242
M56 x 3	105 x 36mm	610-1243	611-1243
M56 x 4	105 x 36mm	610-1244	611-1244
M56 x 5.5	105 x 36mm	610-1245	611-1245
M58 x 2	105 x 22mm	610-1246	611-1246
M58 x 3	105 x 36mm	610-1247	611-1247
M58 x 4	105 x 36mm	610-1248	611-1248
M60 x 2	105 x 22mm	610-1249	611-1249
M60 x 3	105 x 36mm	610-1250	611-1250
M60 x 4	105 x 36mm	610-1251	611-1251
M60 x 5.5	105 x 36mm	610-1252	611-1252
M62 x 2	105 x 22mm	610-1253	611-1253
M62 x 3	105 x 36mm	610-1254	611-1254
M62 x 4	105 x 36mm	610-1255	611-1255
M64 x 2	120 x 22mm	610-1256	611-1256
M64 x 3	120 x 36mm	610-1257	611-1257
M64 x 4	120 x 36mm	610-1258	611-1258
M64 x 6	120 x 36mm	610-1259	611-1259
M65 x 2	120 x 22mm	610-1260	611-1260
M65 x 3	120 x 36mm	610-1261	611-1261
M65 x 4	120 x 36mm	610-1262	611-1262
M68 x 2	120 x 22mm	610-1263	611-1263
M68 x 3	120 x 36mm	610-1264	611-1264
M68 x 4	120 x 36mm	610-1265	611-1265
M68 x 6	120 x 36mm	610-1266	611-1266

## DIN223 UNC/UNF

机用和手用圆板牙

Machine and Hand Round Thread Dies

高速钢或合工钢

High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
No.0-80NF	16 x 5mm	612-1001	613-1001
No.1-64NC	16 x 5mm	612-1002	613-1002
No.1-72NF	16 x 5mm	612-1003	613-1003
No.2-56NC	16 x 5mm	612-1004	613-1004
No.2-64NF	16 x 5mm	612-1005	613-1005
No.3-48NC	16 x 5mm	612-1006	613-1006
No.3-56NF	16 x 5mm	612-1007	613-1007
No.4-40NC	20 x 5mm	612-1008	613-1008
No.4-48NF	20 x 5mm	612-1009	613-1009
No.5-40NC	20 x 5mm	612-1010	613-1010
No.5-44NF	20 x 5mm	612-1011	613-1011
No.6-32NC	20 x 5mm	612-1012	613-1012
No.6-40NF	20 x 5mm	612-1013	613-1013
No.8-32NC	20 x 5mm	612-1014	613-1014
No.8-36NF	20 x 5mm	612-1015	613-1015
No.10-24NC	20 x 7mm	612-1016	613-1016
No.10-32NF	20 x 7mm	612-1017	613-1017
No.12-24NC	20 x 7mm	612-1018	613-1018
No.12-28NF	20 x 7mm	612-1019	613-1019
1/4-20NC	20 x 7mm	612-1020	613-1020
1/4-28NF	20 x 7mm	612-1021	613-1021
5/16-18NC	25 x 9mm	612-1022	613-1022
5/16-24NF	25 x 9mm	612-1023	613-1023
3/8-16NC	30 x 11mm	612-1024	613-1024
3/8-24NF	30 x 11mm	612-1025	613-1025
7/16-14NC	30 x 11mm	612-1026	613-1026
7/16-20NF	30 x 11mm	612-1027	613-1027
1/2-13NC	38 x 14mm	612-1028	613-1028
1/2-20NF	38 x 10mm	612-1029	613-1029
9/16-12NC	38 x 14mm	612-1030	613-1030
9/16-18NF	38 x 10mm	612-1031	613-1031
5/8-11NC	45 x 18mm	612-1032	613-1032
5/8-18NF	45 x 14mm	612-1033	613-1033
3/4-10NC	45 x 18mm	612-1034	613-1034
3/4-16NF	45 x 14mm	612-1035	613-1035
7/8-9NC	55 x 22mm	612-1036	613-1036
7/8-14NF	55 x 16mm	612-1037	613-1037
1-8NC	55 x 22mm	612-1038	613-1038
1-12NF	55 x 16mm	612-1039	613-1039
1-14NS	55 x 16mm	612-1040	613-1040

DIN



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
1-1/8-7NC	65 × 25	612-1041	613-1041
1-1/8-12NF	65 × 18	612-1042	613-1042
1-1/4-7NC	65 × 25	612-1043	613-1043
1-1/4-12NF	65 × 18	612-1044	613-1044
1-3/8-6NC	65 × 25	612-1045	613-1045
1-3/8-12NF	65 × 18	612-1046	613-1046
1-1/2-6NC	75 × 30	612-1047	613-1047
1-1/2-12NF	75 × 20	612-1048	613-1048
1-3/4-5NC	90 × 36	612-1049	613-1049
2-4-1/2NC	90 × 36	612-1050	613-1050

## DIN223 BSW



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
1/16-60BSW	16 × 5mm	614-1001	615-1001
3/32-48BSW	16 × 5mm	614-1002	615-1002
1/8-40BSW	20 × 5mm	614-1003	615-1003
5/32-32BSW	20 × 5mm	614-1004	615-1004
3/16-24BSW	20 × 7mm	614-1005	615-1005
7/32-24BSW	20 × 7mm	614-1006	615-1006
1/4-20BSW	20 × 7mm	614-1007	615-1007
5/16-18BSW	25 × 9mm	614-1008	615-1008
3/8-16BSW	30 × 11mm	614-1009	615-1009
7/16-14BSW	30 × 11mm	614-1010	615-1010
1/2-12BSW	38 × 14mm	614-1011	615-1011
9/16-12BSW	38 × 14mm	614-1012	615-1012
5/8-11BSW	45 × 18mm	614-1013	615-1013
3/4-10BSW	45 × 18mm	614-1014	615-1014
7/8-9BSW	55 × 22mm	614-1015	615-1015
1-8BSW	55 × 22mm	614-1016	615-1016
1-1/8-7BSW	65 × 25mm	614-1017	615-1017
1-1/4-7BSW	65 × 25mm	614-1018	615-1018
1-3/8-6BSW	65 × 25mm	614-1019	615-1019
1-1/2-6BSW	75 × 30mm	614-1020	615-1020
1-5/8-5BSW	75 × 30mm	614-1021	615-1021
1-3/4-5BSW	90 × 36mm	614-1022	615-1022
1-7/8-4-1/2BSW	90 × 36mm	614-1023	615-1023
2"-4-1/2BSW	90 × 36mm	614-1024	615-1024

## DIN223

机用手用圆板牙

Machine and Hand Round Thread Dies

高速钢或合金钢

High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
NPT1/16-27	25 × 9mm	616-1001	617-1001
NPT1/8-27	30 × 11mm	616-1002	617-1002
NPT1/4-18	38 × 14mm	616-1003	617-1003
NPT3/8-18	45 × 14mm	616-1004	617-1004
NPT1/2-14	45 × 18mm	616-1005	617-1005
NPT3/4-14	55 × 22mm	616-1006	617-1006
NPT1-11-1/2	65 × 25mm	616-1007	617-1007
NPT1-1/4-11-1/2	75 × 26mm	616-1008	617-1008
NPT1-1/2-11-1/2	90 × 27mm	616-1009	617-1009
NPT2-11-1/2	105 × 28mm	616-1010	617-1010

## DIN5159



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
R1/16	30 × 11mm	618-1001	619-1001
R1/8	30 × 11mm	618-1002	619-1002
R1/4	38 × 14mm	618-1003	619-1003
R3/8	45 × 18mm	618-1004	619-1004
R1/2	55 × 22mm	618-1005	619-1005
R3/4	55 × 22mm	618-1006	619-1006
R1	65 × 25mm	618-1007	619-1007
R1-1/4	75 × 30mm	618-1008	619-1008
R1-1/2	90 × 36mm	618-1009	619-1009
R2	105 × 36mm	618-1010	619-1010







## DIN5158



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
G1/16A	25 × 9	620-1001	621-1001
G1/8A	30 × 11	620-1002	621-1002
G1/4A	38 × 10	620-1003	621-1003
G3/8A	45 × 14	620-1004	621-1004
G1/2A	45 × 14	620-1005	621-1005
G5/8A	55 × 16	620-1006	621-1006
G3/4A	55 × 16	620-1007	621-1007
G7/8A	65 × 18	620-1008	621-1008
G1A	65 × 18	620-1009	621-1009
G1-1/8A	75 × 20	620-1010	621-1010
G1-1/4A	75 × 20	620-1011	621-1011
G1-1/2A	90 × 22	620-1012	621-1012
G1-3/4A	90 × 22	620-1013	621-1013
G2A	105 × 22	620-1014	621-1014
G2-1/4A	105 × 22	620-1015	621-1015

## DIN 382

六方板牙  
Hexagon Die Nuts  
高速钢  
High Speed Steel



规格 Size	对边 Outside	代号 Model No.
M3 × 0.5	19 × 5mm	622-1001
M3.5 × 0.6	19 × 5mm	622-1002
M4 × 0.7	19 × 5mm	622-1003
M4.5 × 0.75	19 × 7mm	622-1004
M5 × 0.8	19 × 7mm	622-1005
M6 × 1	19 × 7mm	622-1006
M7 × 1	22 × 9mm	622-1007
M8 × 1.25	22 × 9mm	622-1008
M9 × 1.25	22 × 9mm	622-1009
M10 × 1.5	27 × 11mm	622-1010
M11 × 1.5	27 × 11mm	622-1011
M12 × 1.75	36 × 14mm	622-1012
M14 × 2	36 × 14mm	622-1013
M16 × 2	41 × 18mm	622-1014
M18 × 2.5	41 × 18mm	622-1015
M20 × 2.5	41 × 18mm	622-1016
M22 × 2.5	50 × 22mm	622-1017
M24 × 3	50 × 22mm	622-1018
M27 × 3	60 × 25mm	622-1019
M30 × 3.5	60 × 25mm	622-1020
M33 × 3.5	60 × 25mm	622-1021
M36 × 4	60 × 25mm	622-1022
M39 × 4	70 × 30mm	622-1023
M42 × 4.5	70 × 30mm	622-1024
M45 × 4.5	85 × 36mm	622-1025
M48 × 5	85 × 36mm	622-1026
M52 × 5	85 × 36mm	622-1027
M3 × 0.35	19 × 5mm	622-1028
M4 × 0.5	19 × 5mm	622-1029
M5 × 0.5	19 × 5mm	622-1030
M6 × 0.75	19 × 5mm	622-1031
M7 × 0.75	22 × 9mm	622-1032
M8 × 0.75	22 × 9mm	622-1033
M8 × 1	22 × 9mm	622-1034
M9 × 1	22 × 9mm	622-1035
M10 × 1	27 × 11mm	622-1036
M11 × 1	27 × 11mm	622-1037
M12 × 1	36 × 10mm	622-1038
M12 × 1.25	36 × 10mm	622-1039



规格 Size	对边 Outside	代号 Model No.
M12 × 1.5	36 × 10mm	622-1040
M14 × 1	36 × 10mm	622-1041
M14 × 1.25	36 × 10mm	622-1042
M14 × 1.5	36 × 10mm	622-1043
M16 × 1.5	41 × 14mm	622-1044
M18 × 1.5	41 × 14mm	622-1045
M18 × 2	41 × 14mm	622-1046
M20 × 1.5	41 × 14mm	622-1047
M20 × 2	41 × 14mm	622-1048
M22 × 1.5	50 × 16mm	622-1049
M22 × 2	50 × 16mm	622-1050
M24 × 1.5	50 × 16mm	622-1051
M24 × 2	50 × 16mm	622-1052
M26 × 1.5	60 × 18mm	622-1053
M27 × 1.5	60 × 18mm	622-1054
M27 × 2	60 × 18mm	622-1055
M28 × 1.5	60 × 18mm	622-1056
M30 × 1.5	60 × 18mm	622-1057
M30 × 2	60 × 18mm	622-1058
M32 × 1.5	60 × 18mm	622-1059
M33 × 1.5	60 × 18mm	622-1060
M33 × 2	60 × 18mm	622-1061
M35 × 1.5	60 × 18mm	622-1062
M36 × 1.5	60 × 18mm	622-1063
M36 × 2	60 × 18mm	622-1064
M36 × 3	60 × 25mm	622-1065
M38 × 1.5	70 × 20mm	622-1066
M39 × 1.5	70 × 20mm	622-1067
M39 × 2	70 × 20mm	622-1068
M39 × 3	70 × 30mm	622-1069
M40 × 1.5	70 × 20mm	622-1070
M40 × 2	70 × 20mm	622-1071
M42 × 1.5	70 × 20mm	622-1072
M42 × 2	70 × 20mm	622-1073
M42 × 3	70 × 30mm	622-1074
M45 × 1.5	85 × 22mm	622-1075
M45 × 2	85 × 22mm	622-1076
M45 × 3	85 × 36mm	622-1077
M48 × 1.5	85 × 22mm	622-1078
M48 × 2	85 × 22mm	622-1079
M48 × 3	85 × 36mm	622-1080
M50 × 1.5	85 × 22mm	622-1081
M52 × 1.5	85 × 22mm	622-1082
M52 × 2	85 × 22mm	622-1083
M53 × 3	85 × 36mm	622-1084



规格 Size	对边 Outside	代号 Model No.
1/8-40BSW	19 × 5mm	623-1001
3/16-24BSW	19 × 7mm	623-1002
1/4-20BSW	19 × 7mm	623-1003
5/16-18BSW	22 × 9mm	623-1004
3/8-16BSW	27 × 11mm	623-1005
7/16-14BSW	27 × 11mm	623-1006
1/2-12BSW	36 × 14mm	623-1007
9/16-12BSW	36 × 14mm	623-1008
5/8-11BSW	41 × 18mm	623-1009
3/4-10BSW	41 × 18mm	623-1010
7/8-9BSW	50 × 22mm	623-1011
1" -8BSW	50 × 22mm	623-1012
1-1/8-7BSW	60 × 25mm	623-1013
1-1/4-7BSW	60 × 25mm	623-1014
1-3/8-6BSW	60 × 25mm	623-1015
1-1/2-6BSW	70 × 30mm	623-1016
1-5/8-5BSW	70 × 30mm	623-1017
1-3/4-5BSW	85 × 36mm	623-1018
1-7/8-4-1/2BSW	85 × 36mm	623-1019
2" -4-1/2BSW	85 × 36mm	623-1020

规格 Size	对边 Outside	代号 Model No.
G1/8-28	27 × 11mm	624-1001
G1/4-19	36 × 10mm	624-1002
G3/8-19	41 × 14mm	624-1003
G1/2-14	41 × 14mm	624-1004
G5/8-14	50 × 16mm	624-1005
G3/4-14	50 × 16mm	624-1006
G7/8-14	60 × 18mm	624-1007
G1" -11	60 × 18mm	624-1008
G1-1/8-11	70 × 20mm	624-1009
G1-1/4-11	70 × 20mm	624-1010
G1-3/8-11	85 × 22mm	624-1011
G1-1/2-11	85 × 22mm	624-1012
G1-3/4-11	100 × 22mm	624-1013
G2" -11	100 × 22mm	624-1014



## LIST NO.751 UNC/UNF

开口调节式圆板牙

Adjustable Round Dies

高速钢或合金钢

High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
0-80UNF	13/16"	710-1001	711-1001
0-80UNC	1"	710-1002	711-1002
1-64UNF	13/16"	710-1003	711-1003
1-64UNC	1"	710-1004	711-1004
1-72UNF	13/16"	710-1005	711-1005
1-72UNC	1"	710-1006	711-1006
2-56UNC	13/16"	710-1007	711-1007
2-56UNF	1"	710-1008	711-1008
2-64UNF	13/16"	710-1009	711-1009
2-64UNC	1"	710-1010	711-1010
3-48UNC	13/16"	710-1011	711-1011
3-48UNF	1"	710-1012	711-1012
3-56UNF	13/16"	710-1013	711-1013
3-56UNC	1"	710-1014	711-1014
4-40UNC	13/16"	710-1015	711-1015
4-40UNF	1"	710-1016	711-1016
4-48UNF	13/16"	710-1017	711-1017
4-48UNC	1"	710-1018	711-1018
5-40UNC	13/16"	710-1019	711-1019
5-40UNF	1"	710-1020	711-1020
5-44UNF	13/16"	710-1021	711-1021
5-44UNC	1"	710-1022	711-1022
6-32UNC	13/16"	710-1023	711-1023
6-32UNF	1"	710-1024	711-1024
6-40UNF	13/16"	710-1025	711-1025
6-40UNC	1"	710-1026	711-1026
8-32UNC	13/16"	710-1027	711-1027
8-32UNF	1"	710-1028	711-1028
8-36UNF	13/16"	710-1029	711-1029
8-36UNC	1"	710-1030	711-1030
10-24UNC	13/16"	710-1031	711-1031
10-24UNF	1"	710-1032	711-1032
10-32UNF	13/16"	710-1033	711-1033
10-32UNC	1"	710-1034	711-1034
12-24UNC	13/16"	710-1035	711-1035
12-24UNF	1"	710-1036	711-1036
12-28UNF	13/16"	710-1037	711-1037

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
12-28UNF	1"	710-1038	711-1038
1/4-20UNC	13/16"	710-1039	711-1039
1/4-20UNC	1"	710-1040	711-1040
1/4-20UNC	1-1/2"	710-1041	711-1041
1/4-20UNC	2"	710-1042	711-1042
1/4-28UNF	13/16"	710-1043	711-1043
1/4-28UNF	1"	710-1044	711-1044
1/4-28UNF	1-1/2"	710-1045	711-1045
1/4-28UNF	2"	710-1046	711-1046
5/16-18UNC	13/16"	710-1047	711-1047
5/16-18UNC	1"	710-1048	711-1048
5/16-18UNC	1-1/2"	710-1049	711-1049
5/16-18UNC	2"	710-1050	711-1050
5/16-24UNF	13/16"	710-1051	711-1051
5/16-24UNF	1"	710-1052	711-1052
5/16-24UNF	1-1/2"	710-1053	711-1053
5/16-24UNF	2"	710-1054	711-1054
3/8-16UNC	1"	710-1055	711-1055
3/8-16UNC	1-1/2"	710-1056	711-1056
3/8-16UNC	2"	710-1057	711-1057
3/8-24UNF	1"	710-1058	711-1058
3/8-24UNF	1-1/2"	710-1059	711-1059
3/8-24UNF	2"	710-1060	711-1060
7/16-14UNC	1"	710-1061	711-1061
7/16-14UNC	1-1/2"	710-1062	711-1062
7/16-14UNC	2"	710-1063	711-1063
7/16-20UNF	1"	710-1064	711-1064
7/16-20UNF	1-1/2"	710-1065	711-1065
7/16-20UNF	2"	710-1066	711-1066
1/2-13UNC	1"	710-1067	711-1067
1/2-13UNC	1-1/2"	710-1068	711-1068
1/2-13UNC	2"	710-1069	711-1069
1/2-20UNF	1"	710-1070	711-1070
1/2-20UNF	1-1/2"	710-1071	711-1071
1/2-20UNF	2"	710-1072	711-1072
9/16-12UNC	1-1/2"	710-1073	711-1073
9/16-12UNC	2"	710-1074	711-1074
9/16-18UNF	1-1/2"	710-1075	711-1075
9/16-18UNF	2"	710-1076	711-1076
5/8-11UNC	1-1/2"	710-1077	711-1077
5/8-11UNC	2"	710-1078	711-1078
5/8-18UNF	1-1/2"	710-1079	711-1079
5/8-18UNF	2"	710-1080	711-1080
11/16-11UNC	1-1/2"	710-1081	711-1081
11/16-11UNC	2"	710-1082	711-1082
11/16-16UNF	1-1/2"	710-1083	711-1083
11/16-16UNF	2"	710-1084	711-1084
3/4-10UNC	1-1/2"	710-1085	711-1085
3/4-10UNC	2"	710-1086	711-1086
3/4-16UNF	1-1/2"	710-1087	711-1087
3/4-16UNF	2"	710-1088	711-1088
7/8-9UNC	2"	710-1089	711-1089
7/8-14UNF	2"	710-1090	711-1090
1-8UNC	2"	710-1091	711-1091
1-8UNC	2-1/2"	710-1092	711-1092
1-8UNC	3"	710-1093	711-1093
1-12UNF	2"	710-1094	711-1094
1-12UNF	2-1/2"	710-1095	711-1095

UN



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
1-12UNF	3"	710-1096	711-1096
1-14UNF	2"	710-1097	711-1097
1-14UNF	2-1/2"	710-1098	711-1098
1-14UNF	3"	710-1099	711-1099
1-1/8-7UNC	2-1/2"	710-1100	711-1100
1-1/8-7UNC	3"	710-1101	711-1101
1-1/8-12UNF	2-1/2"	710-1102	711-1102
1-1/8-12UNF	3"	710-1103	711-1103
1-1/4-7UNC	2-1/2"	710-1104	711-1104
1-1/4-7UNC	3"	710-1105	711-1105
1-1/4-12UNF	2-1/2"	710-1106	711-1106
1-1/4-12UNF	3"	710-1107	711-1107
1-3/8-6UNC	2-1/2"	710-1108	711-1108
1-3/8-6UNC	3"	710-1109	711-1109
1-3/8-12UNF	2-1/2"	710-1110	711-1110
1-3/8-12UNF	3"	710-1111	711-1111
1-1/2-6UNC	2-1/2"	710-1112	711-1112
1-1/2-6UNC	3"	710-1113	711-1113
1-1/2-12UNF	2-1/2"	710-1114	711-1114
1-1/2-12UNF	3"	710-1115	711-1115
1-3/4-5UNC	3"	710-1116	711-1116
1-3/4-12UNF	3"	710-1117	711-1117
2-4-1/2UNC	3"	710-1118	711-1118
2-12UNF	3"	710-1119	711-1119

## LIST NO.753

开口可调节式圆板牙  
Adjustable Round Dies  
高速钢或合金钢  
High Speed Steel or Alloy Tool Steel



规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M1.6 × 0.35	13/16"	712-1001	713-1001
M1.6 × 0.35	1"	712-1002	713-1002
M1.8 × 0.35	13/16"	712-1003	713-1003
M1.8 × 0.35	1"	712-1004	713-1004
M2 × 0.4	13/16"	712-1005	713-1005
M2 × 0.4	1"	712-1006	713-1006
M2.2 × 0.45	13/16"	712-1007	713-1007
M2.2 × 0.45	1"	712-1008	713-1008
M2.3 × 0.4	13/16"	712-1009	713-1009
M2.3 × 0.4	1"	712-1010	713-1010
M2.5 × 0.45	13/16"	712-1011	713-1011
M2.5 × 0.45	1"	712-1012	713-1012
M2.6 × 0.45	13/16"	712-1013	713-1013
M2.6 × 0.45	1"	712-1014	713-1014
M3 × 0.5	13/16"	712-1015	713-1015
M3 × 0.5	1"	712-1016	713-1016
M3 × 0.6	13/16"	712-1017	713-1017
M3 × 0.6	1"	712-1018	713-1018
M3.5 × 0.6	13/16"	712-1019	713-1019
M3.5 × 0.6	1"	712-1020	713-1020
M4 × 0.5	13/16"	712-1021	713-1021
M4 × 0.5	1"	712-1022	713-1022
M4 × 0.7	13/16"	712-1023	713-1023
M4 × 0.7	1"	712-1024	713-1024
M4 × 0.75	13/16"	712-1025	713-1025
M4 × 0.75	1"	712-1026	713-1026
M4.5 × 0.5	13/16"	712-1027	713-1027
M4.5 × 0.5	1"	712-1028	713-1028
M4.5 × 0.75	13/16"	712-1029	713-1029
M4.5 × 0.75	1"	712-1030	713-1030
M5 × 0.5	13/16"	712-1031	713-1031
M5 × 0.5	1"	712-1032	713-1032
M5 × 0.8	13/16"	712-1033	713-1033
M5 × 0.8	1"	712-1034	713-1034
M5 × 0.9	13/16"	712-1035	713-1035
M5 × 0.9	1"	712-1036	713-1036



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规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M6 × 0.5	13/16"	712-1037	713-1037
M6 × 0.5	1"	712-1038	713-1038
M6 × 0.75	13/16"	712-1039	713-1039
M6 × 0.75	1"	712-1040	713-1040
M6 × 1	13/16"	712-1041	713-1041
M6 × 1	1"	712-1042	713-1042
M6.3 × 1.0	1"	712-1043	713-1043
M7 × 0.75	1"	712-1044	713-1044
M7 × 1	1"	712-1045	713-1045
M8 × 0.75	1"	712-1046	713-1046
M8 × 1	1"	712-1047	713-1047
M8 × 1.25	1"	712-1048	713-1048
M9 × 1	1"	712-1049	713-1049
M9 × 1	1-1/2"	712-1050	713-1050
M9 × 1.25	1"	712-1051	713-1051
M9 × 1.25	1-1/2"	712-1052	713-1052
M10 × 0.75	1"	712-1053	713-1053
M10 × 0.75	1-1/2"	712-1054	713-1054
M10 × 1	1"	712-1055	713-1055
M10 × 1	1-1/2"	712-1056	713-1056
M10 × 1.25	1"	712-1057	713-1057
M10 × 1.25	1-1/2"	712-1058	713-1058
M10 × 1.5	1"	712-1059	713-1059
M10 × 1.5	1-1/2"	712-1060	713-1060
M11 × 1	1"	712-1061	713-1061
M11 × 1	1-1/2"	712-1062	713-1062
M11 × 1.5	1"	712-1063	713-1063
M11 × 1.5	1-1/2"	712-1064	713-1064
M12 × 1	1"	712-1065	713-1065
M12 × 1	1-1/2"	712-1066	713-1066
M12 × 1.25	1"	712-1067	713-1067
M12 × 1.25	1-1/2"	712-1068	713-1068
M12 × 1.5	1-1/2"	712-1069	713-1069
M12 × 1.75	1-1/2"	712-1070	713-1070
M14 × 1	1-1/2"	712-1071	713-1071
M14 × 1.25	1-1/2"	712-1072	713-1072
M14 × 1.5	1-1/2"	712-1073	713-1073
M14 × 2	1-1/2"	712-1074	713-1074
M15 × 1.5	1-1/2"	712-1075	713-1075
M15 × 1.5	2"	712-1076	713-1076
M16 × 1	1-1/2"	712-1077	713-1077
M16 × 1	2"	712-1078	713-1078
M16 × 1.5	1-1/2"	712-1079	713-1079
M16 × 1.5	2"	712-1080	713-1080
M16 × 2	1-1/2"	712-1081	713-1081
M16 × 2	2"	712-1082	713-1082
M17 × 1.5	1-1/2"	712-1083	713-1083
M17 × 1.5	2"	712-1084	713-1084
M18 × 1.5	1-1/2"	712-1085	713-1085
M18 × 1.5	2"	712-1086	713-1086
M18 × 2	1-1/2"	712-1087	713-1087
M18 × 2	2"	712-1088	713-1088
M18 × 2.5	1-1/2"	712-1089	713-1089
M18 × 2.5	2"	712-1090	713-1090
M20 × 1.5	1-1/2"	712-1091	713-1091
M20 × 1.5	2"	712-1092	713-1092
M20 × 2	1-1/2"	712-1093	713-1093
M20 × 2	2"	712-1094	713-1094
M20 × 2.5	1-1/2"	712-1095	713-1095

规格 Size	外圆 Outside	代号 HSS Model No.	代号 9CrSi Model No.
M20 × 2.5	2"	712-1096	713-1096
M22 × 1	2"	712-1097	713-1097
M22 × 1.5	2"	712-1098	713-1098
M22 × 2	2"	712-1099	713-1099
M22 × 2.5	2"	712-1100	713-1100
M24 × 1.5	2"	712-1101	713-1101
M24 × 1.5	2-1/2"	712-1102	713-1102
M24 × 2	2"	712-1103	713-1103
M24 × 2	2-1/2"	712-1104	713-1104
M24 × 3	2-1/2"	712-1105	713-1105
M27 × 2	2-1/2"	712-1106	713-1106
M27 × 3	2-1/2"	712-1107	713-1107
M28 × 2	2-1/2"	712-1108	713-1108
M30 × 1.5	2-1/2"	712-1109	713-1109
M30 × 2	2-1/2"	712-1110	713-1110
M30 × 3	2-1/2"	712-1111	713-1111
M30 × 3.5	2-1/2"	712-1112	713-1112
M33 × 3	2-1/2"	712-1113	713-1113
M33 × 3.5	2-1/2"	712-1114	713-1114
M36 × 3	2-1/2"	712-1115	713-1115
M36 × 4	3"	712-1116	713-1116
M39 × 3	3"	712-1117	713-1117
M39 × 4	3"	712-1118	713-1118



## BS 1127 MS/MF

机用圆板牙

Machine Round Thread Dies

高速钢

High Speed Steel



规格 Size	外圆 Outside	代号 Model No.
M1 × 0.25	13/16 × 1/4	810-1001
M1.2 × 0.25	13/16 × 1/4	810-1002
M1.4 × 0.3	13/16 × 1/4	810-1003
M1.6 × 0.35	13/16 × 1/4	810-1004
M1.8 × 0.35	13/16 × 1/4	810-1005
M2 × 0.4	13/16 × 1/4	810-1006
M2.5 × 0.45	13/16 × 1/4	810-1007
M3 × 0.5	13/16 × 1/4	810-1008
M3.5 × 0.6	13/16 × 1/4	810-1009
M4 × 0.7	13/16 × 1/4	810-1010
M4.5 × 0.75	13/16 × 1/4	810-1011
M5 × 0.8	13/16 × 1/4	810-1012
M6 × 1	13/16 × 1/4	810-1013
M7 × 1	13/16 × 1/4	810-1014
M5 × 0.8	1" × 3/8	810-1015
M6 × 1	1" × 3/8	810-1016
M7 × 1	1" × 3/8	810-1017
M8 × 1.25	1" × 3/8	810-1018
M9 × 1.25	1" × 3/8	810-1019
M10 × 1.5	1" × 3/8	810-1020
M6 × 1	1-5/16 × 7/16	810-1021
M8 × 1.25	1-5/16 × 7/16	810-1022
M9 × 1.25	1-5/16 × 7/16	810-1023
M10 × 1.5	1-5/16 × 7/16	810-1024
M11 × 1.5	1-5/16 × 7/16	810-1025
M12 × 1.75	1-5/16 × 7/16	810-1026
M14 × 2	1-5/16 × 7/16	810-1027
M10 × 1.5	1-1/2 × 1/2	810-1028
M11 × 1.5	1-1/2 × 1/2	810-1029
M12 × 1.75	1-1/2 × 1/2	810-1030
M14 × 2	1-1/2 × 1/2	810-1031
M16 × 2	1-1/2 × 1/2	810-1032
M18 × 2.5	1-1/2 × 1/2	810-1033
M20 × 2.5	1-1/2 × 1/2	810-1034
M10 × 1.5	2" × 5/8	810-1035
M12 × 1.75	2" × 5/8	810-1036
M14 × 2	2" × 5/8	810-1037
M16 × 2	2" × 5/8	810-1038
M18 × 2.5	2" × 5/8	810-1039
M20 × 2.5	2" × 5/8	810-1040
M22 × 2.5	2" × 5/8	810-1041
M24 × 3	2" × 5/8	810-1042

规格 Size	外圆 Outside	代号 Model No.
M27 × 3	3" × 7/8	810-1043
M30 × 3.5	3" × 7/8	810-1044
M33 × 3.5	3" × 7/8	810-1045
M36 × 4	3" × 7/8	810-1046
M39 × 4	3" × 7/8	810-1047
M42 × 4.5	4" × 1	810-1048
M48 × 5	4" × 1	810-1049
M2 × 0.45	13/16 × 1/4	810-1050
M2.3 × 0.4	13/16 × 1/4	810-1051
M3 × 0.35	13/16 × 1/4	810-1052
M3 × 0.6	13/16 × 1/4	810-1053
M4 × 0.5	13/16 × 1/4	810-1054
M4 × 0.75	13/16 × 1/4	810-1055
M5 × 0.5	13/16 × 1/4	810-1056
M5 × 0.9	13/16 × 1/4	810-1057
M5.5 × 0.9	13/16 × 1/4	810-1058
M6 × 0.75	13/16 × 1/4	810-1059
M8 × 0.75	1" × 3/8	810-1060
M8 × 1	1" × 3/8	810-1061
M9 × 1	1" × 3/8	810-1062
M10 × 0.75	1" × 3/8	810-1063
M10 × 1	1" × 3/8	810-1064
M10 × 1.25	1" × 3/8	810-1065
M10 × 1.25	1-5/16 × 7/16	810-1066
M12 × 1	1-5/16 × 7/16	810-1067
M12 × 1.25	1-5/16 × 7/16	810-1068
M12 × 1.5	1-5/16 × 7/16	810-1069
M14 × 1.25	1-5/16 × 7/16	810-1070
M14 × 1.5	1-5/16 × 7/16	810-1071
M16 × 1	1-1/2 × 1/2	810-1072
M16 × 1.5	1-1/2 × 1/2	810-1073
M18 × 1.5	1-1/2 × 1/2	810-1074
M20 × 1	1-1/2 × 1/2	810-1075
M20 × 2	1-1/2 × 1/2	810-1076
M16 × 1.5	2" × 5/8	810-1077
M18 × 1.5	2" × 5/8	810-1078
M20 × 1.5	2" × 5/8	810-1079
M22 × 1.5	2" × 5/8	810-1080
M24 × 1	2" × 5/8	810-1081
M24 × 1.5	2" × 5/8	810-1082
M24 × 2	2" × 5/8	810-1083
M25 × 1.5	2" × 5/8	810-1084
M30 × 2	3" × 7/8	810-1085
M32 × 1.5	3" × 7/8	810-1086



## BS 1127 UNC/UNF

机用圆板牙

Machine Round Thread Dies

高速钢

High Speeded Steel



规格 Size	外圆 Outside	代号 Model No.
No.1-64UNC	13/16 x 1/4	811-1001
No.2-56UNC	13/16 x 1/4	811-1002
No.3-48UNC	13/16 x 1/4	811-1003
No.4-40UNC	13/16 x 1/4	811-1004
No.5-40UNC	13/16 x 1/4	811-1005
No.6-32UNC	13/16 x 1/4	811-1006
No.8-32UNC	1" x 3/8	811-1007
No.10-24UNC	1" x 3/8	811-1008
No.12-24UNC	1" x 3/8	811-1009
1/4-20UNC	1" x 3/8	811-1010
No.8-32UNC	1-5/16 x 7/16	811-1011
No.10-24UNC	1-5/16 x 7/16	811-1012
No.12-24UNC	1-5/16 x 7/16	811-1013
1/4-20UNC	1-5/16 x 7/16	811-1014
5/16-18UNC	1-5/16 x 7/16	811-1015
3/8-16UNC	1-5/16 x 7/16	811-1016
7/16-14UNC	1-5/16 x 7/16	811-1017
1/4-20UNC	1-1/2 x 1/2	811-1018
5/16-18UNC	1-1/2 x 1/2	811-1019
3/8-16UNC	1-1/2 x 1/2	811-1020
7/16-14UNC	1-1/2 x 1/2	811-1021
1/2-13UNC	1-1/2 x 1/2	811-1022
9/16-12UNC	1-1/2 x 1/2	811-1023
5/8-11UNC	2" x 5/8	811-1024
3/4-10UNC	2" x 5/8	811-1025
5/8-11UNC	2" x 5/8	811-1026
3/4-10UNC	2" x 5/8	811-1027
7/8-9UNC	2" x 5/8	811-1028
1-8UNC	2" x 5/8	811-1029
1-1/8-7UNC	3" x 7/8	811-1030
1-1/4-7UNC	3" x 7/8	811-1031
1-3/8-6UNC	3" x 7/8	811-1032
1-1/2-6UNC	3" x 7/8	811-1033
No.0-80UNF	13/16 x 1/4	811-1034
No.1-72UNF	13/16 x 1/4	811-1035
No.2-64UNF	13/16 x 1/4	811-1036
No.3-56UNF	13/16 x 1/4	811-1037
No.4-48UNF	13/16 x 1/4	811-1038
No.5-44UNF	13/16 x 1/4	811-1039
No.6-40UNF	13/16 x 1/4	811-1040

规格 Size	外圆 Outside	代号 Model No.
No.8-36UNF	13/16 x 1/4	811-1041
No.10-32UNF	13/16 x 1/4	811-1042
No.12-28UNF	13/16 x 1/4	811-1043
1/4-28UNF	13/16 x 1/4	811-1044
No.6-40UNF	1" x 3/8	811-1045
No.8-36UNF	1" x 3/8	811-1046
No.10-32UNF	1" x 3/8	811-1047
No.12-28UNF	1" x 3/8	811-1048
1/4-28UNF	1" x 3/8	811-1049
5/16-24UNF	1" x 3/8	811-1050
3/8-24UNF	1" x 3/8	811-1051
7/16-20UNF	1" x 3/8	811-1052
1/4-28UNF	1-5/16 x 7/16	811-1053
5/16-24UNF	1-5/16 x 7/16	811-1054
3/8-24UNF	1-5/16 x 7/16	811-1055
7/16-20UNF	1-5/16 x 7/16	811-1056
1/2-20UNF	1-5/16 x 7/16	811-1057
9/16-18UNF	1-5/16 x 7/16	811-1058
1/4-28UNF	1-1/2 x 1/2	811-1059
5/16-24UNF	1-1/2 x 1/2	811-1060
3/8-24 UNF	1-1/2 x 1/2	811-1061
7/16-20UNF	1-1/2 x 1/2	811-1062
1/2-20UNF	1-1/2 x 1/2	811-1063
9/16-18UNF	1-1/2 x 1/2	811-1064
5/8-18UNF	1-1/2 x 1/2	811-1065
3/4-16UNF	1-1/2 x 1/2	811-1066
1/2-20UNF	2" x 5/8	811-1067
9/16-18UNF	2" x 5/8	811-1068
5/8-18UNF	2" x 5/8	811-1069
3/4-16UNF	2" x 5/8	811-1070
7/8-14UNF	2" x 5/8	811-1071
1"-12UNF	2" x 5/8	811-1072
1-1/8-12UNF	3" x 7/8	811-1073
1-1/4-12UNF	3" x 7/8	811-1074
1-3/8-12UNF	3" x 7/8	811-1075
1-1/2-12UNF	3" x 7/8	811-1076

BS



## BS 1127 BSW/BSF

机用圆板牙

Machine Round Thread DieS

高速钢

High Speaed Steel



规格 Size	外圆 Outside	代号 Model No.
1/16-60BSW	13/16 x 1/4	812-1001
3/32-48BSW	13/16 x 1/4	812-1002
1/8-40BSW	13/16 x 1/4	812-1003
5/32-32BSW	13/16 x 1/4	812-1004
3/16-24BSW	13/16 x 1/4	812-1005
7/32-24BSW	13/16 x 1/4	812-1006
1/4-20BSW	13/16 x 1/4	812-1007
1/4-20BSW	1" x 3/8	812-1008
5/16-18BSW	1" x 3/8	812-1009
3/8-16BSW	1" x 3/8	812-1010
1/4-20BSW	1-5/16 x 7/16	812-1011
5/16-18BSW	1-5/16 x 7/16	812-1012
3/8-16BSW	1-5/16 x 7/16	812-1013
7/16-14BSW	1-5/16 x 7/16	812-1014
1/2-12BSW	1-5/16 x 7/16	812-1015
9/16-12BSW	1-5/16 x 7/16	812-1016
3/8-16BSW	1-1/2 x 1/2	812-1017
7/16-14BSW	1-1/2 x 1/2	812-1018
1/2-12BSW	1-1/2 x 1/2	812-1019
9/16-12BSW	1-1/2 x 1/2	812-1020
5/8-11BSW	1-1/2 x 1/2	812-1021
3/4-10BSW	1-1/2 x 1/2	812-1022
1/2-12BSW	2" x 5/8	812-1023
9/16-12BSW	2" x 5/8	812-1024
5/8-11BSW	2" x 5/8	812-1025
3/4-10BSW	2" x 5/8	812-1026
13/16-10BSW	2" x 5/8	812-1027
7/8-9BSW	2" x 5/8	812-1028
1-8BSW	2" x 5/8	812-1029
1-8BSW	3" x 7/8	812-1030
1-1/8-7BSW	3" x 7/8	812-1031
1-1/4-7BSW	3" x 7/8	812-1032
1-3/8-6BSW	3" x 7/8	812-1033
1-1/2-6BSW	3" x 7/8	812-1034
3/16-32BSF	13/16 x 1/4	812-1035
7/32-28BSF	13/16 x 1/4	812-1036
1/4-26BSF	13/16 x 1/4	812-1037
1/4-26BSF	1" x 3/8	812-1038

规格 Size	外圆 Outside	代号 Model No.
5/16-22BSF	1" x 3/8	812-1039
3/8-20BSF	1" x 3/8	812-1040
1/4-26BSF	1-5/16 x 7/16	812-1041
5/16-22BSF	1-5/16 x 7/16	812-1042
3/8-20BSF	1-5/16 x 7/16	812-1043
7/16-18BSF	1-5/16 x 7/16	812-1044
1/2-16BSF	1-5/16 x 7/16	812-1045
9/16-16BSF	1-5/16 x 7/16	812-1046
7/16-18BSF	1-1/2 x 1/2	812-1047
1/2-16BSF	1-1/2 x 1/2	812-1048
9/16-16BSF	1-1/2 x 1/2	812-1049
5/8-14BSF	1-1/2 x 1/2	812-1050
1/2-16BSF	2" x 5/8	812-1051
5/8-14BSF	2" x 5/8	812-1052
3/4-12BSF	2" x 5/8	812-1053
7/8-11BSF	2" x 5/8	812-1054
1-10BSF	2" x 5/8	812-1055
1-1/4-9BSF	3" x 7/8	812-1056
1-3/8-8BSF	3" x 7/8	812-1057
1-1/2-8BSF	3" x 7/8	812-1058



# 铰手类



## DIN225

板牙铰牙 / DIE HANDLE



Size	For Taps			Length	Model No.
	Metric	UNC/UNF	Pipe		
16 x 5	M1-M2.6	1/16-3/32		160	910-1001
20 x 5	M3-M4	1/8-5/32		200	910-1002
20 x 7	M4.5-M6	3/16-1/4		200	910-1003
25 x 9	M7-M9	5/16	G1/16	224	910-1004
30 x 11	M10-M11	3/8-7/16	G1/8	280	910-1005
38 x 14	M12-M14	1/2-9/16		315	910-1006
38 x 10	MF12-MF14		G1/4	315	910-1007
45 x 18	M16-M20	5/8-3/4		450	910-1008
45 x 14	MF16-MF20		G3/8-G1/2	450	910-1009
55 x 22	M22-M24	7/8-1"		560	910-1010
55 x 16	MF21-MF26		G5/8-G3/4	560	910-1011
65 x 25	M27-M36	1-1/8-1-3/8		630	910-1012
65 x 18	MF27-MF36		G7/8-G1-11	630	910-1013
75 x 30	M39-M42	1-1/2-1-5/8		800	910-1014
75 x 20	MF38-MF42		G1-1/8-G1-1/4	800	910-1015
90 x 36	M45-M52	1-3/4-2-11		900	910-1016
90 x 22	MF45-MF52		G1-1/2	900	910-1017
105 x 22	M55-M62		G1-3/4-G2-11	1000	910-1018

DIN ISO

## ISO 2568

板牙铰牙 / DIE HANDLE



规格 Size	代号 Model No.
D16	911-1001
D20	911-1002
D25	911-1003
D30	911-1004
D38	911-1005
D45	911-1006
D55	911-1007
D65	911-1008
D75	911-1009
D90	911-1010
D105	911-1011
D120	911-1012

## DIN1814

丝锥铰手 / TAP WRENCH



Size	For Taps			Length	Model No.
	Metric	UNC/UNF	Pipe		
0"	M1-M8	1/16-5/16		125	912-1001
1"	M3-M10	1/8-3/8		180	912-1002
1"-1/2"	M3-M12	1/8-1/2	G1/8	200	912-1003
2"	M4-M12	3/16-5/8	G1/8-G3/8	280	912-1004
3"	M5-M20	1/4-3/4	G1/8-G1/2	375	912-1005
4"	M10-M27	3/8-1"	G1/8-G3/4	500	912-1006
5"	M14-M33	5/8-1-1/4	G1/4-G1-11	750	912-1007
6"	M18-M42	3/4-1-1/2	G1/4-G1-1/4	1000	912-1008
7"	M25-M52	7/8-2-11	G5/8-G2-1/4	1250	912-1009

# 铰手类



## ISO

丝锥铰手 / TAP WRENCH



Size	For Taps		Length	Model No.
	Metric	UNC/UNF		
0"	M1-M4	1/16-5/32	200mm	913-1001
1"	M3.5-M8	5/32-1/16	200mm	913-1002
2"	M4-M10	5/32-3/8	240mm	913-1003
3"	M5-M12	7/32-1/2	300mm	913-1004
4"	M9-M16	3/8-5/8	340mm	913-1005
5"	M12-M20	1/2-13/16	450mm	913-1006
6"	M18-M27	11/16-1	650mm	913-1007

DIN ISO

## T 型丝锥铰手

T-handle Tap Wrenches

Size	For Taps		Length	Model No.
	Metric	Inch		
1"	M3-M8	1/8-5/16	70mm	914-1001
2"	M5-M10	7/32-3/8	80mm	914-1002
3"	M6-M12	1/4-1/2	90mm	914-1003



## 上锥棘轮铰手

Tap Wrenches With Ratchet

Size	For Taps			Length	Model No.
	Metric	Inch	Pipe		
1"	M3-M10	1/8-3/8		85mm	915-1001
2"	M5-M12	7/32-1/2	G1/8	100mm	915-1002
10"	M3-M10	1/8-3/8		250mm	915-1003
20"	M5-M12	7/32-1/2	G1/8	300mm	915-1004





## 12Pieces Sets/12 件套装

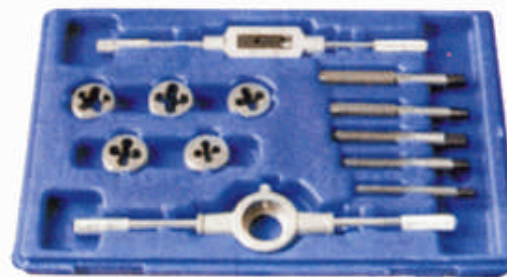
Descriptions/ 种类	Plastic Case/ 塑盒	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C101	Model NO.C103
Alloy TOOL Steel/ 合金钢	Model No.C102	Model NO.C104

Set includes: 套装包含件数

- 5pcs taps/5 件丝锥
- 5pcs round dies/5 件圆板牙
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手



Size of Taps & Die
1/4-20UNC
5/16-18UNC
3/8-16UNC
7-16-14UNC
1/2-13UNC



SETS

## 美标 39Pieces Metric Sets/39 件公制套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C105
Alloy TOOL Steel/ 合金钢	Model No.C106

Set includes: 套装包含件数:

- 17pcs round dies/17 件圆板牙
- 17pcs taps/17 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	
M3 x 0.5	M7 x 0.75
M3 x 0.6	M8 x 1
M4 x 0.7	M8 x 1.25
M4 x 0.75	M10 x 1.5
M5 x 0.8	M10 x 1.25
M5 x 0.9	M12 x 1.5
M6 x 1	M12 x 1.75
M6 x 0.75	NPT 1/8-27
M7 x 1	





## 美标 39 Pieces Sets/39 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C107
Alloy TOOL Steel/ 合金钢	Model No.C108

Set includes: 套装包含件数:

- 17pcs round dies/17 件圆板牙
- 17pcs taps/17 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	
4-40UNC	5/16-24UNF
6-32UNC	3/8-16UNC
8-32UNC	3/8-24UNF
10-24UNC	7/16-14UNC
10-32UNF	7/16-20UNF
12-24UNC	1/2-13UNC
1/4-20UNC	1/2-20UNF
1/4-28UNF	1/8-27NPT
5/16-18UNC	



SETS

## 美标 45 Pieces Sets/45 件套装

Descriptions/ 种类	Plastic Case/ 塑盒	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C109	Model No.C111
Alloy TOOL Steel/ 合金钢	Model No.C110	Model No.C112

Set includes: 套装包含件数:

- 20pcs round dies/20 件圆板牙
- 20pcs taps/20 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs lining/1 件衬套

Size of Taps & Dies:	
1/4-20NC	1/4-28NF
5/16-18NC	5/16-24NF
3/8-16NC	3/8-24NF
7/16-14NC	7/16-20NF
1/2-13NC	1/2-20NF
9/16-12NC	9/16-18NF
5/8-11NC	5/8-18NF
3/4-10NC	3/4-16NF
7/8-9NC	7/8-14NF
1-8NC	1-14NS



## 60Pieces Sets/60 件套装

Descriptions/ 种类	Plastic Case/ 塑盒	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C113	Model No.C115
Alloy TOOL Steel/ 合金钢	Model No.C114	Model No.C116

Set includes: 套装包含件数:

- 27pcs taps/27 件丝锥
- 27pcs round dies/27 件圆板牙
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 2pcs screw pitch gauge/2 件螺距规

Size of Taps & Dies:	
4-40UNC	5/16-24UNF
6-32UNC	3/8-16UNC
8-32UNC	3/8-24UNF
10-24UNC	7/16-14UNC
10-32UNC	7/16-20UNF
12-24UNC	1/2-13UNC
1/4-20UNC	1/2-20UNF
1/4-28UNF	1/8-27NPT
5/16-18UNC	

Size of Taps & Dies:
M3 x 0.5
M4 x 0.7
M5 x 0.8
M6 x 1.0
M7 x 1.0
M8 x 1.25
M9 x 1.25
M10 x 1.5
M10 x 1.0
M12 x 1.75



## 美标

## 39Pieces Sets/39 件套装

Descriptions/ 种类	Plastic Case/ 塑盒	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C117	Model No.C119
Alloy TOOL Steel/ 合金钢	Model No.C118	Model No.C120

Set includes: 套装包含件数:

- 17pcs taps/17 件丝锥
- 17pcs round dies/17 件圆板牙
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 2pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	
M3 x 0.5	M7 x 0.75
M3 x 0.6	M8 x 1
M4 x 0.7	M8 x 1.25
M4 x 0.75	M10 x 1.5
M5 x 0.8	M10 x 1.25
M5 x 0.9	M12 x 1.5
M6 x 1	M12 x 1.75
M6 x 0.75	NPT1/8-27
M7 x 1	



## 美标

## 45Pieces Sets/45 件套装

Descriptions/ 种类	Plastic Case/ 塑盒	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C121	Model No.C123
Alloy TOOL Steel/ 合金钢	Model No.C122	Model No.C124

Set includes: 套装包含件数:

- 20pcs round dies/20 件圆板牙
- 20pcs taps/20 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs lining/1 件衬套

Size of Taps & Dies:	
M6 x 1	M16 x 2
M6 x 0.75	M16 x 1.5
M8 x 1.25	M18 x 2.5
M8 x 1	M18 x 1.5
M10 x 1.5	M20 x 2.5
M10 x 1.25	M20 x 1.5
M12 x 1.75	M22 x 2.5
M12 x 1.5	M22 x 1.5
M14 x 2	M24 x 3
M14 x 1.5	M24 x 1.5





## 21 Pieces Metric Sets, DIN352 21 件公制套装, DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C125

Set includes: 套装包含件数:

21pcs taps, DIN352/21 件丝锥 (三支一组不等径):

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



## 22 Pieces Metric Sets, DIN352 22 件公制套装, DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C126

Set includes: 套装包含件数:

21pcs taps, DIN352/21 件丝锥 (三支一组不等径):

1pcs adjustable handle tap wrench/1 件丝锥扳手

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



## 29 Pieces Metric Sets, DIN352 29 件公制套装, DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C127

Set includes: 套装包含件数:

21pcs taps, DIN352/21 件丝锥 (三支一组不等径):

7pcs drills/7 件钻头:

1pcs adjustable handle tap wrench/1 件丝锥扳手

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Size of Drills:
φ 2.5
φ 3.3
φ 4.2
φ 5
φ 6.8
φ 8.5
φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



## 28 Pieces Metric Sets, DIN352 28 件公制套装, DIN352

Set includes: 套装包含件数:

21pcs taps, DIN352/21 件丝锥 (三支一组不等径):

7pcs drills/7 件钻头:

Size of Taps:	Thread Size & pitch:			Size of Drills:
M3	M3(V)	M3(M)	M3(F)	φ 2.5
M4	M4(V)	M4(M)	M4(F)	φ 3.3
M5	M5(V)	M5(M)	M5(F)	φ 4.2
M6	M6(V)	M6(M)	M6(F)	φ 5
M8	M8(V)	M8(M)	M8(F)	φ 6.8
M10	M10(V)	M10(M)	M10(F)	φ 8.5
M12	M12(V)	M12(M)	M12(F)	φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C128

## 德标

### 32 Pieces Metric Sets/32 件公制套装

Set includes: 套装包含件数:

21pcs taps, DIN352/21 件丝锥 (三支一组不等径):

7pcs round dies/7 件圆板牙

1pcs dies stock/1 件板牙铰手

1pcs tap wrench/1 件丝锥铰手

1pcs screw drive/1 件螺丝刀

1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C129
Alloy TOOL Steel/ 合金钢	Model No.C130

SETS

### 32 Pieces DIN352 Taps and DIN223 Dies Sets 32 件 DIN352 丝锥 和 DIN223 板牙套装

Set includes: 套装包含件数:

21pcs taps, 21 件丝锥 (三支一组不等径):

7pcs round dies/7 件圆板牙

1pcs dies stock/1 件板牙铰手

1pcs tap wrench/1 件丝锥铰手

1pcs screw drive/1 件螺丝刀

1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C131
Alloy TOOL Steel/ 合金钢	Model No.C132

## 31 Pieces Minitype Taps and Dies Sets 31 件微型丝锥、板牙套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C133

Set includes: 套装包含件数:  
 18pcs taps/18 件丝锥 (二支装)  
 9pcs dies/9 件板牙  
 1pcs wrench/1 件铰手  
 1pcs dies lining/1 件板牙衬套  
 2pcs taps lining/2 件丝锥衬套

Size of Taps & Dies:
M1
M1.1
M1.2
M1.4
M1.6
M1.8
M2
M2.2
M2.5



## 德标 44 Pieces Metric Sets/44 件公制套装

Set includes: 套装包含件数:  
 21pcs taps, DIN352/21 件丝锥 (三支一组不等径):  
 7pcs round dies/7 件圆板牙  
 7pcs drills/7 件钻头  
 5pcs dies stock/5 件板牙铰手  
 2pcs tap wrench/2 件丝锥铰手  
 1pcs screw drive/1 件螺丝刀  
 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	Thread Size & pitch:			Size of Drills:
	M3(V)	M3(M)	M3(F)	
M3	M4(V)	M4(M)	M4(F)	φ 2.5
M4	M5(V)	M5(M)	M5(F)	φ 3.3
M5	M6(V)	M6(M)	M6(F)	φ 4.2
M6	M8(V)	M8(M)	M8(F)	φ 5
M8	M10(V)	M10(M)	M10(F)	φ 6.8
M10	M12(V)	M12(M)	M12(F)	φ 8.5
M12				φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C134

## 德标 44 Pieces Metric Sets/44 件公制套装

Set includes: 套装包含件数:  
 21pcs taps, DIN352/21 件丝锥 (三支一组不等径):  
 7pcs round dies/7 件圆板牙  
 7pcs drills/7 件钻头  
 5pcs dies stock/5 件板牙铰手  
 2pcs tap wrench/2 件丝锥铰手  
 1pcs screw drive/1 件螺丝刀  
 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	Thread Size & pitch:			Size of Drills:
	M3(V)	M3(M)	M3(F)	
M3	M4(V)	M4(M)	M4(F)	φ 2.5
M4	M5(V)	M5(M)	M5(F)	φ 3.3
M5	M6(V)	M6(M)	M6(F)	φ 4.2
M6	M8(V)	M8(M)	M8(F)	φ 5
M8	M10(V)	M10(M)	M10(F)	φ 6.8
M10	M12(V)	M12(M)	M12(F)	φ 8.5
M12				φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C135





## 德标

### 44Pieces Metric Sets/44 件公制套装

Set includes: 套装包含件数:

- 21pcs taps, DIN352/21 件丝锥 (三支一组不等径):
- 7pcs round dies/7 件圆板牙
- 7pcs drills/7 件钻头
- 5pcs dies stock/5 件板牙铰手
- 2pcs taps wrench/2 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	Thread Size & pitch:			Size of Drills:
	M3(V)	M3(M)	M3(F)	
M3	M4(V)	M4(M)	M4(F)	φ 2.5
M4	M5(V)	M5(M)	M5(F)	φ 3.3
M5	M6(V)	M6(M)	M6(F)	φ 4.2
M6	M8(V)	M8(M)	M8(F)	φ 5
M8	M10(V)	M10(M)	M10(F)	φ 6.8
M10	M12(V)	M12(M)	M12(F)	φ 8.5
M12				φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C136

## 德标

### 44Pieces Metric Sets/44 件公制套装

Set includes: 套装包含件数:

- 21pcs taps, DIN352/21 件丝锥 (三支一组不等径):
- 7pcs round dies/7 件圆板牙
- 7pcs drills/7 件钻头
- 5pcs dies stock/5 件板牙铰手
- 2pcs tap wrench/2 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	Thread Size & pitch:			Size of Drills:
	M3(V)	M3(M)	M3(F)	
M3	M4(V)	M4(M)	M4(F)	φ 2.5
M4	M5(V)	M5(M)	M5(F)	φ 3.3
M5	M6(V)	M6(M)	M6(F)	φ 4.2
M6	M8(V)	M8(M)	M8(F)	φ 5
M8	M10(V)	M10(M)	M10(F)	φ 6.8
M10	M12(V)	M12(M)	M12(F)	φ 8.5
M12				φ 10.2

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C137

## 德标

### 110Pieces Metric Sets/110 件公制套装

Set includes: 套装包含件数:

- 35pcs round dies/35 件圆板牙
- 70pcs taps/70 件丝锥 (二支一组丝锥)
- 2pcs dies stock/2 件板牙铰手
- 2pcs taps wrench/2 件丝锥铰手
- 1pcs T-type wrench/1 件 T 型铰手

Size of Taps & Dies:		Size of Taps & Dies:	
M2 x 0.4	M8 x 1	M11 x 0.75	M14 x 1
M3 x 0.5	M8 x 1.25	M11 x 1	M14 x 1.25
M4 x 0.7	M9 x 0.75	M11 x 1.25	M14 x 1.5
M5 x 0.8	M9 x 1	M11 x 1.5	M14 x 2
M6 x 0.75	M9 x 1.25	M12 x 0.75	M16 x 1
M6 x 1	M10 x 0.75	M12 x 1	M16 x 1.5
M7 x 0.75	M10 x 1	M12 x 1.25	M16 x 2
M7 x 1	M10 x 1.25	M12 x 1.5	M18 x 1.5
M8 x 0.75	M10 x 1.5	M12 x 1.75	



Descriptions/ 种类	Wooden Case/ 木盒
H.S.S./ 高速钢	Model No.C138
Alloy TOOL Steel/ 合金钢	Model No.C139

SETS



## 7Pieces Single Pass Combination Drills & Taps Sets 7 件复合丝锥套装

Descriptions/ 种类	Plastic Case/ 塑料盒
H.S.S./ 高速钢	Model No.C140

Set includes: 套装包含件数:

6pcs taps/6 件丝锥  
1pcs linked shank/1 件连接杆

Size of Taps
M3
M4
M5
M6
M8
M10



## 15Pieces Spiral Point Taps Sets,DIN352 15 件螺尖丝锥套装 ,DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C141

Set includes: 套装包含件数:

7pcs taps, DIN352/7 件丝锥  
7pcs drills/7 件钻头  
1pcs tap wrench/1 件丝锥铰手

Size of Taps	Size of Drills:
M3	φ 2.5
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.8
M10	φ 8.5
M12	φ 10.2



## 15Pieces Straight Tipped Taps Sets,DIN352 15 件直槽丝锥套装 ,DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C142

Set includes: 套装包含件数:

7pcs taps, DIN352/7 件丝锥  
7pcs drills/7 件钻头  
1pcs tap wrench/1 件丝锥铰手

Size of Taps	Size of Drills:
M3	φ 2.5
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.8
M10	φ 8.5
M12	φ 10.2





## 16Pieces Spiral Point Taps Sets,DIN352 16 件螺尖丝锥套装 ,DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C143

Set includes: 套装包含件数:

14pcs taps, DIN352/14 件丝锥 (各 2 支)  
1pcs tap wrench/1 件丝锥铰手  
1pcs ratchet wheel wrench/1 件棘轮铰手

Size of Taps :
M3
M4
M5
M6
M8
M10
M12



## 16Pieces Straight Fluted Taps Sets,DIN352 16 件直槽丝锥套装 ,DIN352

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C144

Set includes: 套装包含件数:

14pcs taps, DIN352/14 件丝锥 (各 2 支)  
1pcs tap wrench/1 件丝锥铰手  
1pcs ratchet wheel wrench/1 件棘轮铰手

Size of Taps :
M3
M4
M5
M6
M8
M10
M12



SETS

## 7Pieces Spiral Point Taps Sets,DIN371/DIN376 7 件螺尖丝锥套装 ,DIN371/DIN376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C145

Set includes: 套装包含件数:

7pcs taps, DIN371/DIN376/7 件丝锥

Size of Taps :
M3
M4
M5
M6
M8
M10
M12





## 7Pieces Spiral Fluted Taps Sets,DIN371/DIN376 7 件螺旋槽丝锥套装 ,DIN371/DIN376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C146

Set includes: 套装包含件数:

7pcs taps, DIN371/DIN376/7 件丝锥

Size of Taps :
M3
M4
M5
M6
M8
M10
M12



## 14Pieces Spiral Point Taps and Drills Sets,DIN371/DIN376 14 件螺尖丝锥和钻头套装 ,DIN371/DIN376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C147

Set includes: 套装包含件数:

7pcs taps, DIN371/DIN376/7 件丝锥

7pcs drills/7 件钻头

Size of Taps :	Size of Drills:
M3	φ 2.5
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.8
M10	φ 8.5
M12	φ 10.2



## 14Pieces Spiral Fluted Taps and Drills Sets,DIN371/DIN376 14 件螺旋槽丝锥和钻头套装 ,DIN371/DIN376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C148

Set includes: 套装包含件数:

7pcs taps, DIN371/DIN376/7 件丝锥

7pcs drills/7 件钻头

Size of Taps :	Size of Drills:
M3	φ 2.5
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.8
M10	φ 8.5
M12	φ 10.2





## 14Pieces Spiral Fluted Taps and Spiral Point Taps Sets, DIN371/DIN376 14 件螺旋槽丝锥和螺尖丝锥套装 ,DIN371/DIN376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C149

Set includes: 套装包含件数:

7pcs spiral fluted taps/7 件螺旋槽丝锥  
7pcs spiral point taps/7 件螺尖丝锥

Size of Taps:
M3
M4
M5
M6
M8
M10
M12



## 20Pieces Sets/20 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C150
Alloy TOOL Steel/ 合金钢	Model No.C151

Set includes: 套装包含件数:

9pcs round dies/9 件圆板牙  
9pcs taps/9 件丝锥  
1pcs dies stock/1 件板牙铰手  
1pcs taps wrench/1 件丝锥铰手

Size of Taps & Dies:	
M3	M8
M4	M9
M5	M10
M6	M12
M7	



SETS

## 24Pieces Sets/24 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C152
Alloy TOOL Steel/ 合金钢	Model No.C153

Set includes: 套装包含件数:

11pcs round dies/11 件圆板牙  
11pcs taps/11 件丝锥  
1pcs dies stock/1 件板牙铰手  
1pcs taps wrench/1 件丝锥铰手

Size of Taps & Dies:	
M5 × 0.8	M10 × 1.5
M5 × 0.9	M10 × 1.25
M6 × 1	M12 × 1.5
M6 × 0.75	M12 × 1.75
M8 × 1	NPT1/8-27
M8 × 1.25	





## 24Pieces Sets/24 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C154
Alloy TOOL Steel/ 合金钢	Model No.C155

Set includes: 套装包含件数:

- 11pcs round dies/11 件圆板牙
- 11pcs taps/11 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs taps wrench/1 件丝锥铰手

Size of Dies & Taps:
1/4-20UNC
1/4-28UNF
5/16-18UNC
5/16-24UNF
3/8-16UNC
3/8-24UNF
7/16-14UNC
7/16-20UNF
1/2-13UNC
1/2-20UNF
1/8-27NPT



## 28Pieces Sets/28 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C156
Alloy TOOL Steel/ 合金钢	Model No.C157

Set includes: 套装包含件数:

- 8pcs adjustable round dies/8 件圆板牙
- 8pcs taper taps/8 件初锥丝锥
- 8pcs plug taps (bottoming) /8 件中锥或底锥丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Dies & Taps:
M3 x 0.5
M3.5 x 0.6
M4 x 0.7
M5 x 0.8
M6 x 1.0
M8 x 1.25
M10 x 1.5
M12 x 1.75



## 33Pieces Metric Sets/33 件公制套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C158
Alloy TOOL Steel/ 合金钢	Model No.C159

Set includes: 套装包含件数:

- 14pcs round dies/14 件圆板牙
- 14pcs taps/14 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规
- 1pcs T-type wrench/1 件 T 型铰手

Size of Dies & Taps:
M3
M4
M5
M6
M8
M10
M12
1/4-28UNF
5/16-24UNF
3/8-24UNF
7/16-20UNF
1/2-20UNF
1/8-27NPT
1/4-18NPT





## 58Pieces Sets/58 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C160
Alloy TOOL Steel/ 合金钢	Model No.C161

Set includes: 套装包含件数:

- 18pcs round dies/18 件圆板牙
- 17pcs taper taps/17 件初锥丝锥
- 17pcs plug taps (bottoming) /17 件中锥或底锥丝锥
- 1pcs 1/8 BSP/1 件 1/8 BSP 丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Dies & Taps:	
M2 x 0.25	
M3 x 0.5	
M3 x 0.35	
M3.5 x 0.6	
M4 x 0.7	
M4 x 0.5	
M4.5 x 0.75	
M5 x 0.8	
M5 x 0.5	
M6 x 1.0	
M6 x 0.75	
M8 x 1.25	
M8 x 1.0	
M10 x 1.50	
M10 x 1.25	
M12 x 1.75	
M12 x 1.25	
1/8BSP	



## 40Pieces Sets/40 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C162
Alloy TOOL Steel/ 合金钢	Model No.C163

Set includes: 套装包含件数:

- 17pcs round dies/17 件圆板牙
- 17pcs taps/17 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Dies&Taps:	
M3 x 0.5	M7 x 0.75
M3 x 0.6	M8 x 1
M4 x 0.7	M8 x 1.25
M4 x 0.75	M10 x 1.5
M5 x 0.8	M10 x 1.25
M5 x 0.9	M12 x 1.5
M6 x 1	M12 x 1.75
M6 x 0.75	NPT1/8-27
M7 x 1	



## 19Pieces Sets/19 件套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C164
Alloy TOOL Steel/ 合金钢	Model No.C165

Set includes: 套装包含件数:

- 5pcs round dies/5 件圆板牙
- 5pcs taper taps/5 件初锥丝锥
- 5pcs plug taps/5 件中锥丝锥
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs dies stock/1 件板牙铰手
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Dies & Taps:	
1/4-28UNF	
5/16-24UNF	
3/8-24UNF	
7/16-20UNF	
1/2-20UNF	





## 16Pieces Sets/16 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C166

Set includes: 套装包含件数:

- 7pcs round dies/7 件圆板牙
- 7pcs taps/7 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs taps wrench/1 件丝锥铰手

Size of Dies & Taps:
1/4-20UNC
5/16-18UNC
3/8-16UNC
7-16-14UNC
1/2-13UNC
5/8-11UNC
3/4-10UNC



## 德标

## 54Pieces Metric Sets/54 件公制套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C167

Set includes: 套装包含件数:

- 11pcs round dies/11 件圆板牙
- 33pcs taps, DIN352/33 件丝锥 (三支一组不等径)
- 6pcs dies stock/6 件板牙铰手
- 2pcs tap wrench/2 件丝锥铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)
M14	M14(V)	M14(M)	M14(F)
M16	M16(V)	M16(M)	M16(F)
M18	M18(V)	M18(M)	M18(F)
M20	M20(V)	M20(M)	M20(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



## 16Pieces Sets/16 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C168

Set includes: 套装包含件数:

- 7pcs round dies/7 件圆板牙
- 7pcs taps/7 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手

Size of Dies & Taps:
1/4-28UNF
5/16-24UNF
3/8-24UNF
7/16-20UNF
1/2-20UNF
5/8-18UNF
3/4-16UNF





## 21Pieces Sets/21 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C169

Set includes: 套装包含件数:  
 8pcs round dies/8 件圆板牙  
 8pcs taps/8 件丝锥  
 1pcs dies stock/1 件板牙铰手  
 1pcs tap wrench/1 件丝锥铰手  
 1pcs screw driver/1 件螺丝刀  
 1pcs T-type wrench/1 件 T 型铰手  
 1pcs screw pitch gauge/1 件螺距规

Size of Dies &Taps:
1/4-20UNC
5/16-18UNC
3/8-16UNC
7-16-14UNC
1/2-13UNC
9/16-12UNC
5/8-11UNC
3/4-10UNC



## 22Pieces Sets/22 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C170

Set includes: 套装包含件数:  
 10pcs round dies/10 件圆板牙  
 10pcs taps/10 件丝锥  
 1pcs dies stock/1 件板牙铰手  
 1pcs tap wrench/1 件丝锥铰手

Size of Dies &Taps:
1/4-20UNC
1/4-28UNF
5/16-18UNC
5/16-24UNF
3/8-16UNC
3/8-24UNF
7/16-14UNC
7/16-20UNF
1/2-13UNC
1/2-20UNF



SETS

## 30Pieces Sets/30 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C171

Set includes: 套装包含件数:  
 14pcs round dies/14 件圆板牙  
 14pcs taps/14 件丝锥  
 1pcs dies stock/1 件板牙铰手  
 1pcs tap wrench/1 件丝锥铰手

Size of Dies &Taps:
1/4-20UNC
1/4-28UNF
5/16-18UNC
5/16-24UNF
3/8-16UNC
3/8-24UNF
7/16-14UNC
7/16-20UNF
1/2-13UNC
1/2-20UNF
5/8-11UNC
5/8-18UNF
3/4-10UNC
3/4-16UNF



## 39Pieces Sets/39 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C172

Set includes: 套装包含件数:

- 17pcs round dies/17 件圆板牙
- 17pcs taps/17 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Dies & Taps:	
4-40UNC	5/16-24UNF
6-32UNC	3/8-16UNC
8-32UNC	3/8-24UNF
10-24UNC	7/16-14UNC
10-32UNF	7/16-20UNF
12-24UNC	1/2-13UNC
1/4-20UNC	1/2-20UNF
1/4-28UNF	1/8-27NPT
5/16-18UNC	



SETS

## 41Pieces Sets/41 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C173

Set includes: 套装包含件数:

- 18pcs round dies/18 件圆板牙
- 18pcs taps/18 件丝锥
- 1pcs dies stock/1 件板牙铰手
- 1pcs tap wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs T-type wrench/1 件 T 型铰手
- 1pcs screw pitch gauge/1 件螺距规

Size of Taps & Dies:	
1/4-20UNC	1/2-20UNF
1/4-28UNF	9/16-12UNC
5/16-18UNC	9/16-18UNF
5/16-24UNF	5/8-11UNC
3/8-16UNC	5/8-18UNF
3/8-24UNF	3/4-10UNC
7/16-14UNC	3/4-16UNF
7/16-20UNF	1/8-27NPT
1/2-13UNC	1/4-18NPT



## 45Pieces Sets/45 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C174

Set includes: 套装包含件数:  
 20pcs round dies/20 件圆板牙  
 20pcs taps/20 件丝锥  
 2pcs dies stock/2 件板牙铰手  
 2pcs tap wrench/2 件丝锥铰手  
 1pcs screw drive/1 件螺丝刀

Size of Taps & Dies:	
1/4-20UNC	1/4-28NF
5/16 x 18NC	5/16-24NF
3/8-16NC	3/8-24NF
7/16-14NC	7/16-20NF
1/2-13NC	1/2-20NF
9/16-12NC	9/16-18NF
5/8-11NC	5/8-18NF
3/4-10NC	3/4-16NF
7/8-9NC	7/8-14NF
1-8NC	1-14NS



SETS

## 64Pieces Sets/64 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C175

Set includes: 套装包含件数:  
 28pcs round dies/28 件圆板牙  
 28pcs taps/28 件丝锥  
 3pcs dies stock/3 件板牙铰手  
 2pcs tap wrench/2 件丝锥铰手  
 1pcs screw drive/1 件螺丝刀  
 1pcs T-type wrench/1 件 T 型铰手  
 1pcs screw pitch gauge/1 件螺距规

Size of Dies & Taps:		
4-40UNC	3/8-16UNC	3/4-10UNC
6-32UNC	3/8-24UNF	3/4-16UNF
8-32UNC	7/16-14UNC	7/8-9UNC
10-24UNC	7/16-20UNF	7/8-14UNF
10-32UNF	1/2-13UNC	1-8UNC
12-24UNC	1/2-20UNF	1-14NS
1/4-20UNC	9/16-12UNC	
1/4-28UNF	9/16-18UNF	1/8-27NPT
5/16-18UNC	5/8-11UNC	1/4-18NPT
5/16-24UNF	5/8-18UNF	





## 110Pieces Sets/110 件套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C176

Set includes: 套装包含件数:

- 35pcs round dies/35 件圆板牙
- 35pcs taper taps/35 件初锥丝锥
- 35pcs bottom taps/35 底锥丝锥
- 2pcs dies stock/2 件板牙铰手
- 2pcs tap wrench/2 件丝锥铰手
- 1pcs T-type wrench/1 件 T 型铰手

Size of Dies & Taps:		
4-40UNC	7/16-14UNC	1/8-27NPT
6-32UNC	7/16-20UNF	1/4-18NPT
8-32UNC	1/2-13UNC	
10-24UNC	1/2-20UNF	M6 x 1.0
10-32UNF	9/16-12UNC	M8 x 1.25
12-24UNC	9/16-18UNF	M10 x 1.50
1/4-20UNC	5/8-11UNC	M10 x 1.0
1/4-28UNF	5/8-18UNF	M11 x 1.50
5/16-18UNC	3/4-10UNC	M12 x 1.50
5/16-24UNF	3/4-16UNF	M12 x 1.75
3/8-16UNC	1/4-24NS	M14 x 1.25
3/8-24UNF	1/4-32NS	M18 x 1.50



SETS

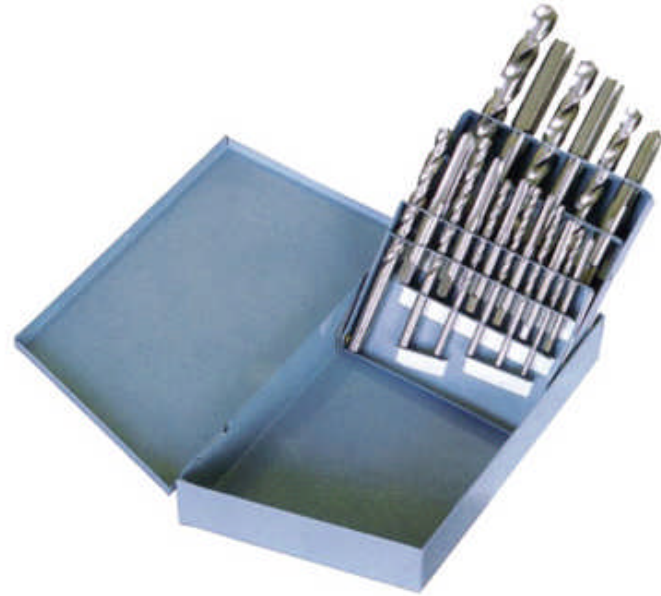
## 18Pieces Metric taps and drills Sets 18 件美标公制丝锥，钻头套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C177

Set includes: 套装包含件数:

- 9pcs taps/9 件丝锥
- 9pcs drills/9 件钻头

Size of Taps:	Size of Drills:
M2.5	φ 2.05
M3	φ 2.5
M3.5	φ 2.9
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.7
M10	φ 8.5
M12	φ 10.2



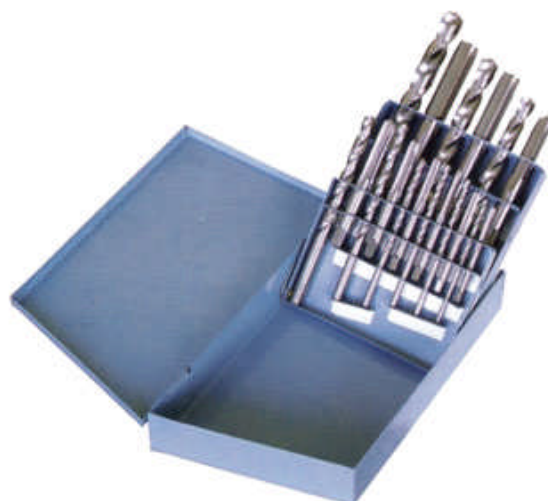
## 18Pieces UNC/UNF Taps and Drills Sets 18 件美标统一制丝锥，钻头套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C178

Set includes: 套装包含件数:

9pcstaps/9 件丝锥  
9pcs drills/9 件钻头

Size of Taps:	Size of Drills:
6-32UNC	27/64
8-32UNC	U
10-24UNC	5/16
10-32UNF	F
1/4-20UNC	7
5/16-18UNC	21
3/8-16UNC	25
7/16-14UNC	29
1/2-13UNC	36



## 18Pieces UNC/UNF Taps and Drills Sets 18 件美标统一制丝锥，钻头套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C179

Set includes: 套装包含件数:

9pcstaps/9 件丝锥  
9pcs drills/9 件钻头

Size of Taps:	Size of Dies:
6-40UNF	29/64
8-36UNF	25/64
10-24UNC	Q
10-32UNF	T
1/4-28UNF	3
5/16-24UNF	21
3/8-24UNF	25
7/16-20UNF	29
1/2-20UNF	36



SETS

## 8Pieces Spiral Fluted Taps Sets,DIN371/376 8 件螺旋槽丝锥套装 ,DIN371/376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C180

Set includes: 套装包含件数:

7pcs taps, DIN371/DIN376/7 件丝锥  
1pcs tap wrench/1 件丝锥铰手

Size of Taps:
M3
M4
M5
M6
M8
M10
M12



## 德标 56Pieces Metric Sets/56 件公制套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C181

Set includes: 套装包含件数:

- 11pcs round dies/11 件圆板牙
- 33pcs taps, DIN352/33 件丝锥 (三支一组不等径)
- 6pcs dies stock/6 件板牙铰手
- 2pcs taps wrench/2 件丝锥铰手
- 2pcs ratchet wheel wrench/2 件棘轮铰手
- 1pcs screw driver/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规



SETS

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)
M14	M14(V)	M14(M)	M14(F)
M16	M16(V)	M16(M)	M16(F)
M18	M18(V)	M18(M)	M18(F)
M20	M20(V)	M20(M)	M20(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap

## 8Pieces Spiral Pointed Taps Sets,DIN371/376 8 件螺尖丝锥套装 ,DIN371/376

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C182

Set includes: 套装包含件数:

- 7pcs taps, DIN371/DIN376/7 件丝锥
- 1pcs tap wrench/1 件丝锥铰手

Size of Taps:
M3
M4
M5
M6
M8
M10
M12



## 德标

### 33Pieces Metric Sets/33 件公制套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C183

Set includes: 套装包含件数:

- 7pcs round dies/7 件圆板牙
- 21pcs taps, DIN352/21 件丝锥 (三支一组不等径)
- 1pcs dies stock/1 件板牙铰手
- 1pcs taps wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀
- 1pcs screw pitch gauge/1 件螺距规
- 1pcs ratchet wheel wrench/1 件棘轮铰手

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap



SETS

## 德标

### 31Pieces Metric Sets/31 件公制套装

Descriptions/ 种类	Plastic Case/ 塑盒
H.S.S./ 高速钢	Model No.C184

Set includes: 套装包含件数:

- 7pcs round dies/7 件圆板牙
- 21pcs taps, DIN352/21 件丝锥 (三支一组不等径)
- 1pcs dies stock/1 件板牙铰手
- 1pcs taps wrench/1 件丝锥铰手
- 1pcs screw drive/1 件螺丝刀

Size of Taps:	Thread Size & pitch:		
M3	M3(V)	M3(M)	M3(F)
M4	M4(V)	M4(M)	M4(F)
M5	M5(V)	M5(M)	M5(F)
M6	M6(V)	M6(M)	M6(F)
M8	M8(V)	M8(M)	M8(F)
M10	M10(V)	M10(M)	M10(F)
M12	M12(V)	M12(M)	M12(F)

Remark: V=Coarse Tap, M=Middle Tap, F=Fine Tap





## 14 Pieces Spiral Pointed Taps and Drills Sets, ISO 14 件螺尖丝锥和钻头套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C185

Set includes: 套装包含件数:

7pcstaps/7 件丝锥  
7pcs drills/7 件钻头

Size of Taps :	Size of Dies:
M3	φ 2.5
M4	φ 3.3
M5	φ 4.2
M6	φ 5
M8	φ 6.8
M10	φ 8.5
M12	φ 10.2



## 21 Pieces Taps Sets, ISO 21 件 ISO 丝锥套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C186

Set includes: 套装包含件数:

21pcs taper, plug, bottoming taps/21 件初锥, 中锥, 底锥丝锥

Size of Taps :
M3
M4
M5
M6
M8
M10
M12



## 18 Pieces Taps Sets, ISO 18 件 ISO 丝锥套装

Descriptions/ 种类	Metal Case/ 铁盒
H.S.S./ 高速钢	Model No.C187

Set includes: 套装包含件数:

21pcs taper, plug, bottoming taper taps/21 件初锥, 中锥, 底锥丝锥

4pcs round dies/4 件板牙  
1pcs dies stock/1 件板牙铰手  
1pcs taps wrench/1 件丝锥铰手

Size of Taps :
M12 x 1.5
M12 x 1.25
M13 x 1.5
M14 x 1.5
M14
M16
M18
M20





